



Innovation &  
Technology Trends

DAY  
2017





# Disclaimer of Liability

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These statements involve risks and uncertainties and therefore depend on circumstances that may or may not occur. Investors should understand that general economic, industrial, and other operating conditions may affect WEG's future performance and lead to results that differ from those expressed in such forward-looking statements.



# Agenda

## WEG Day 2017 - Innovation & Technology Trends

| 05/12 - Friday<br>Location: WEG Auditorium |  |   |
|--|--|---|
| 08h00                                      | Opening  | Paulo Polezi                                |
| 08h15                                      | <b>Innovation, product development and new technologies</b> - Motors, Automation, Energy, T & D and Paints | Milton Castella / Sebastião Nau / Directors |
| 10h00                                      | Coffee Break   | -   |
| 10h30                                      | <b>Innovation in the productive process (WMS – WEG Manufacturing System)</b>                               | Sérgio Wonczewski                           |
| 11h15                                      | <b>Considerations and closure</b>  | Harry Schmelzer Jr.                         |
| 12h00                                      | Lunch  | ARWEG                                       |
| 14h00                                      | Visit to WMO / Tooling Innovation Labs   | Manufacturing Park I                        |
| 16h00                                      | Departure to airport   | -   |



## Presenters



**Milton Castella**  
Research and  
Innovation Director



**Sebastião Nau**  
Research and  
Innovation Manager



**Sérgio Wonczewski**  
Industrial Engineering  
Manager

## Participants



**Harry Schmelzer Jr.**  
CEO



**André Rodrigues**  
CFO



**Paulo Polezi**  
Director of  
Finance & IR



**Manfred Johann**  
Director Automation



**Carlos Prinz**  
Director T&D



**Luis Tiefensee**  
Director Motors



**Reinaldo Richter**  
Director paints &  
Coatings



**Reinaldo Stuart**  
Director Industrial  
Automation



**Daniel Godinho**  
Director Corporate  
Strategies



**Eduardo Nóbrega**  
Director Energy



**Hilton Faria**  
Director of  
Institutional  
Relations and HR



**Joao Paulo**  
Director New  
Energies



**Luis Gustavo  
Iensen**  
Director  
International



**Wilson Watzko**  
Director  
Controlling



**Aldo Manke**  
Director Industrial  
T&D



***“There's always a way to do better.”***

***Werner Ricardo Voigt***



Werner has always been a technology man. WEG's chief technology officer, he also contributed to the development of the Brazilian industry. He's long-term vision, together with the technical capacity were decisive in the implementation of technical standards in WEG and in the country. Likewise, He's influence was important for the company to adopt the International Electrotechnical Commission (IEC) standard, based on the metric system.

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# Presentation Schedule

**General policy and innovation processes**

**Organization and structure - people and physics**

**Patent protection policy**

**Investments and sources of financing**

**Results and awards**

**Innovation in products and applications**

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# Innovation in WEG

RESEARCH

*More technology  
More knowledge*

DEVELOP

*Innovative products and processes*

DOCUMENTATION

*reports, drawings, technical specifications,  
technical papers, standards (WEGNOLOGY),  
software etc.*

DIFFUSION,  
PERPETUATION  
AND TRAINING

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# Research and Innovation



**RESEARCH**



**KNOWLEDGE**

**KNOWLEDGE**



**INNOVATION**



# Innovation Strategy and Vision of the Future



# Portal of Innovation

## ENTRY

Specialists

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Universities

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Scientific and Technological Committee

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Innovation Awards (internal and external)

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Market / Customers

---

Fairs, Seminars and Congresses

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Market Associations and Regulators:

- ABNT / COBEI
- IEC / NEMA
- ABINEE
- ANPEI

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Competitors

DEVELOPMENT OF THE IDEAS / PROPOSAL

## EVALUATION

### Committees

Technology for Electric  
Rotating Machines Committee

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Product Development and  
Modification Committee

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Marketing Committee

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Product Portfolio Committee

APROVAÇÃO EM DIRETORIA

## RESULTS

### DEVELOPMENT

Research

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New technology

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New product platform

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New product

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Customer Specific Product

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New process

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New material

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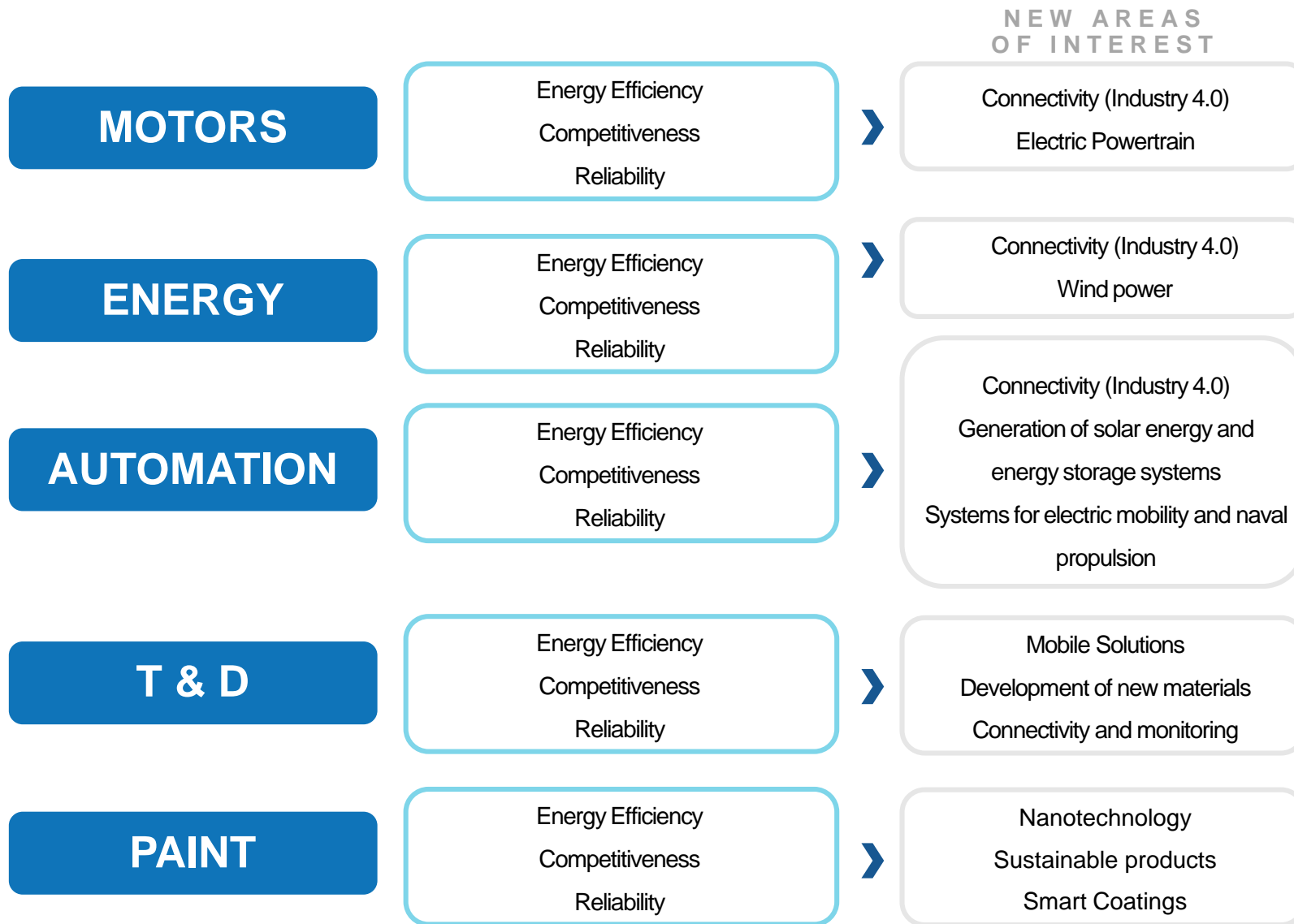
New test method

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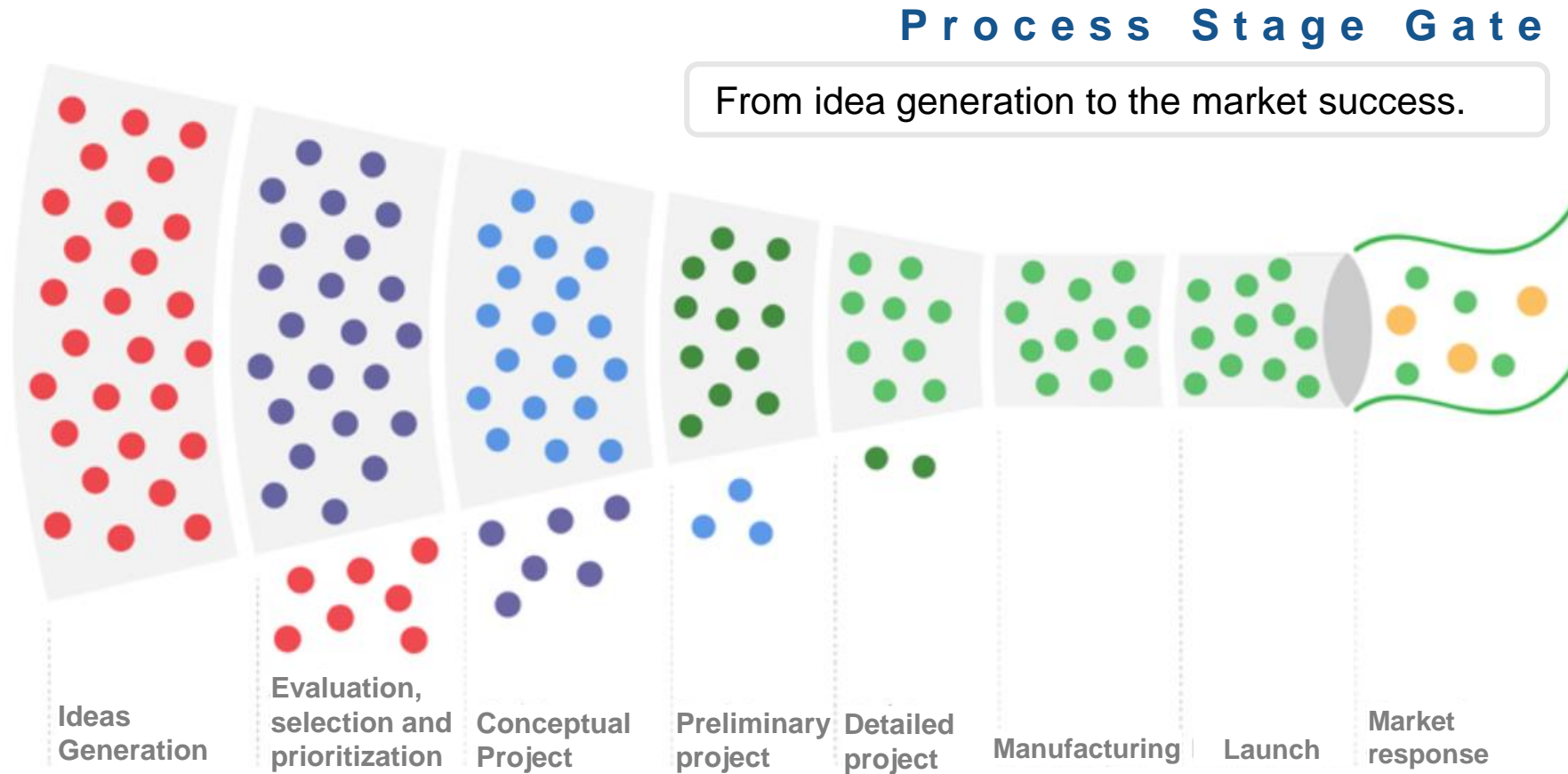
Patents of Invention, Utility  
Models, Industrial Designs



# Innovation Focus



# Product Development Flow



# Product Development Flow

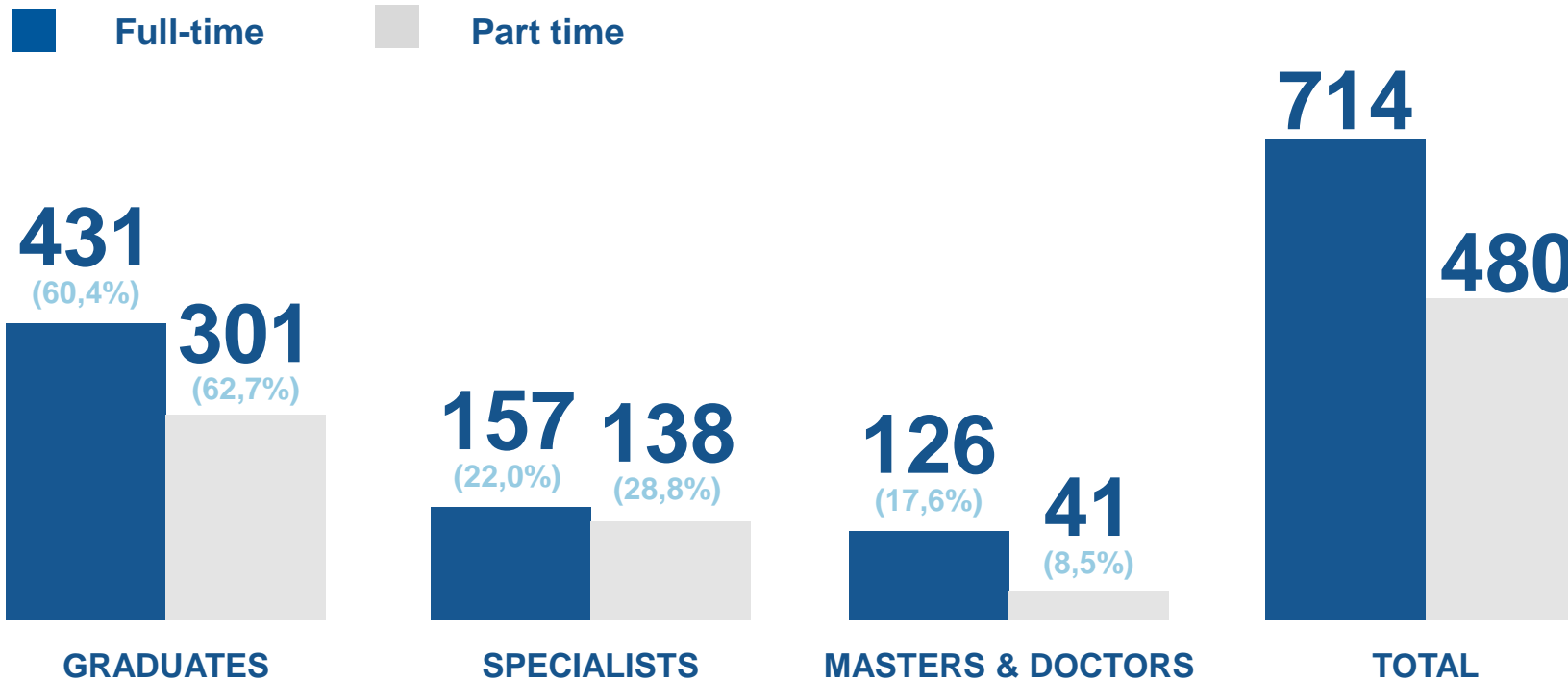


CPP: Product Portfolio Committee  
CDP: Product Development Committee  
CEO: Operational Specifications Committee

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# R & D Engineers - WEG Group



December 2016  
Brazil

**Total Engineers: 2,734**  
1,520 in Brazil  
1,214 Abroad

**Employees dedicated to R & D: 2319**  
Full time: 1,290  
Part-time: 929

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# Global presence

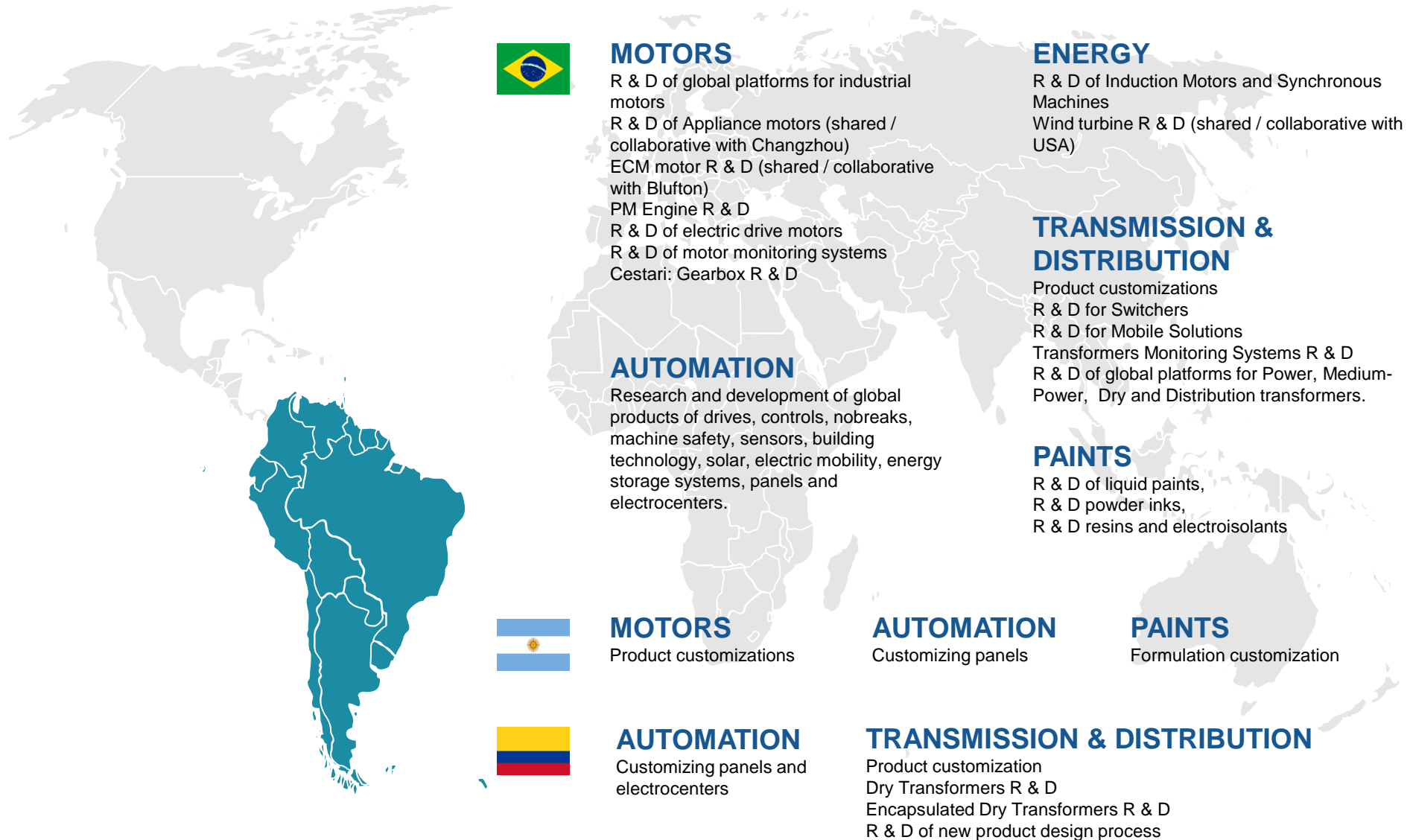


Total Employees: 29,325  
Total abroad: 9,111  
03/31/2017

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# Organization for Innovation - WEG Group

Research, development and product customization centers





# Organization for Innovation - WEG Group

Research, development and product customization centers



## MOTORS AND ENERGY

Bluffton: R & D of global platforms for commercial motors and ECM (2018 / shared / collaborative with Brazil)

WEM: R & D 2p Turbo Generators

R & D of synchronous machine monitoring systems

WEG Wind USA: Wind Turbine R & D (Shared / collaborative with Brazil)

## AUTOMATION

Customization of drives and panels solutions for the North American market.



## MOTORS AND ENERGY

R & D of product lines for adaptation to the industrial market and Product customizations

## AUTOMATION

Panel development engineering center for the North American market.

## TRANSMISSION & DISTRIBUTION

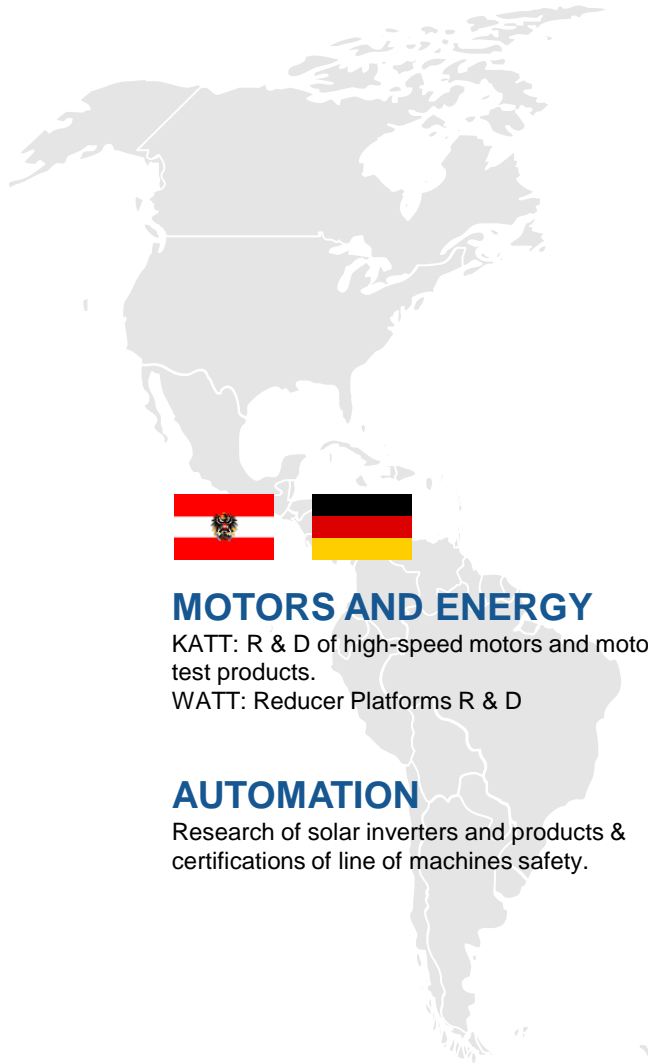
Product customizations

R & D of the new Medium Voltage Line

R & D of mechanical design of Medium Voltage transformers (PSW)

# Organization for Innovation - WEG Group

Research, development and product customization centers



## MOTORS AND ENERGY

KATT: R & D of high-speed motors and motor test products.

WATT: Reducer Platforms R & D

## AUTOMATION

Research of solar inverters and products & certifications of line of machines safety.



## MOTORS AND ENERGY

R & D of motor platforms for unsafe areas Development of product lines to suit the market.

## AUTOMATION

Mounting of medium voltage drives to meet the European market.

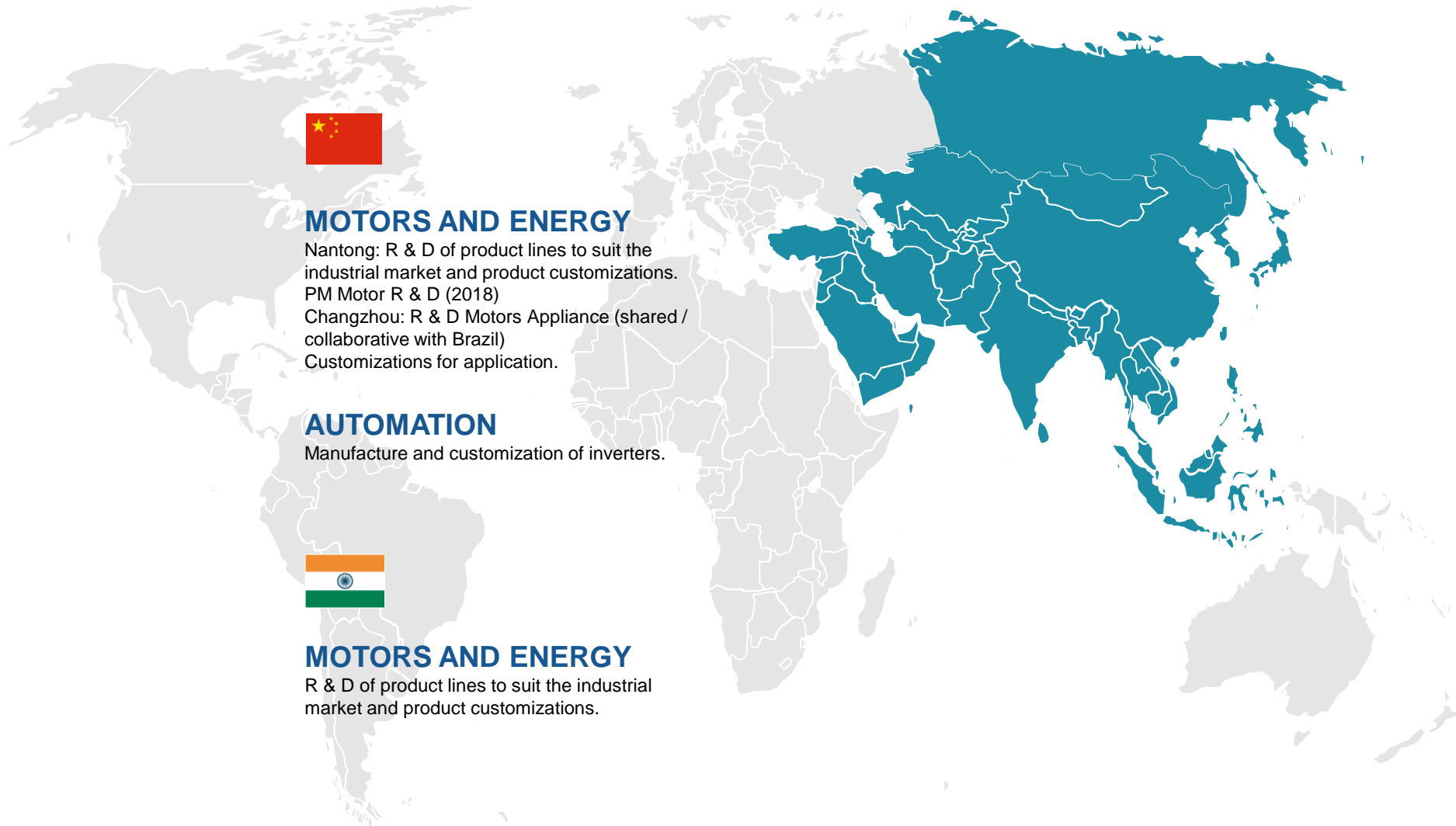


## AUTOMATION

Customization of LV panels for the European market

# Organization for Innovation - WEG Group

Research, development and product customization centers



## **MOTORS AND ENERGY**

Nantong: R & D of product lines to suit the industrial market and product customizations.  
PM Motor R & D (2018)  
Changzhou: R & D Motors Appliance (shared / collaborative with Brazil)  
Customizations for application.

## **AUTOMATION**

Manufacture and customization of inverters.

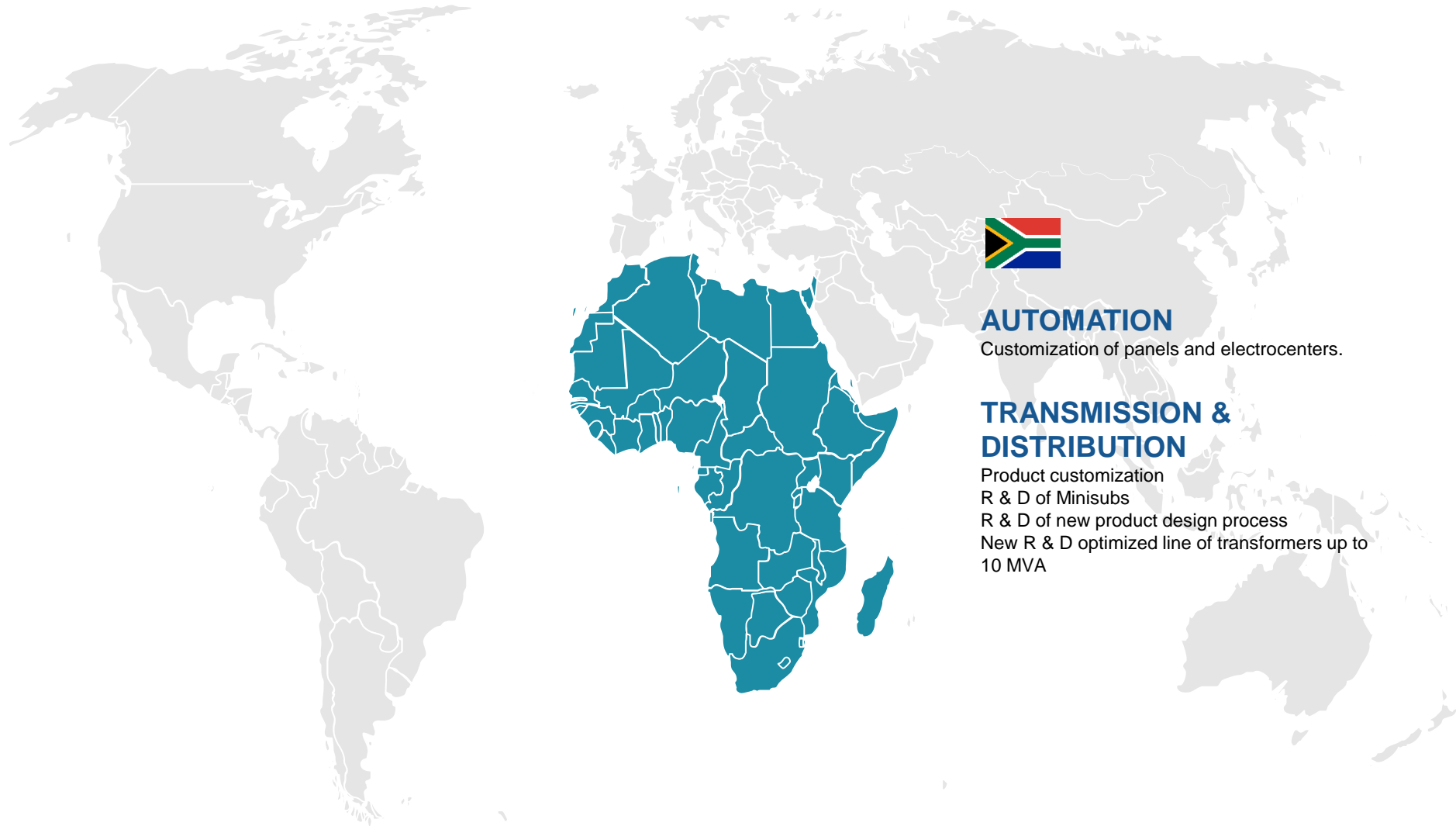


## **MOTORS AND ENERGY**

R & D of product lines to suit the industrial market and product customizations.

# Organization for Innovation - WEG Group

Research, development and product customization centers



## **AUTOMATION**

Customization of panels and electrocenters.

## **TRANSMISSION & DISTRIBUTION**

Product customization  
R & D of Minisubs  
R & D of new product design process  
New R & D optimized line of transformers up to 10 MVA

# Partnerships

## Universities

### BRAZIL



### ABROAD



Hannover, Wuppertal,  
Braunschweig, Aachen  
e Freiburg



Wisconsin, Texas e  
Georgia



Berna e Zurique



Manchester,  
Nottingham e Glasgow



Laval e McMaster  
(Hamilton)

OUTROS

Estocolmo, Nova Delhi,  
Coimbra, Graz (Áustria)

Scientific and Technological Committee

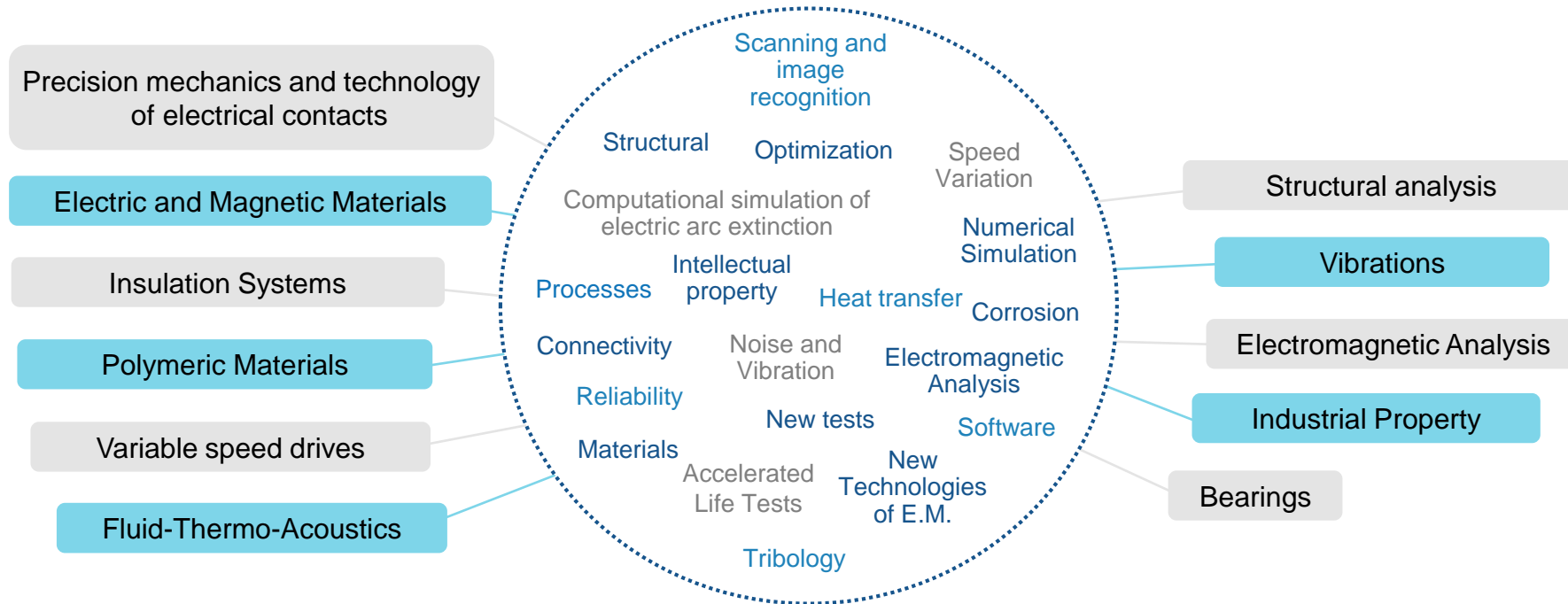
1st Meeting: 1998

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# WEG Competence Groups

## Research Topics



## Focus

PERFORMANCE, COST, TIME TO MARKET

# Competitive intelligence



**Technological  
Prospecting**



**Benchmarking**

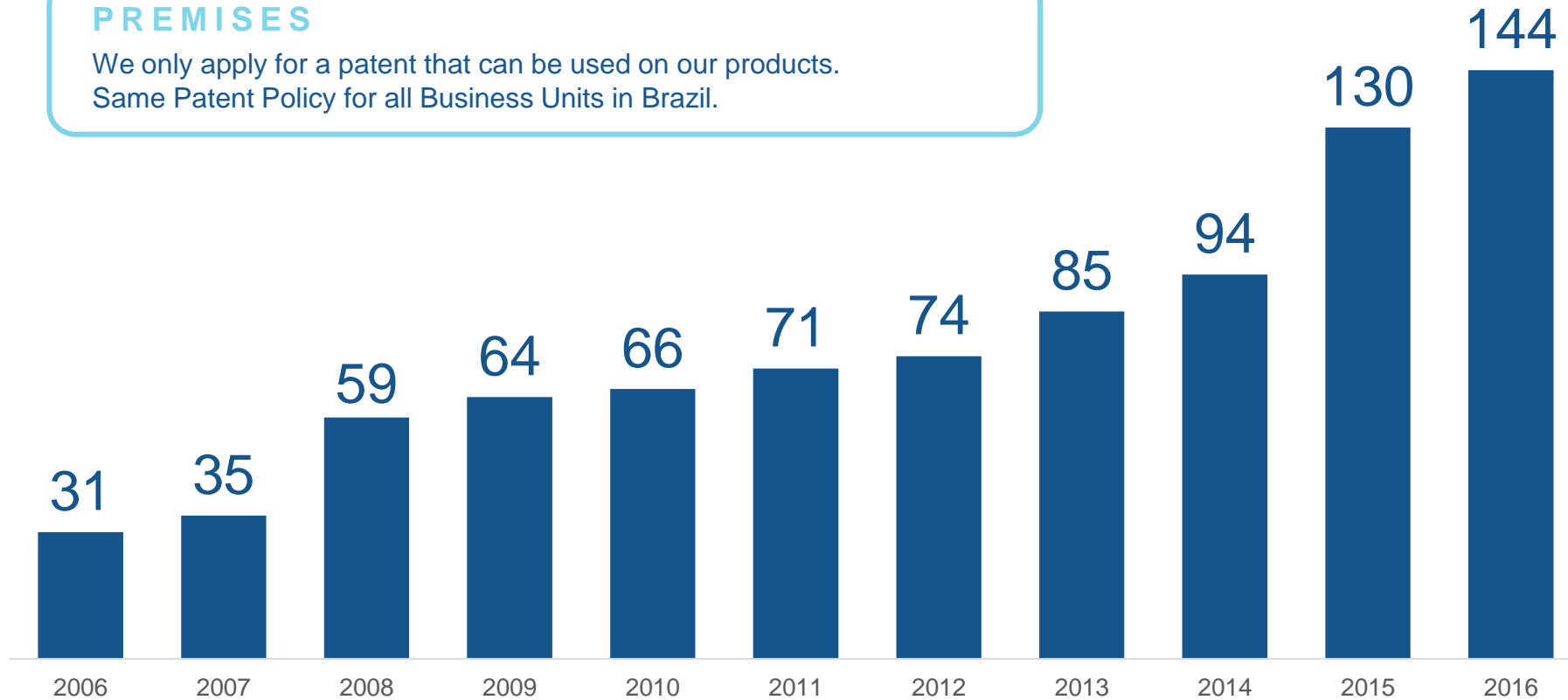


**Evaluation of  
competition  
and the market**

# Patent Policy

## PREMISES

We only apply for a patent that can be used on our products.  
Same Patent Policy for all Business Units in Brazil.

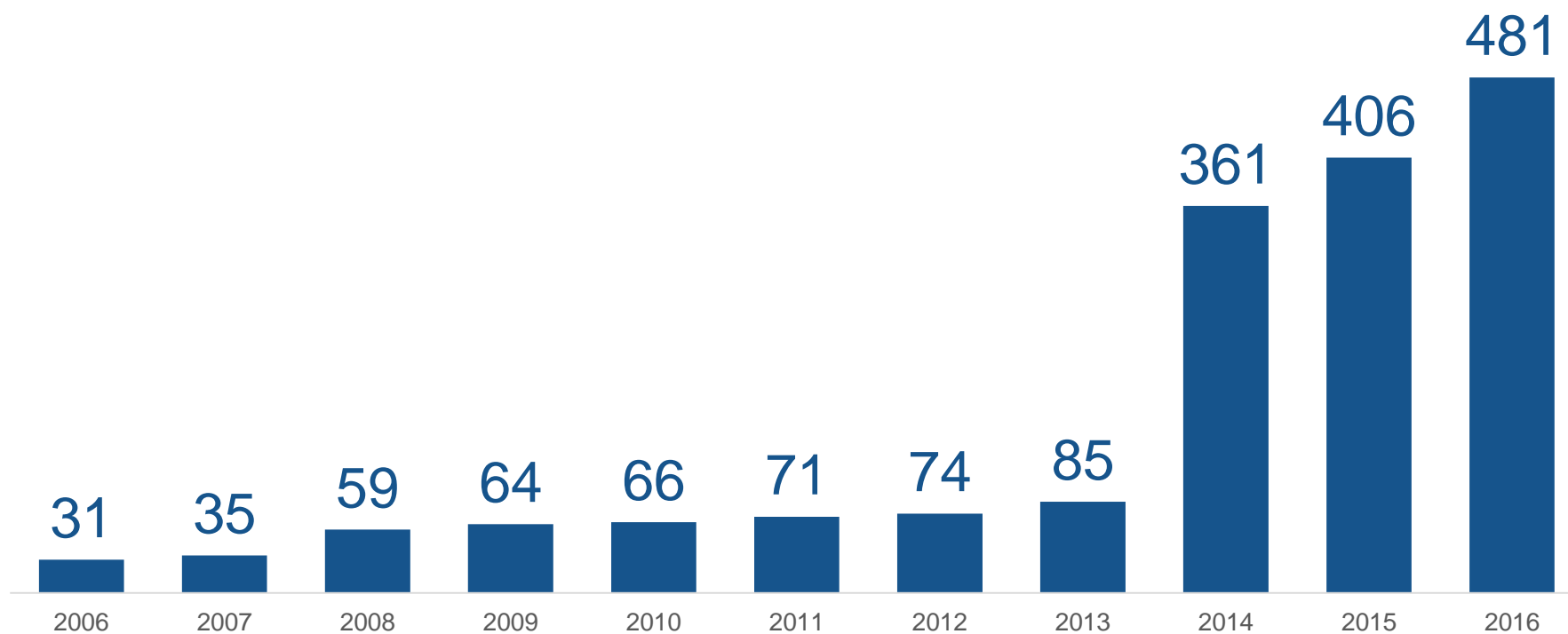


WEG GROUP PATENTS BRAZIL

Patents granted or pending

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# Patents



WEG GLOBAL GROUP PATENTS

Patents granted or pending

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# Financing source

Own resources



**Lei do Bem**  
(Brazilian law)

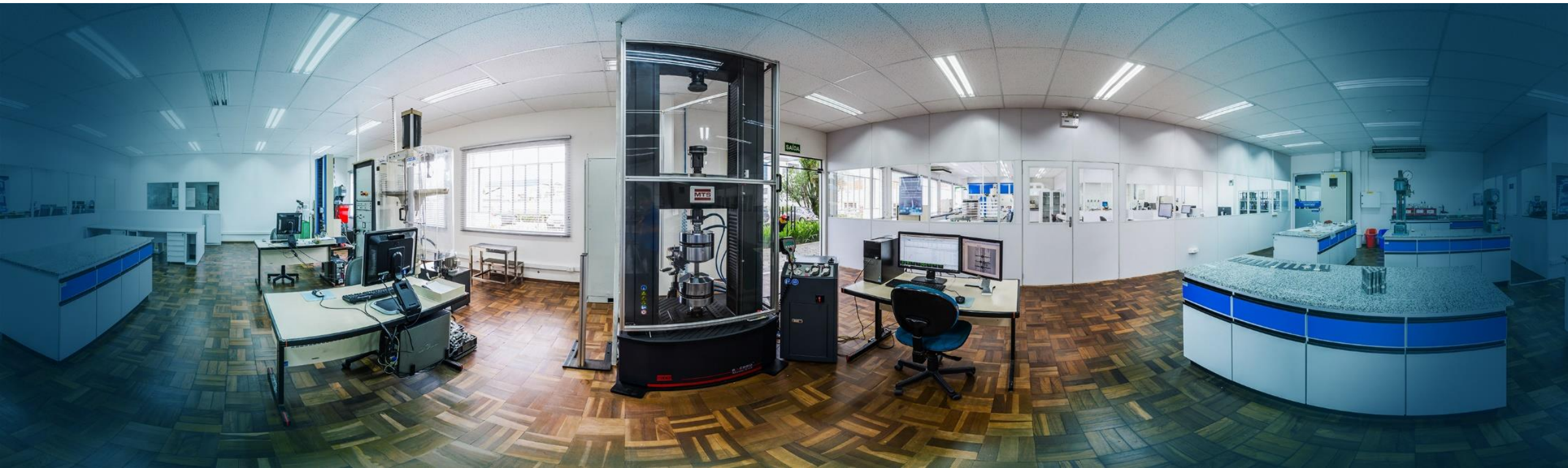
**Specific  
edicts**

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# Laboratory Structure - Motors

- Chemistry
- Mechanical Testing
- Insulating Materials
- High voltage
- Electric and Magnetic Materials
- Electric Motor Testing
- Control and Instrumentation
- Fluid-Thermal-Acoustics
- Vibration





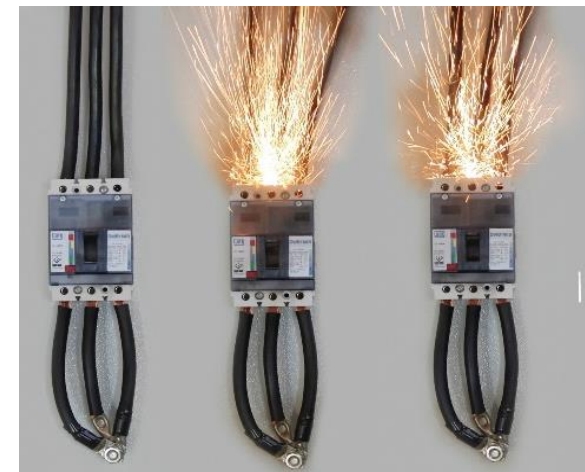
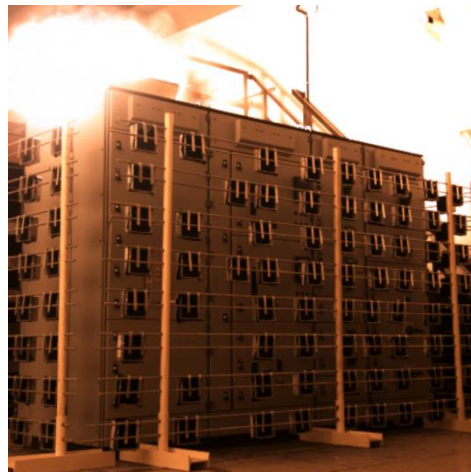
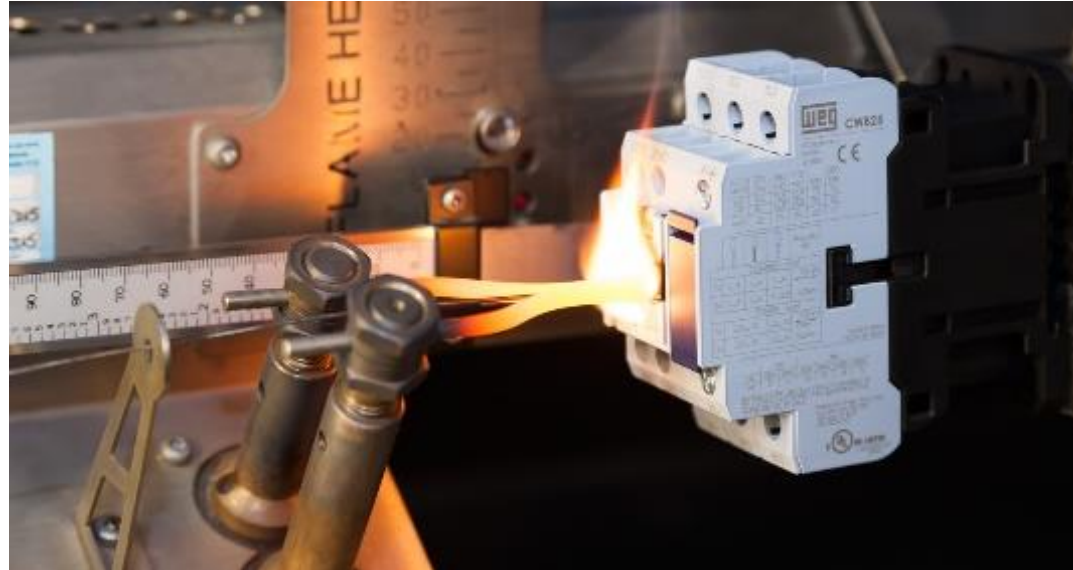
# Laboratory Structure - Energy

- Devices and components testing
- Electronics
- Insulation Systems (LSI)



# Laboratory Structure - Automation

- Short circuit
- Electrical durability
- EMC (Electromagnetic Compatibility)
- Temperature rise
- Panel Testing
- Low power tests
- Dielectric and impulse
- Dynamometer tests
- Degree of protection





# Laboratory Structure - T & D

- High Voltage Testing
- Mobile Laboratory



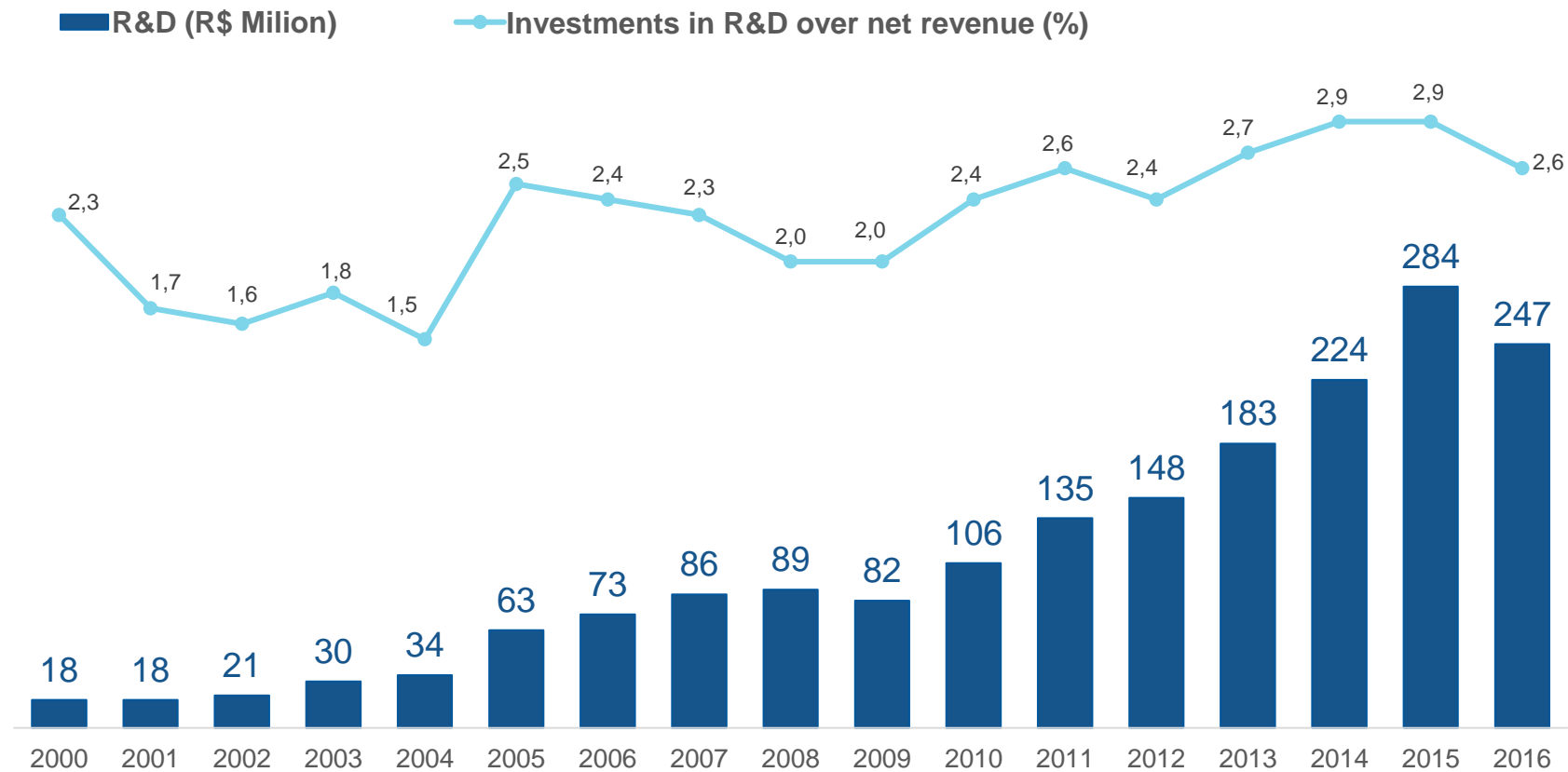
# Laboratory Structure - Paints

- Liquid Coatings Development Laboratory
- Powder Coatings Development Laboratory
- Laboratory for Electroinsulating Resins and Varnishes Development
- Corrosion
- Accelerated Weathering
- Application





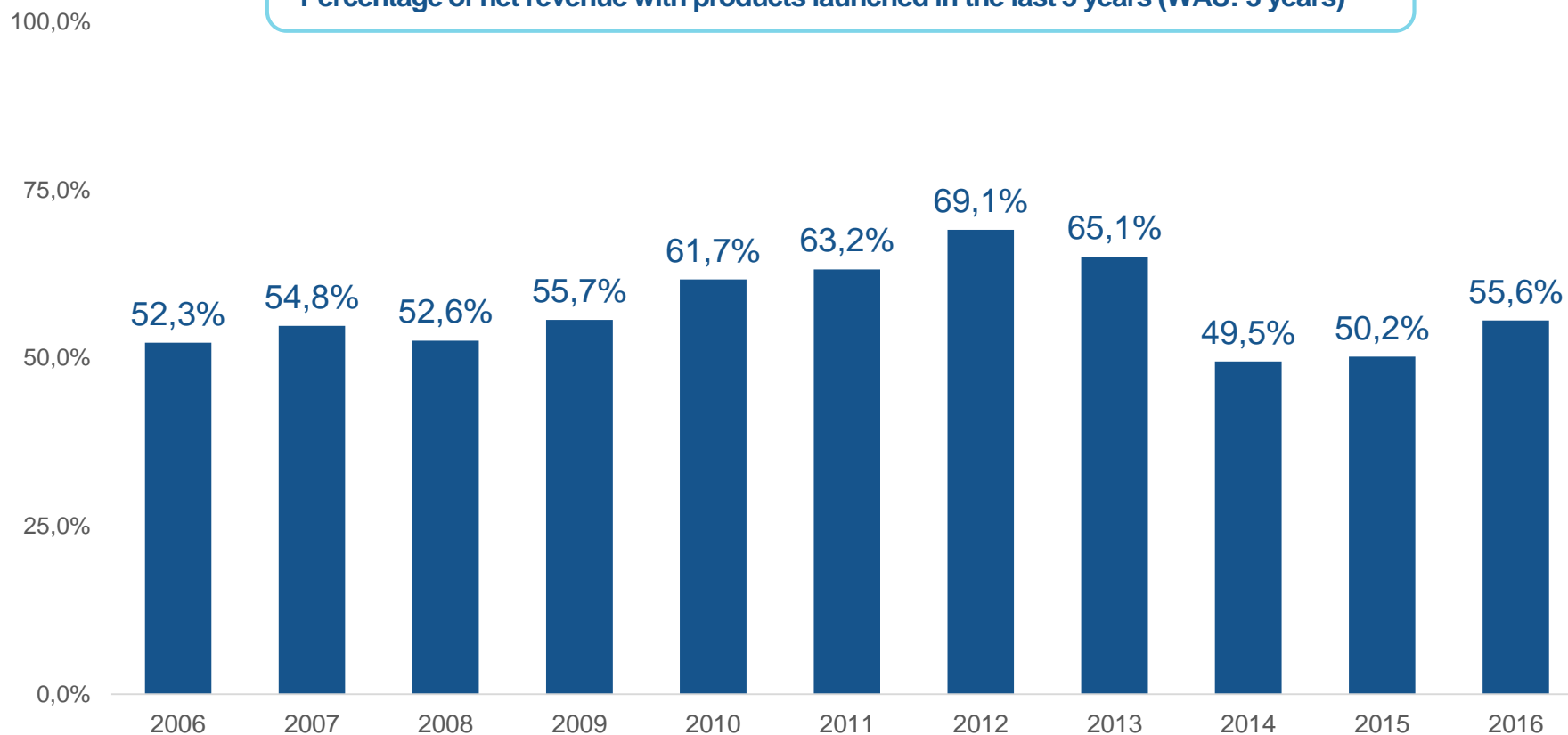
# Investments in R&D



# Innovation index

Innovation as a percentage of net revenue

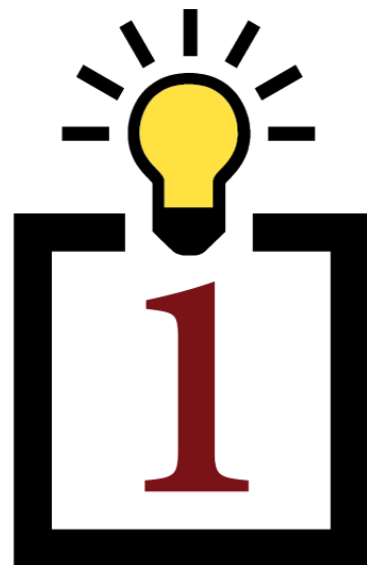
Percentage of net revenue with products launched in the last 5 years (WAU: 3 years)



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# Awards of Innovation

2011 - 2012 - 2013 - 2015



**BEST  
INNOVATOR**

Organized by:

FEUC **NEGÓCIOS**

**ATKearney**

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# Awards of Innovation

2011 - 2012 - 2013 - 2014

## Prêmio Finep

Organized by:



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# Awards of Innovation

2012 - 2013



## Prêmio Nacional de Inovação

Organized by:



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# Awards of Innovation

2015 - 2016

PRÊMIO VALOR  
**INOVAÇÃO**  
BRASIL

Organized by:

  
**pwc**  
**strategy&**

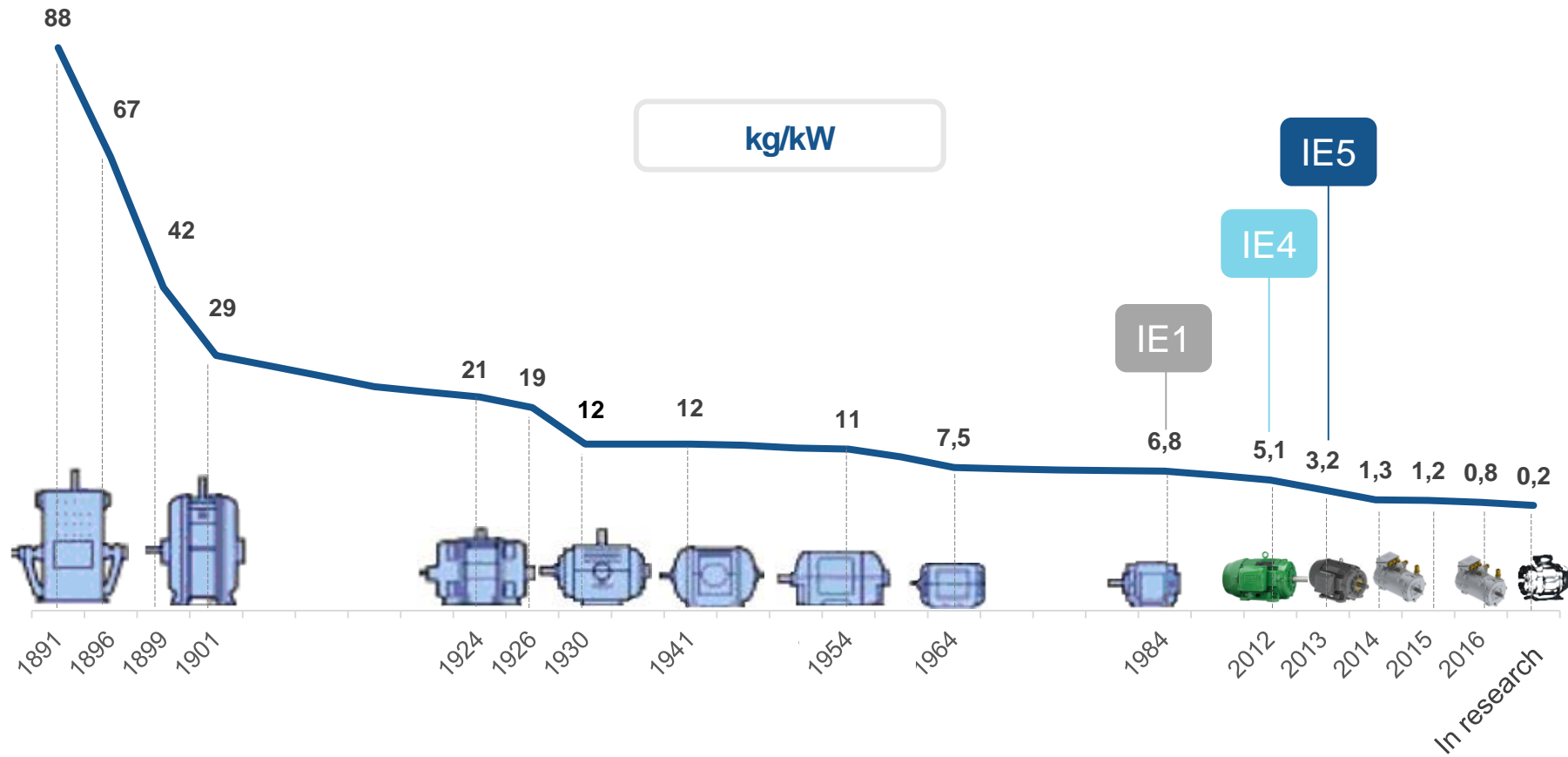
**Valor**  
ECONÔMICO

  
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# Technological Evolution

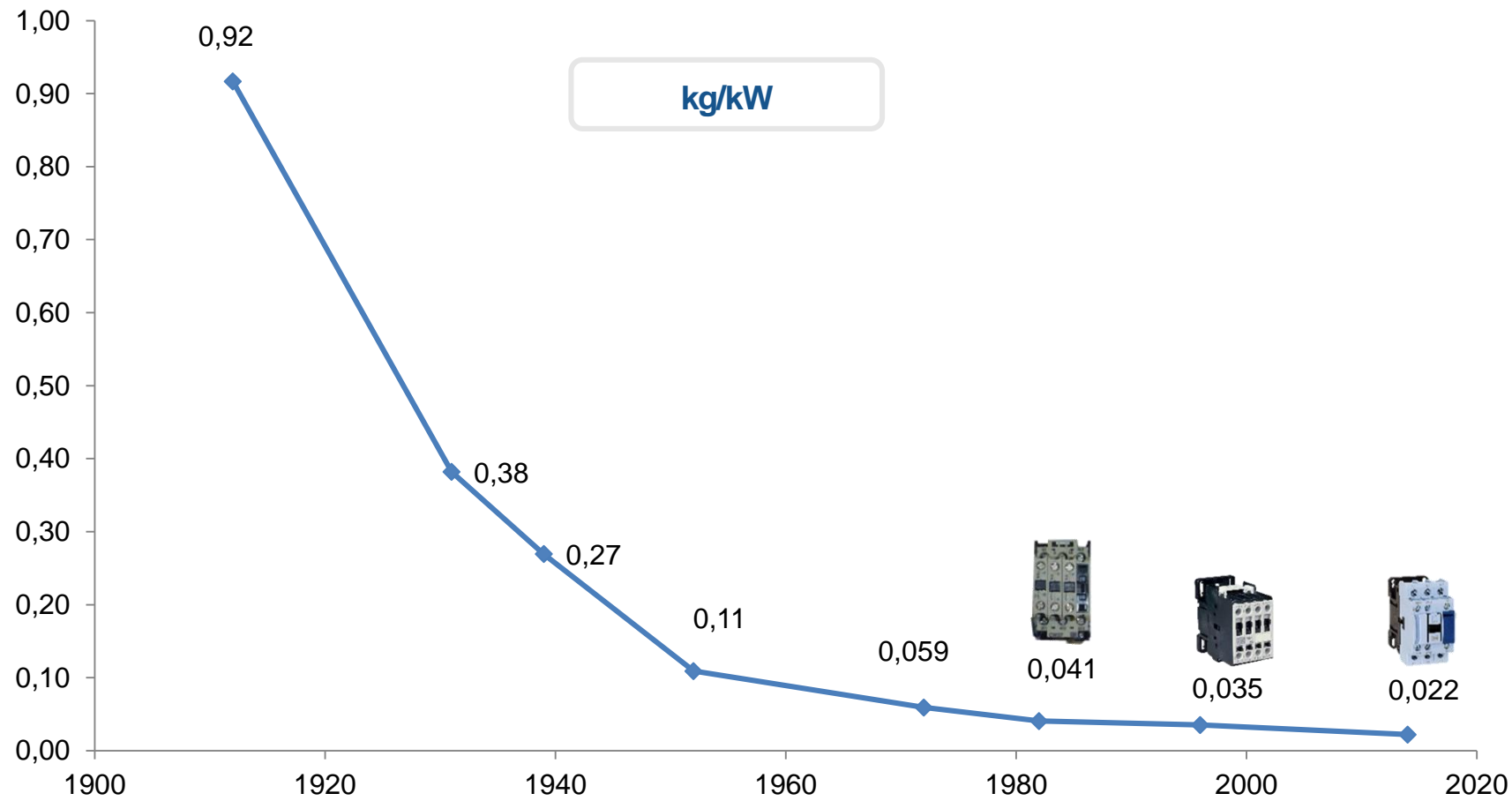
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# Electric Motor Evolution



\* 20% less losses compared to IE4 (IE5 not yet included in the IEC standard)

# Contactor Evolution





# Evolution - Efficiency of the W22 Platform

Ref: Motor 60HP 4p

IE5

2016

W22 WMagnet Ultra Premium: 96.5%



IE4

2013

W22 Super Premium: 95.8%



IE4

2010

WMagnet: 96.0%



IE3

2010

W22 Premium: 95.1%



IE2

2000

W21 AR Plus: 93.9%



1990

Efficiency: 90.2%



1980

Efficiency: 89.5%



1960

Efficiency: 88%



\*20% less losses compared to IE4  
(IE5 is not yet included in the IEC standard)

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# Frequency Inverter Evolution

General use



**1985**  
**CFW-I**  
1st GENERATION

Analogic technology with thyristors



**1991**  
**CFW-01**  
2nd GENERATION

Hybrid technology with bipolar transistors



**1993**  
**CFW-03**  
3rd GENERATION

Digital technology with bipolar transistors



**1995/96**  
**CFW-05/06**  
4th GENERATION

Technology with vector control and IGBT transistors



**2000**  
**CFW-09**  
5th GENERATION

Technology with communication networks and surface-mounted components (SMD)



**2008**  
**CFW-11**  
6th GENERATION

Technology with filters and PLC function.



**2010**  
**CFW700**  
7th GENERATION

Technology with resources for OEMs



**2013**  
**CFW701 HVAC**  
8th GENERATION

Technology with facilities for building automation



**2018**  
**CFW900**  
9th GENERATION

Technology with security functions and IoT (Internet of Things)



# Frequency Inverter Evolution

## Micro / Mini Drives



**1985**  
**CFW-U**

1st GENERATION

Analogic  
technology  
with thyristors



**1989**  
**CFW-P**

2nd GENERATION

Analogic  
technology  
with bipolar  
transistors



**1992**  
**CFW-02**

3rd GENERATION

Digital  
technology  
with bipolar  
transistors



**1995**  
**CFW-04**

4th GENERATION

Digital  
technology  
with IGBT  
transistors



**1997**  
**CFW-07**

5th GENERATION

Surface Mount  
Technology (SMD)



**1999/2001**  
**Microline/CFW-08**

6th GENERATION

Technology with  
sensorless control and  
built-in filter



**2004**  
**CFW-10**

7th GENERATION

DSP control  
technology



**2012**  
**CFW100**

8th GENERATION

Technology with  
IPM module and  
reduced  
dimensions.



**2012**  
**CFW50**

9th GENERATION

Technology  
with Ethernet  
and PLC  
function



**2013**  
**CFW501 HVAC**

10th GENERATION

Technology with  
facilities for building  
automation



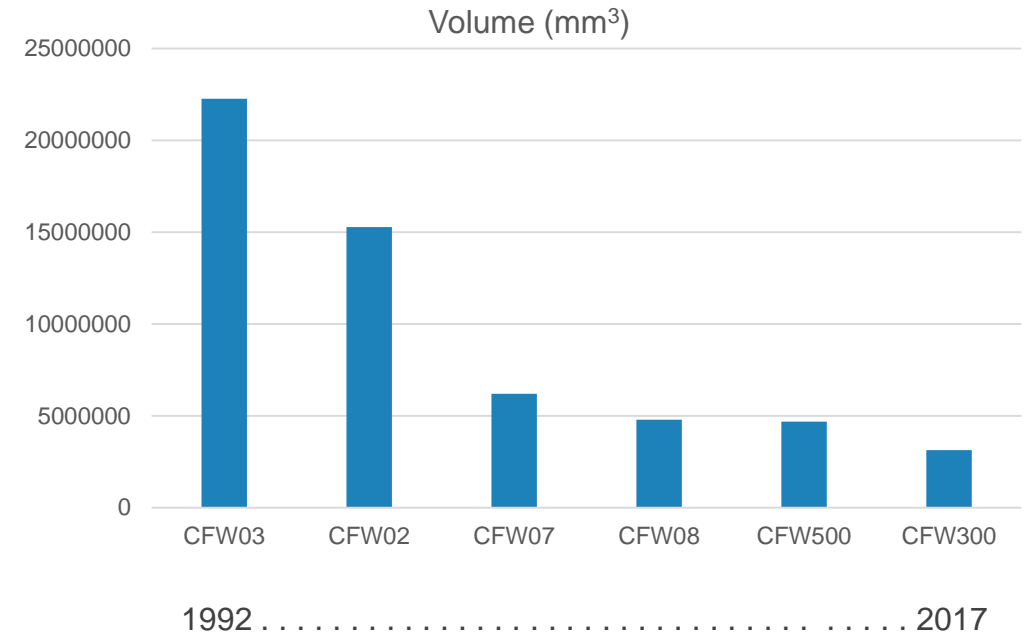
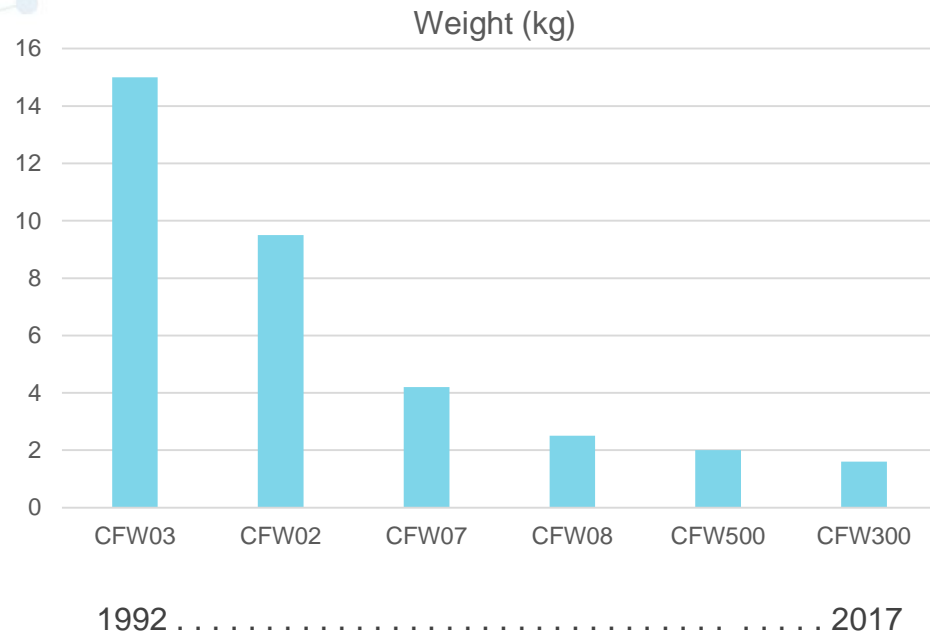
**2016**  
**CFW300**

11th GENERATION

Technology with  
WPS  
programming  
system

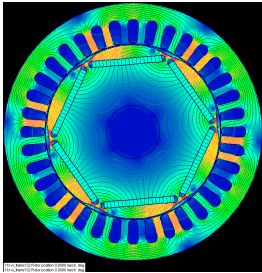
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# Evolution of Inverters - Example 7.5 HP

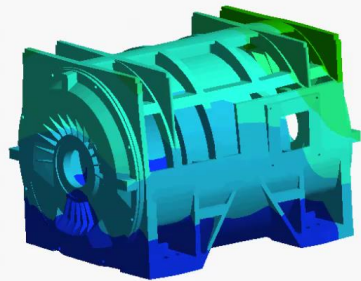


# Evolution - Analysis by Computational Tools

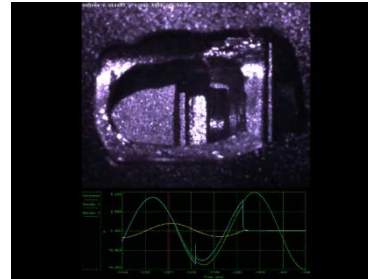
Electromagnetic analysis



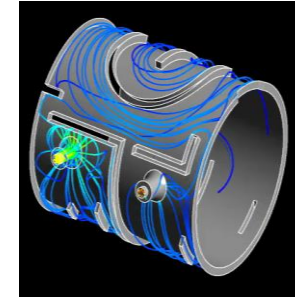
Natural frequency



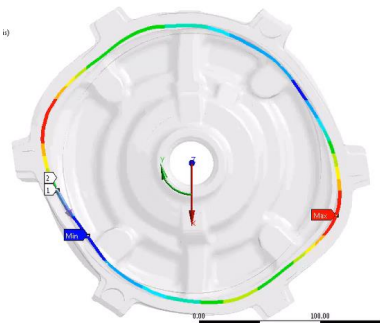
Electric arc recording



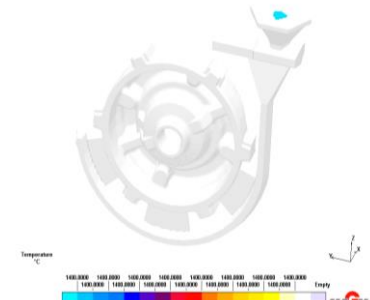
Water flow



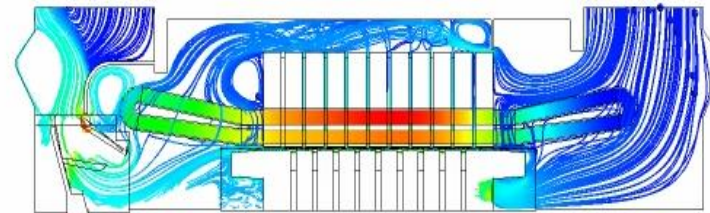
Structural analysis



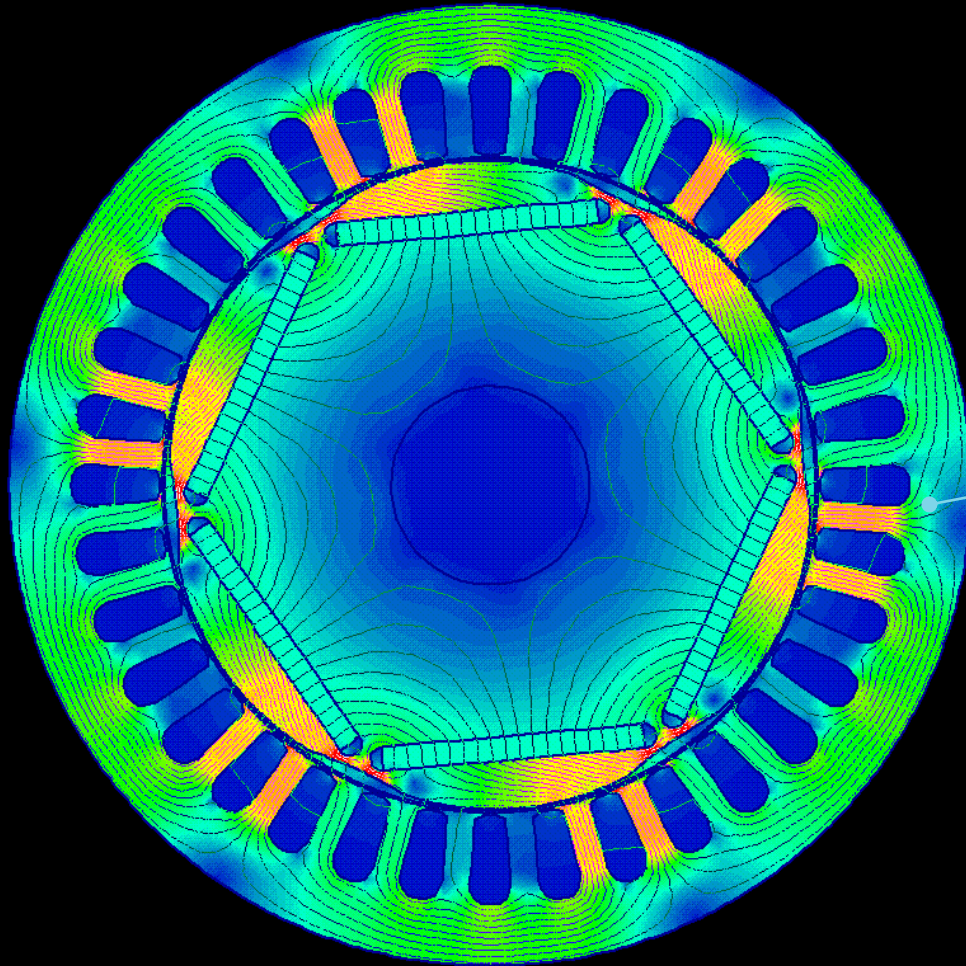
Metal flow



Air flow

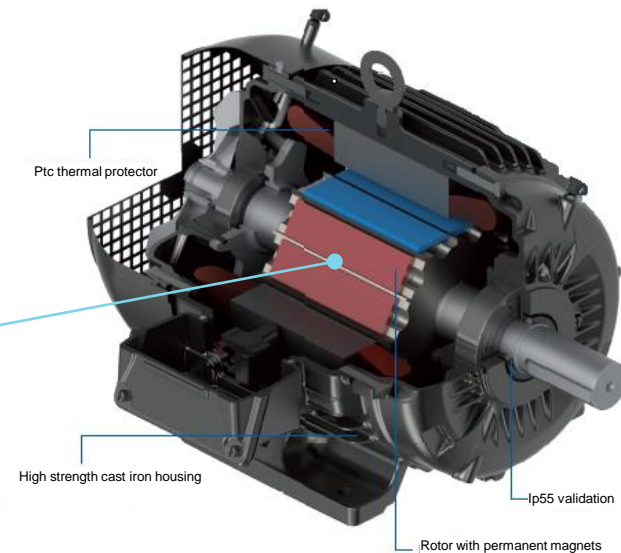


# Evolution - Analysis by Computational Tools



11kw\_frame132 Rotor position 0.0000 mech. deg.  
11kw\_frame132 Rotor position 0.0000 mech. deg.

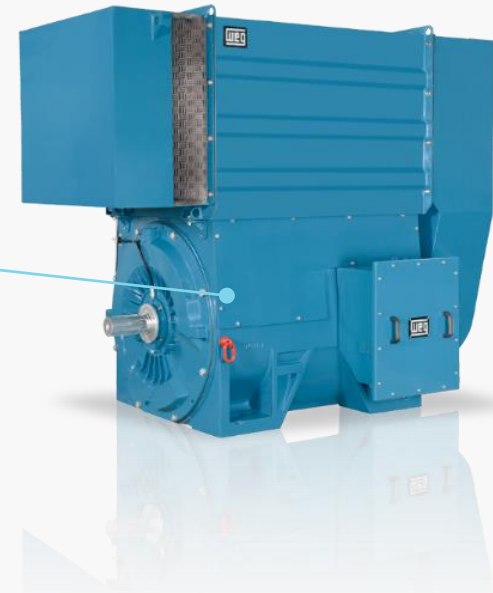
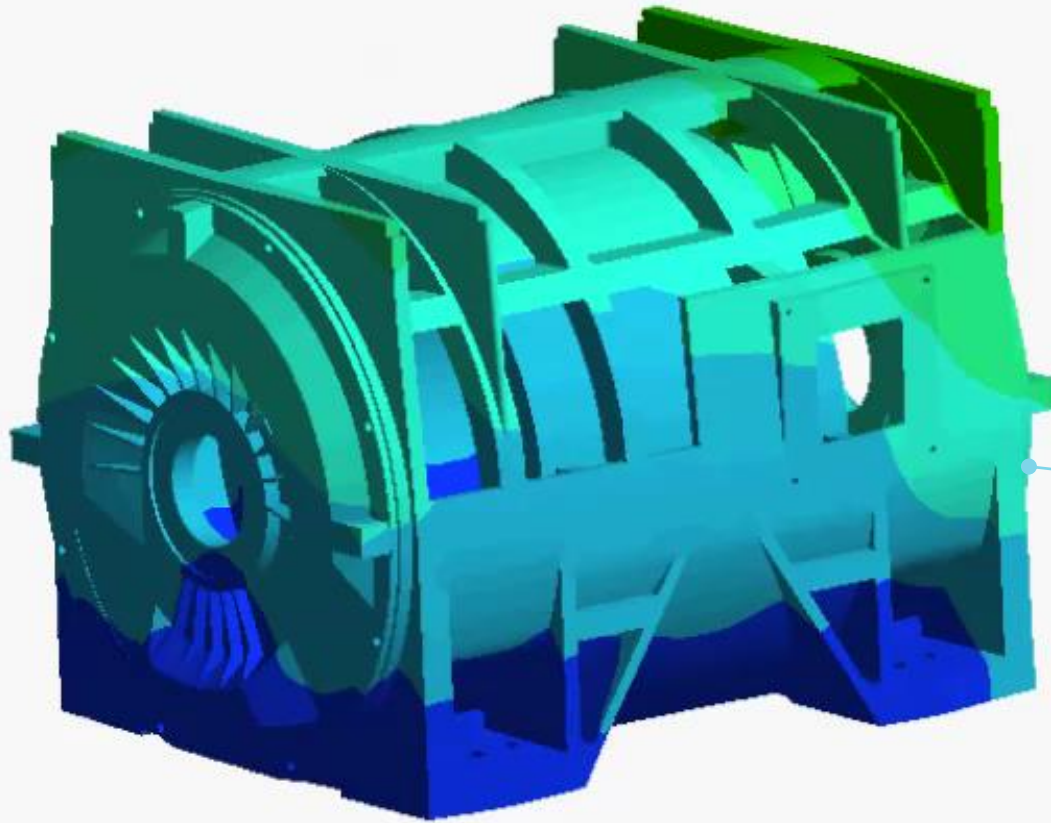
ELECTROMAGNETIC ANALYSIS



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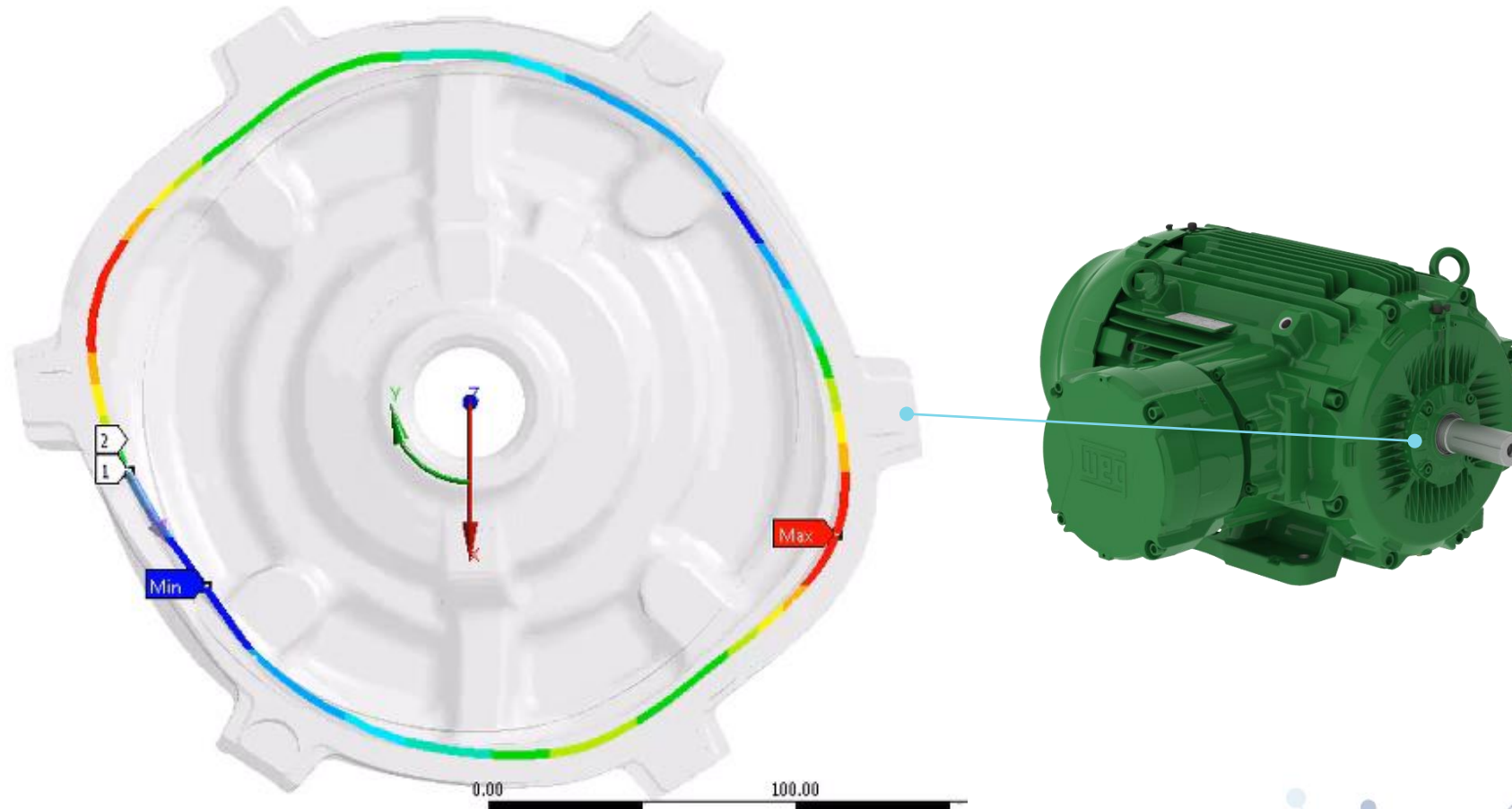


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NATURAL FREQUENCY

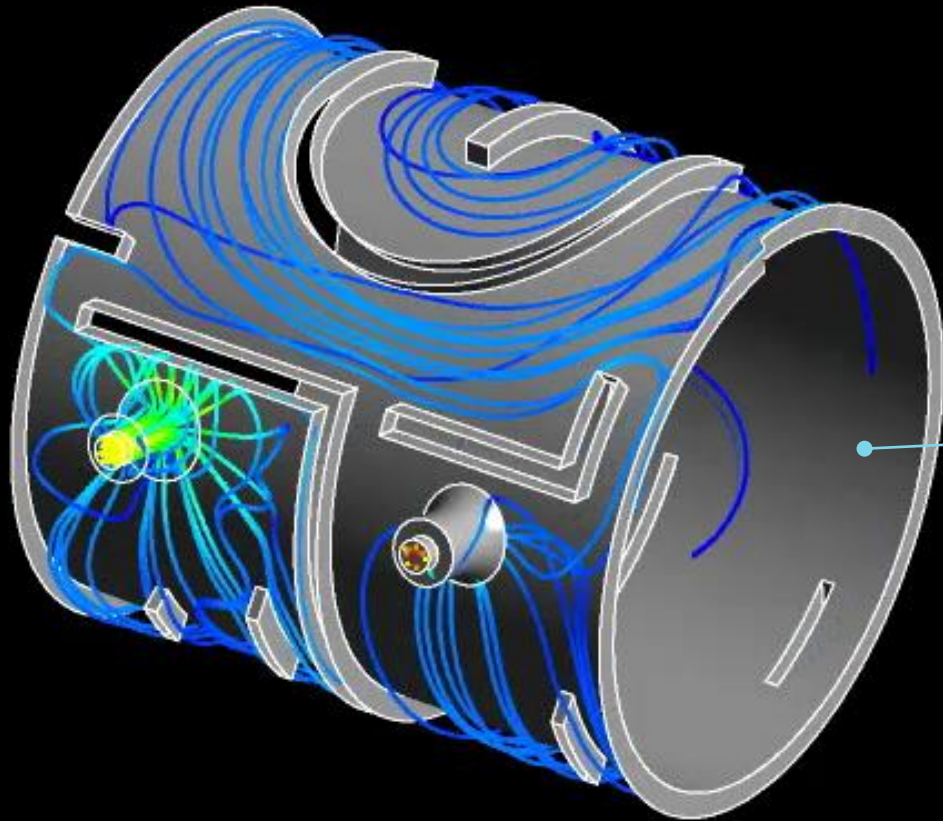
# Evolution - Analysis by Computational Tools



STRUCTURAL ANALYSIS



# Evolution - Analysis by Computational Tools

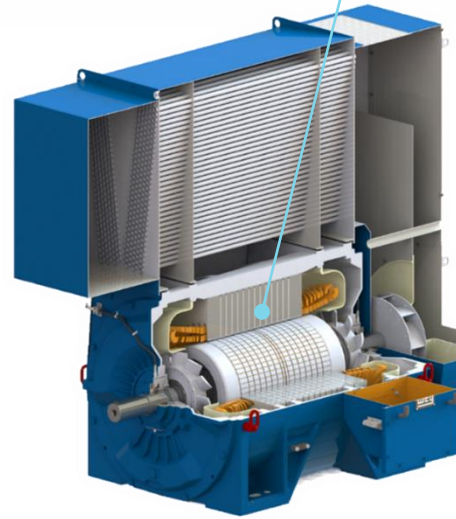
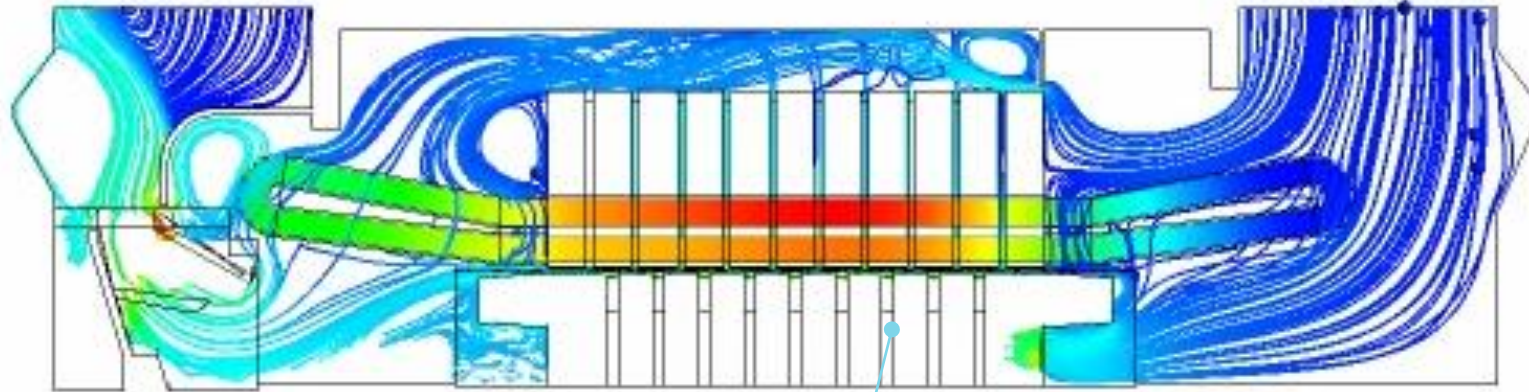


WATER FLOW

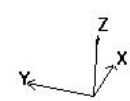


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# Evolution - Analysis by Computational Tools



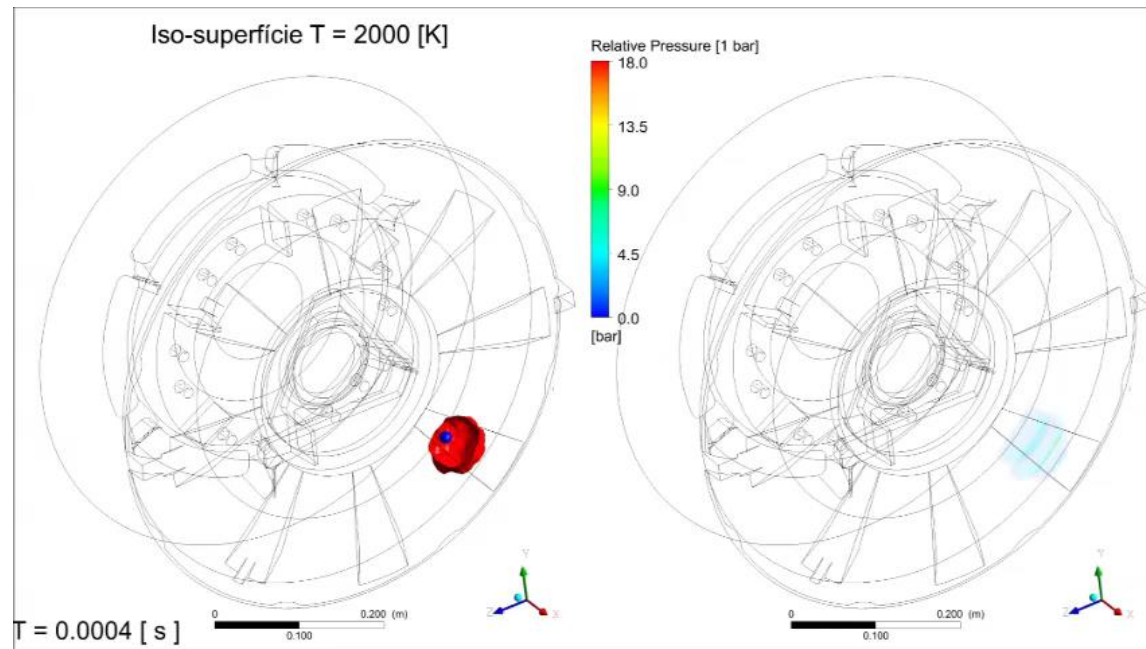
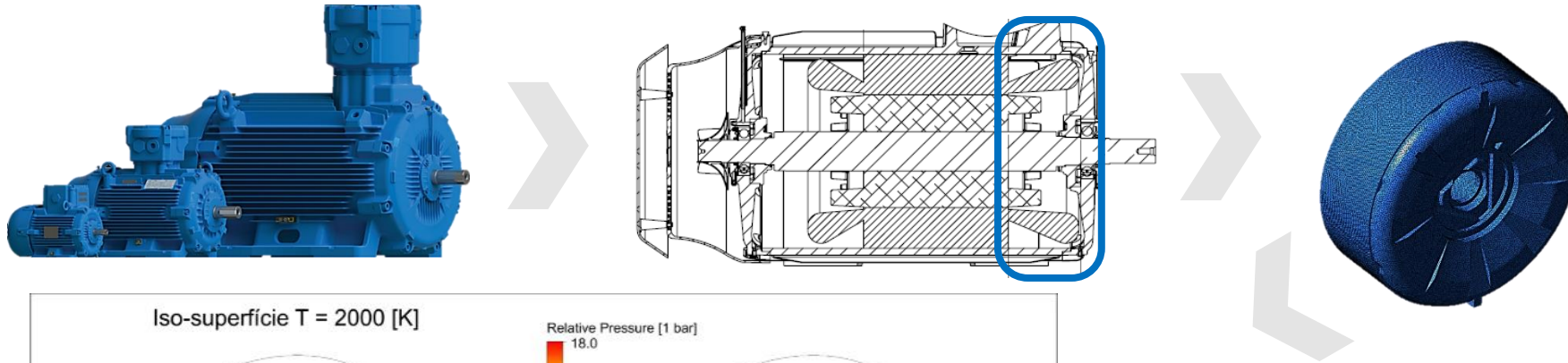
AIR FLOW



## METAL FLOW



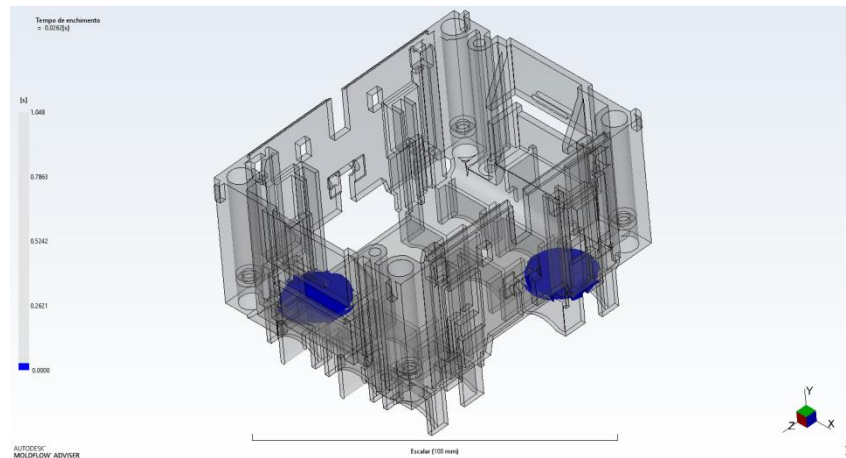
# Evolution - Analysis by Computational Tools



INTERNAL EXPLOSION IN ELECTRIC MOTOR

# Evolution - Analysis by Computational Tools

## Plastic Injection Simulations

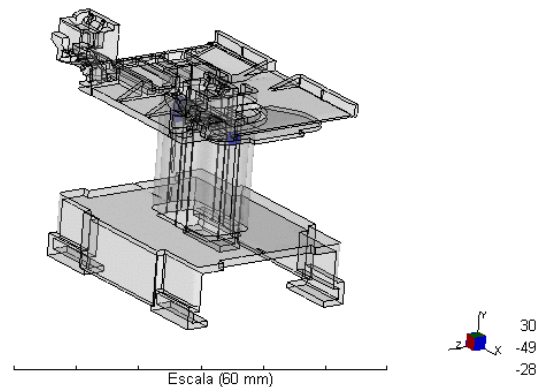


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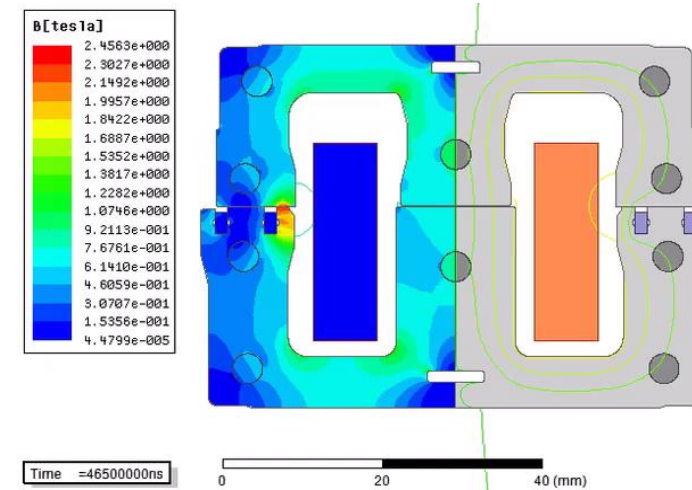
[s]

0.6423  
0.4817  
0.3211  
0.1606  
0.0000

Autodesk  
SIMULATION MOLDFLOW  
INSIGHT



## Electromagnetic simulation of contactor core

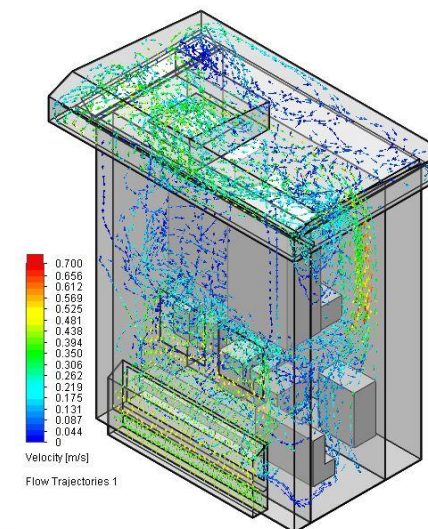
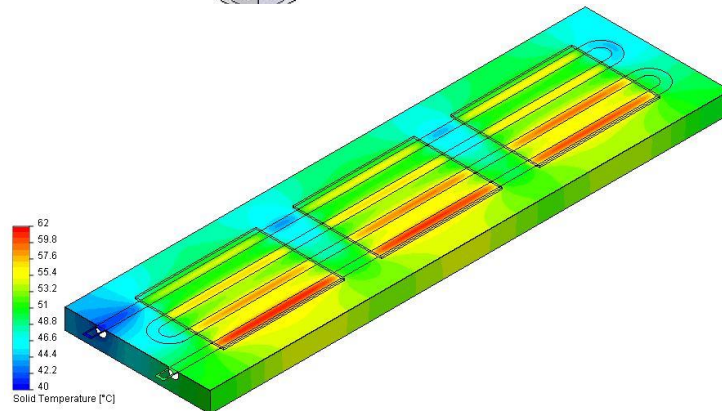
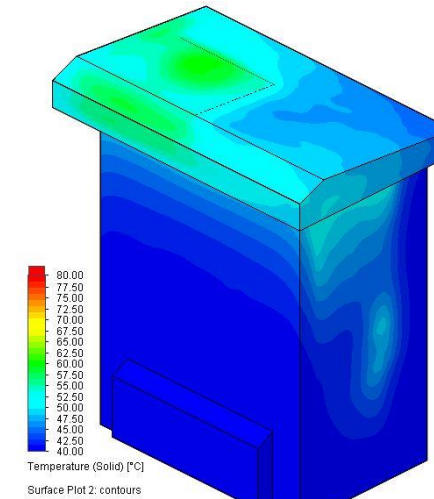
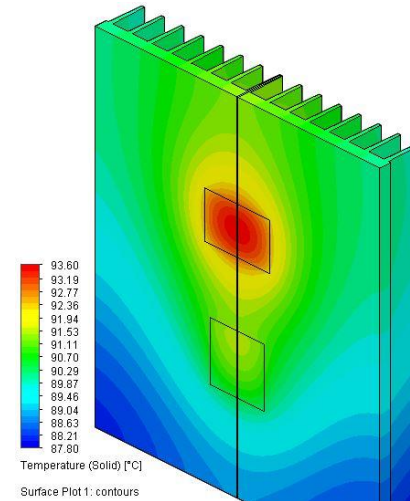
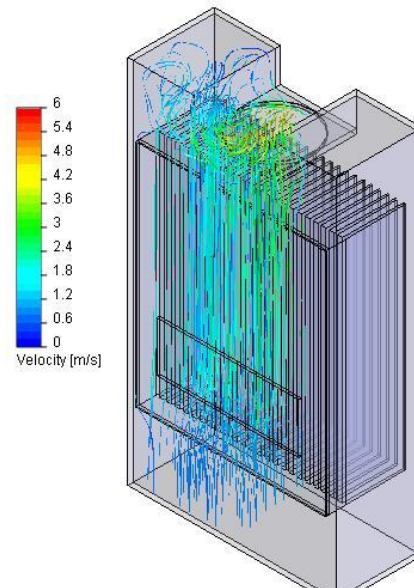


WEQ  
DAY  
2017



# Evolution - Analysis by Computational Tools

Natural and Forced Convection. Air and Water Heat Flow



# Evolution - Analysis by Computational Tools

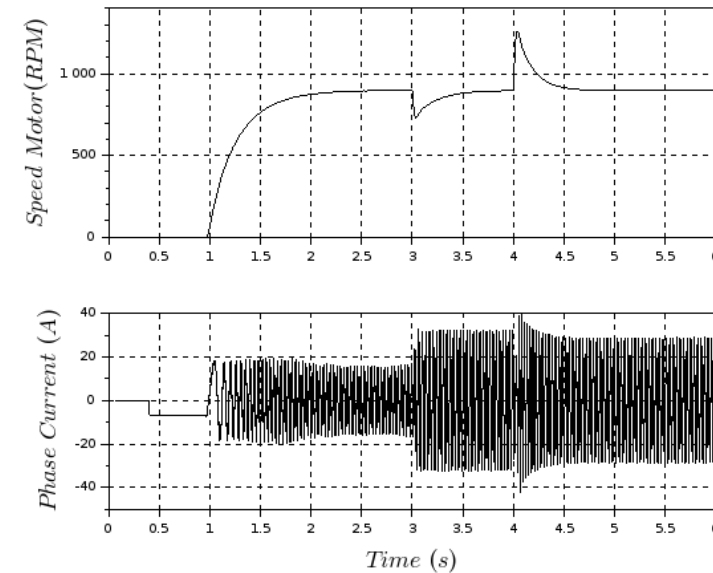
Eclipse Development Software



Motor Control

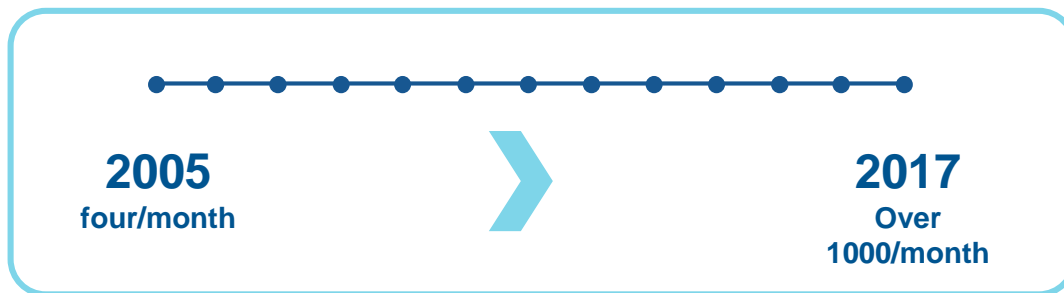
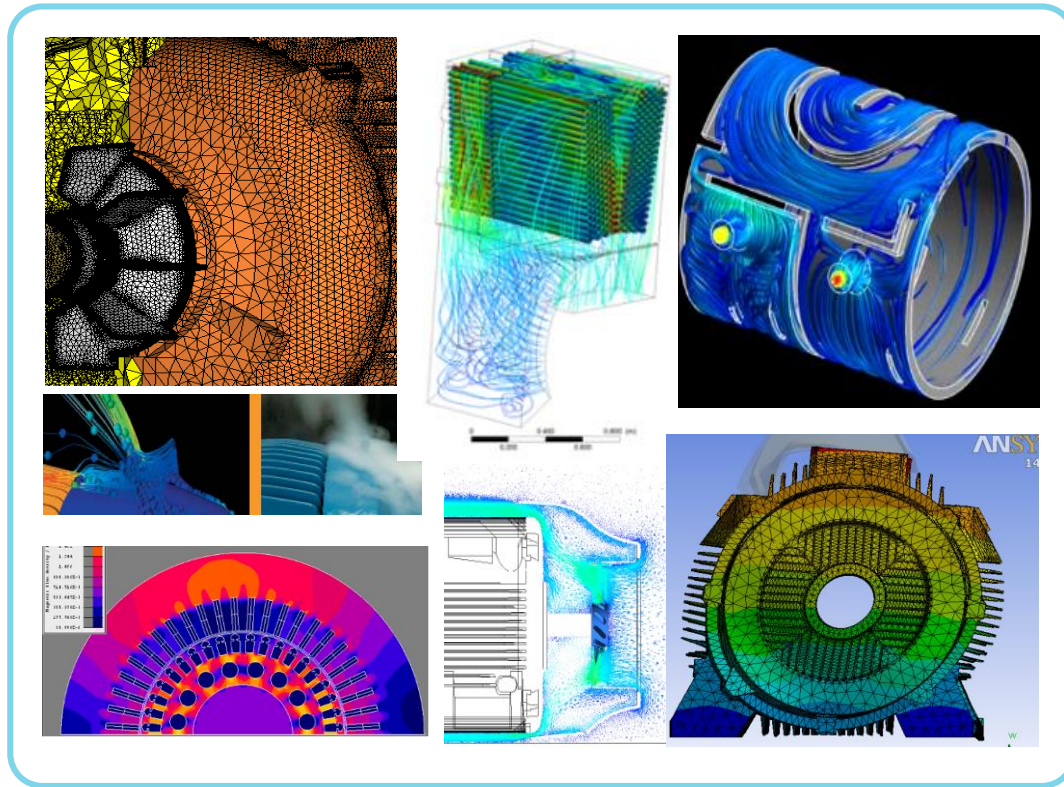
The screenshot shows the Eclipse IDE with a C++ project named 'control\_vector'. The file 'teste\_case\_fsm.c' is open, displaying simulation code. The code includes initialization of motor parameters, PWM, and a main loop that runs a simulation for 6 seconds. The console at the bottom shows an OpenGL warning.

```
152 TimeSim(6.0,50000,nominalParameter_drvData.Fsw);
153 vecCtrl_initializeBaseMotor(&nominalParameter_drvData,&nominalParamet
154 vecCtrl_driveInitializeParameter(&nominalParameter_drvData);
155 InitializeEquivalentCircuitParameter(&equivalentCircuit_imData);
156 vecCtrl_imInitializeParameter(&nominalParameter_imData);
157 initializeInverterPWM(nominalParameter_drvData.Vnom);
158 vecCtrl_gainsPICurrent(p_param->Rs, p_param->Signals, baseMotor->time
159 vecCtrl_gainsPIFluxRotor(p_param->TauRr, p_param->Lm, baseMotor->time
160 control_limiters_init_variables(&outControlLimiters);
161 source_ref_init_variables(&var_ctrl_svm);
162 observer_initialize_variables_motor();
163 init_sensor_variables();
164 initCommandWord(&commandWord);
165 initStateWord(&stateWord);
166 initOutStateMachine();
167
168 for(Time=0;Time <= GetMaxTime();Time += GetStepTime())
169 {
170     //MCU
171     if(Time>=DiscreteTime)
172     {
173         //-----
174
175     }
```





# Evolution - Virtual Prototypes



Number of simulations

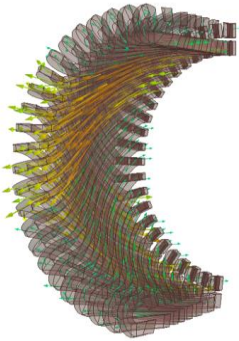
International Awards

**WEQ**  
DAY  
2017

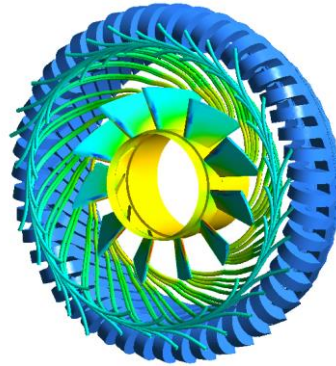
# Evolution - Virtual Prototypes

## One Physics Environment

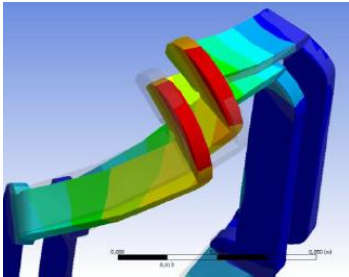
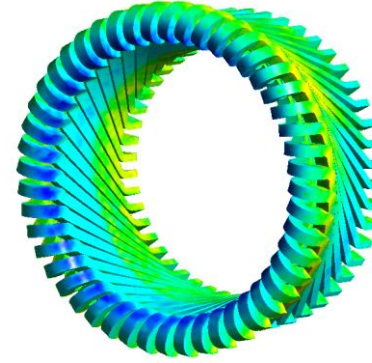
Electromagnetics



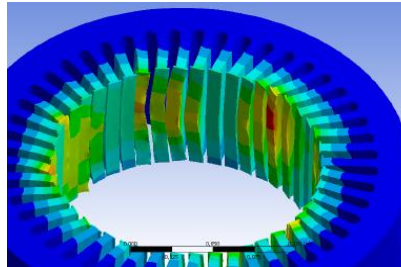
Fluids



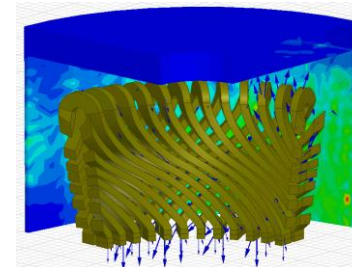
Thermal



Structural



Dynamics

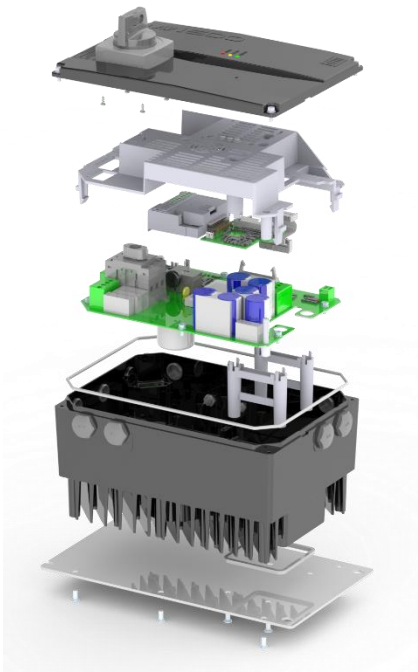
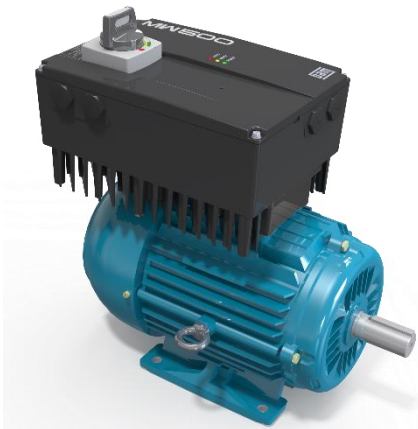


Thermal - Electromagnetics

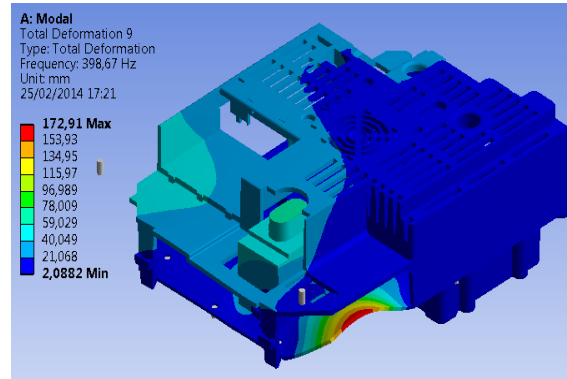
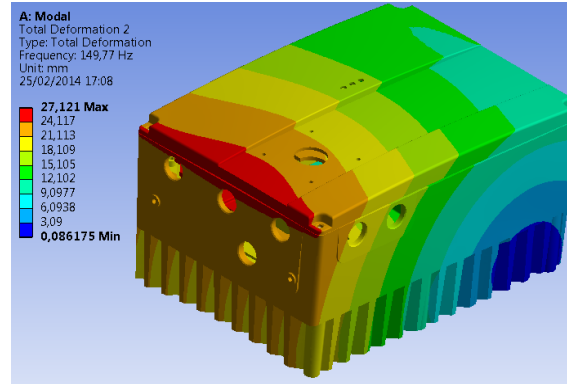
One Physics Environment allows the overlap of engineering knowledge areas creating opportunities for innovation.



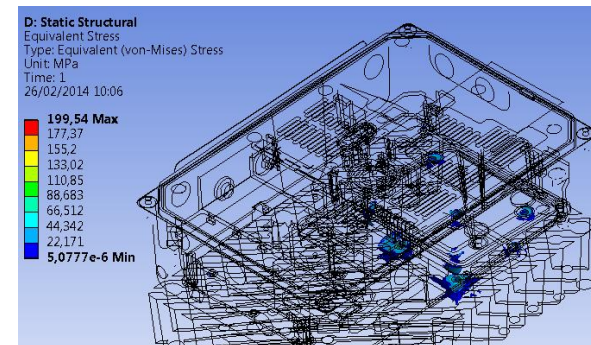
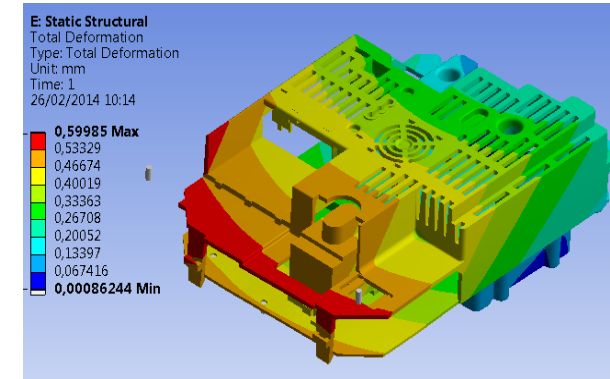
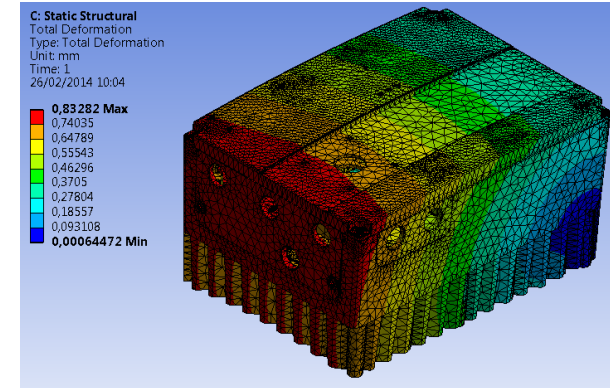
# Evolution - Virtual Prototypes



## Modal Analysis

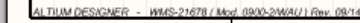


## Structural Analysis



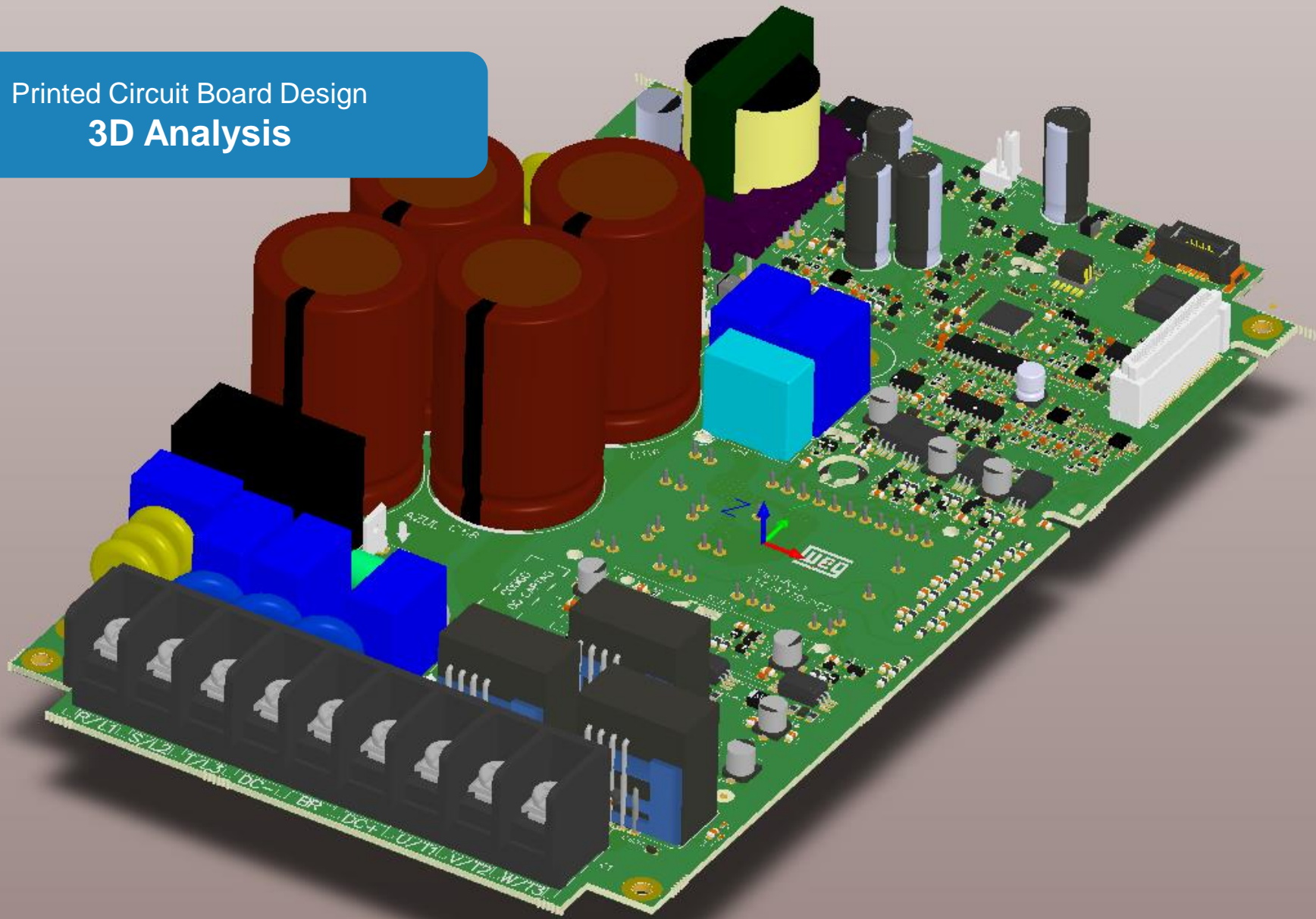


Printed Circuit Board Design  
**Electronic Schematics**





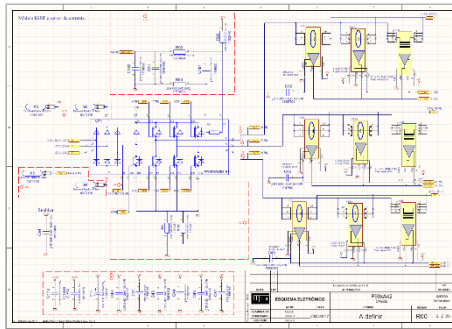
Printed Circuit Board Design  
**3D Analysis**



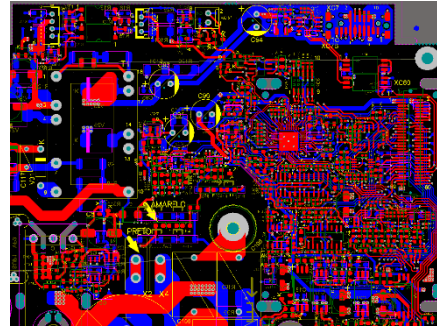


# Evolution - Virtual Prototypes

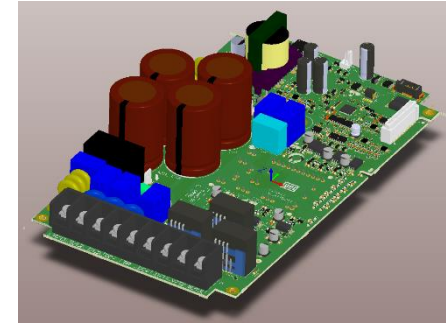
## Printed Circuit Board Design



Electronic Schematics



Layout 2D

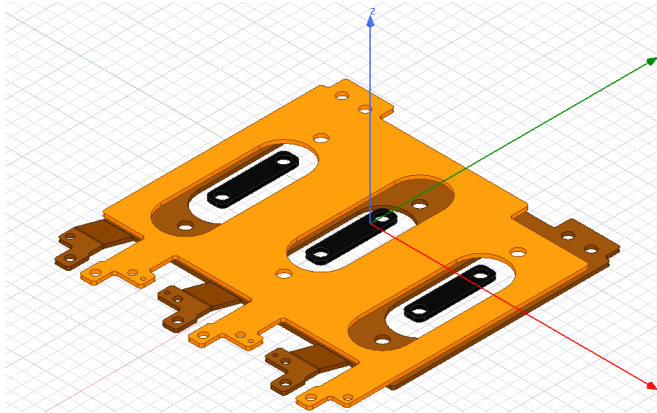


3D Analysis

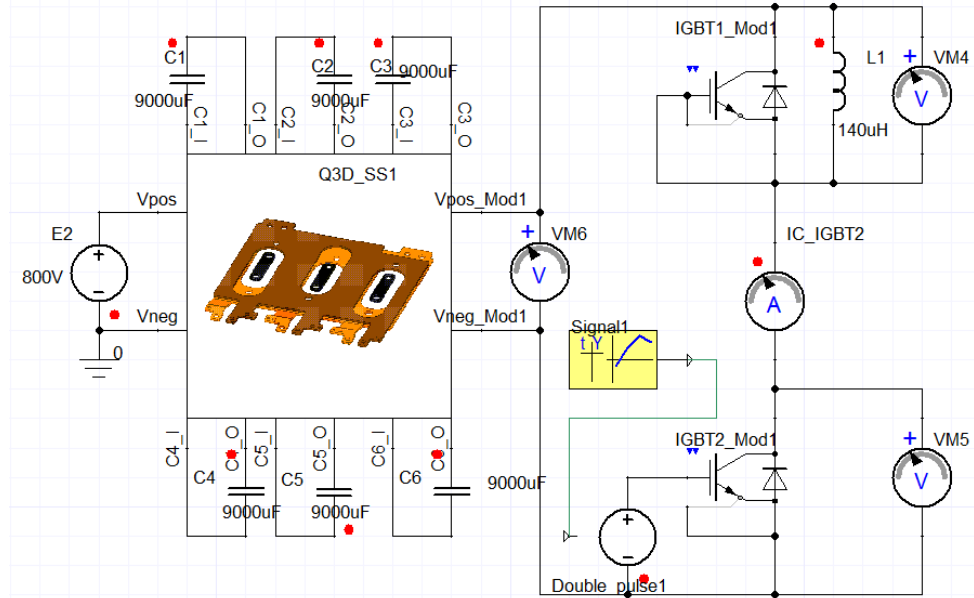


# Evolution - Virtual Prototypes

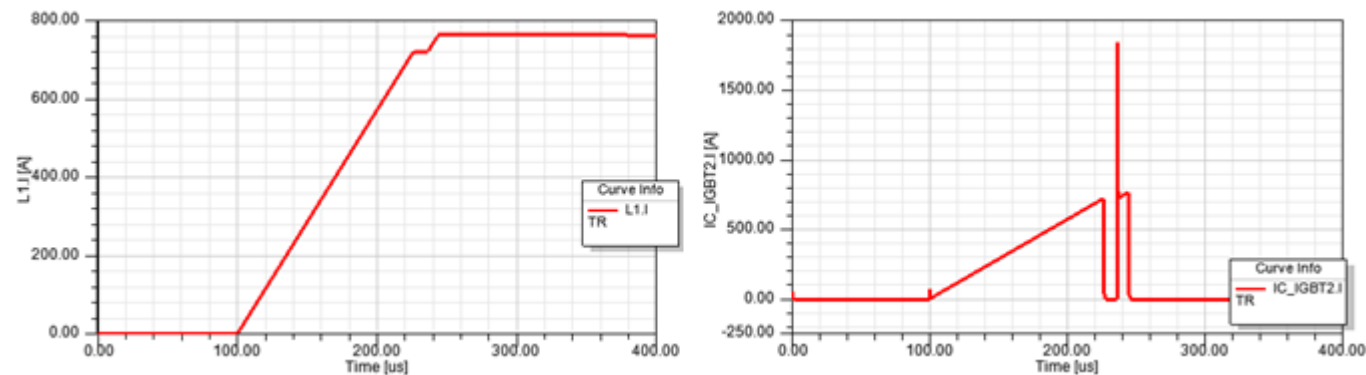
Mechanical bus modeling



Simulation considering parasitical characteristics of the bus

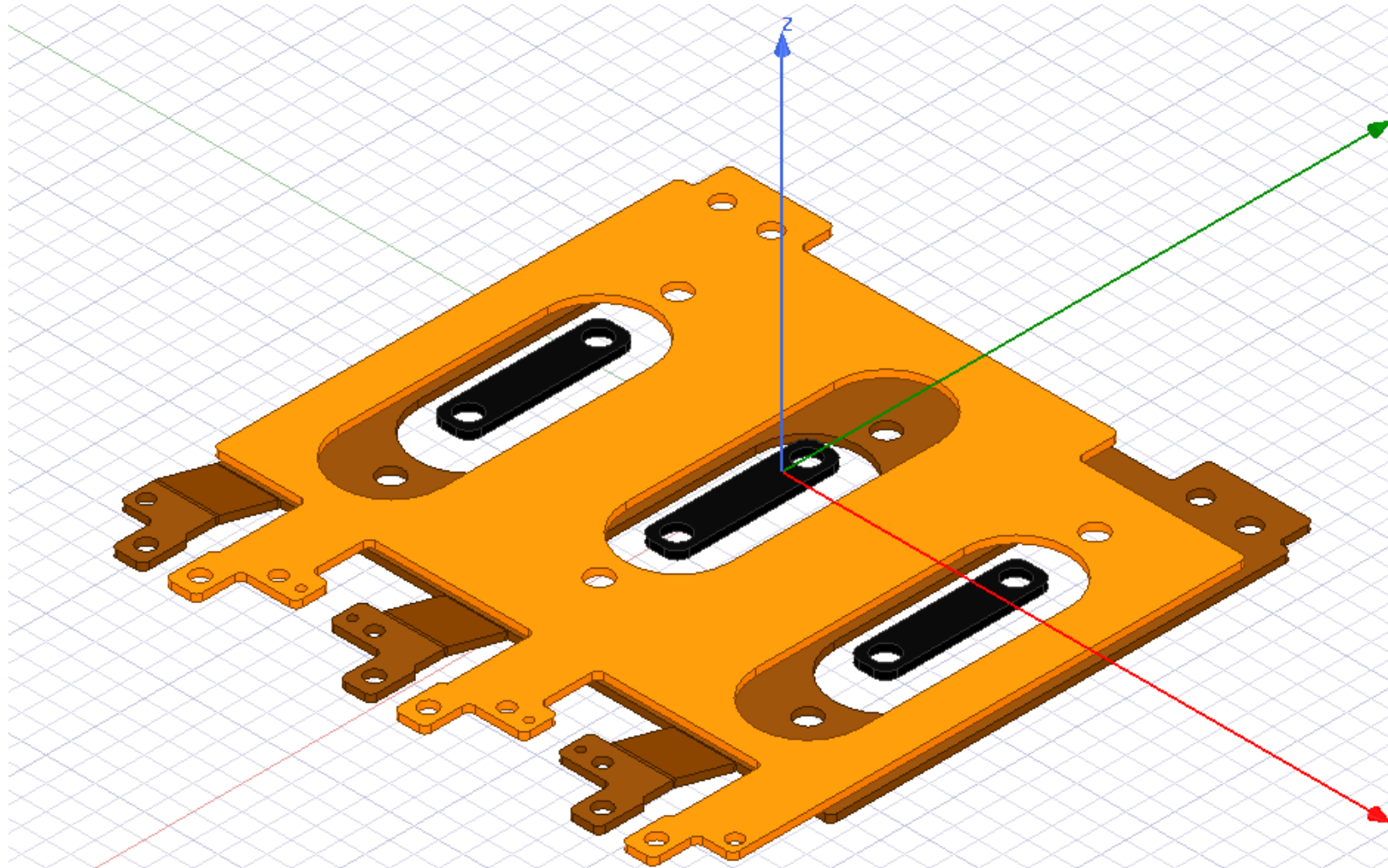


Simulation results of the double-pulse test



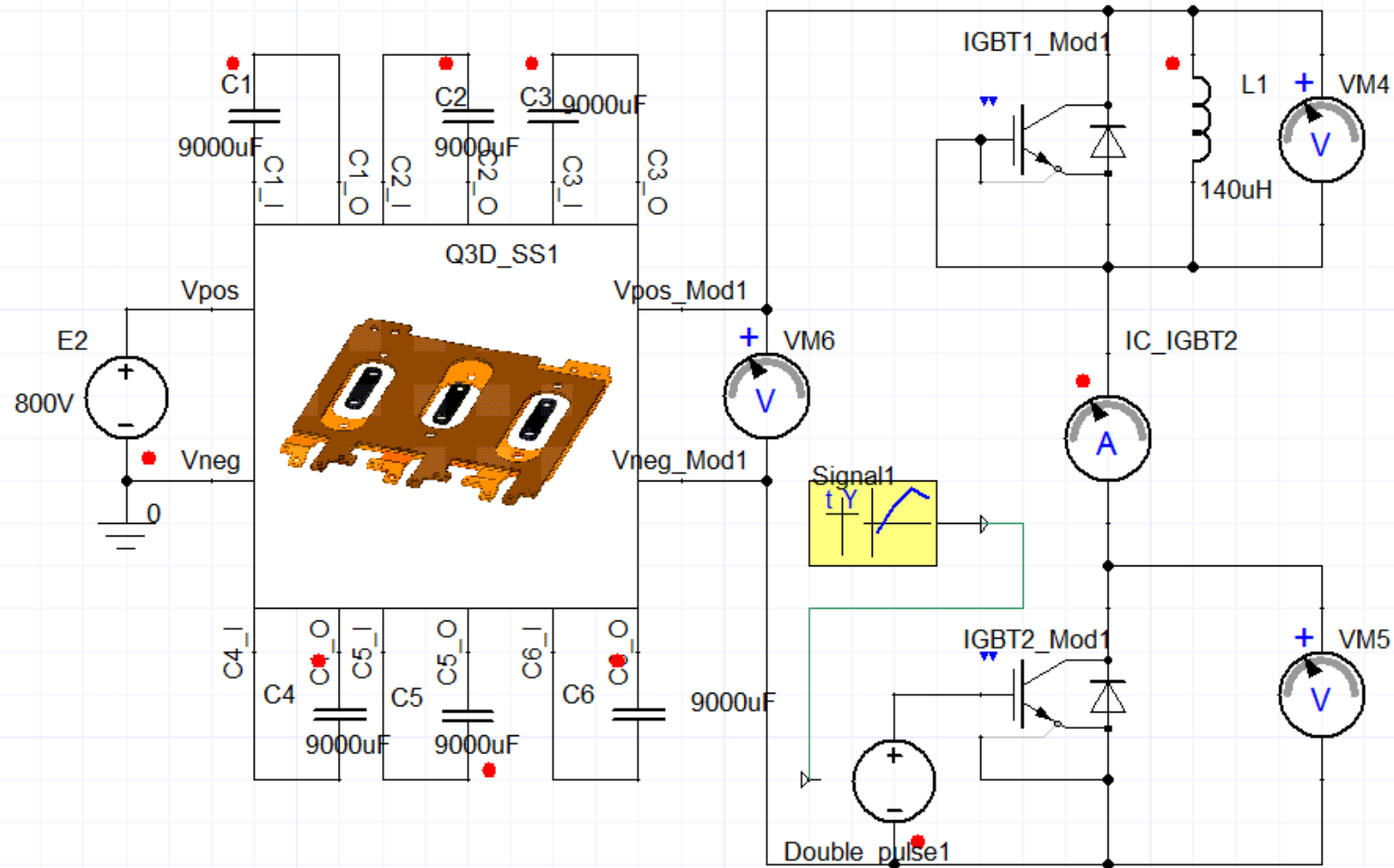
# Evolution - Virtual Prototypes

Mechanical bus modeling



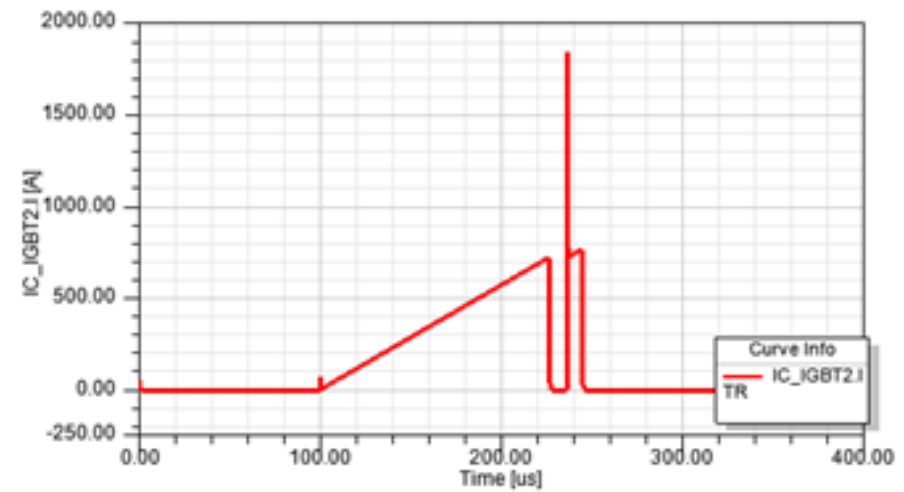
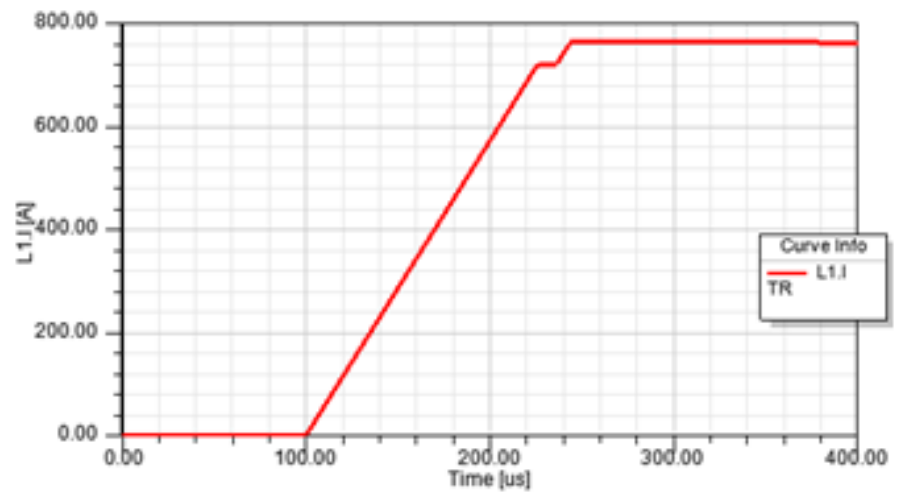
# Evolution - Virtual Prototypes

Simulation considering parasitical characteristics of the bus



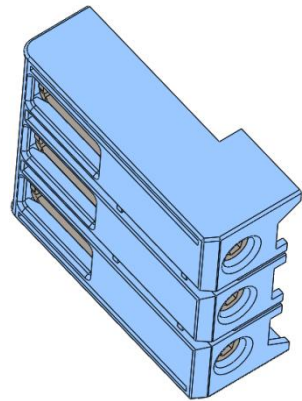
# Evolution - Virtual Prototypes

Simulation results of the double-pulse test





# Evolution - Rapid Prototypes



Computational  
3D model



Additive  
manufacturing



Fast prototyping with  
3D printing



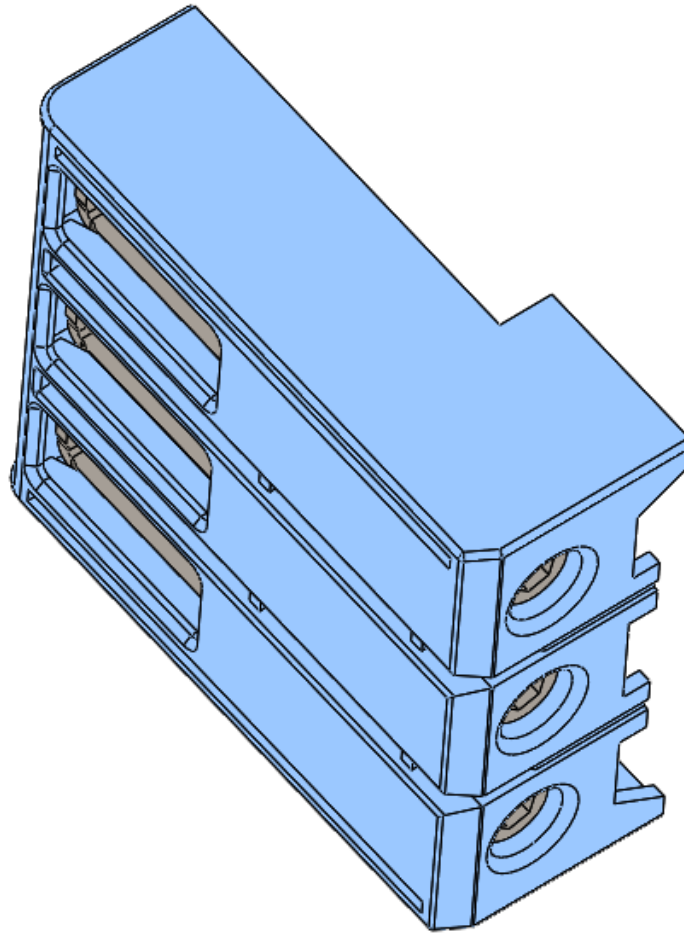
Testing,  
Validation and  
Manufacturing of  
tools



Final piece

# Evolution - Rapid Prototypes

Computational 3D model



# Evolution - Rapid Prototypes

Additive manufacturing - Final Part



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2017

# Evolution - Rapid Prototypes

Fast Prototyping with 3D Printing



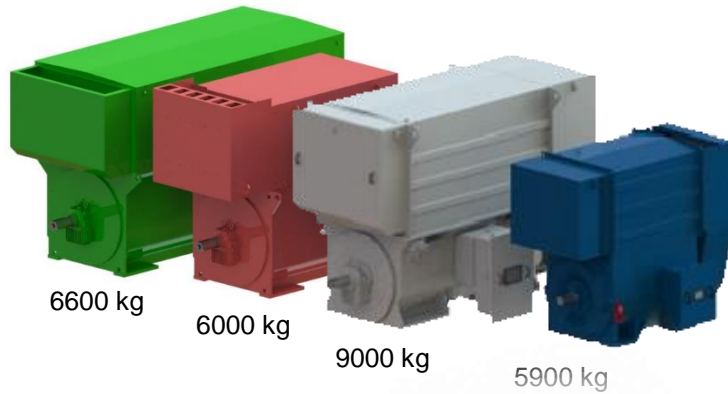


# Evolution - Rapid Prototypes

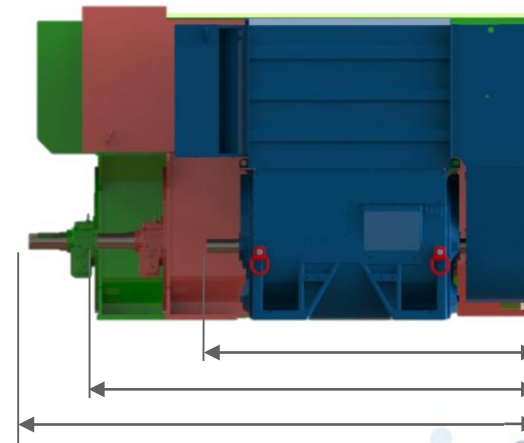
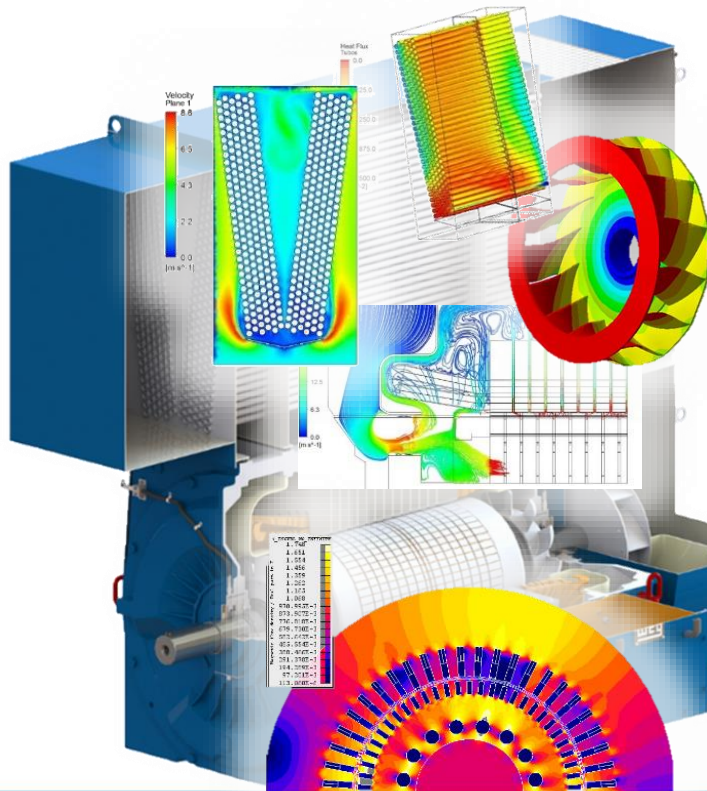
Final piece



# Product Evolution - Ex: W60 Line



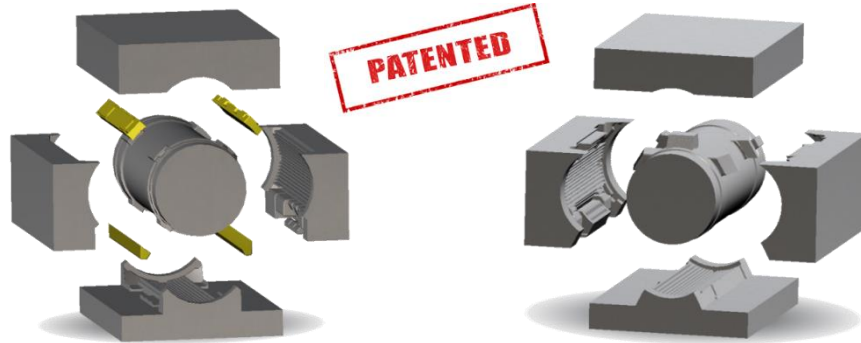
- Competitor A 500 2P 2000kW 10kV
- Competitor B 500 2P 2000kW 10kV
- WEG MGF 500 2P 1800kW 10kV
- WEG W60 500 2P 2000kW 10kV



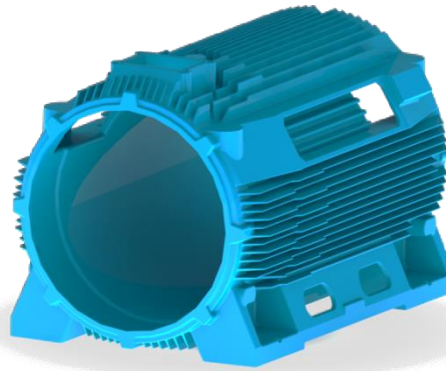
**WEG**  
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# Evolution of the Product and Process - Ex: W50

Product and process development to achieve better results.



Prior technique



Current technique



Innovative product and process







Product examples

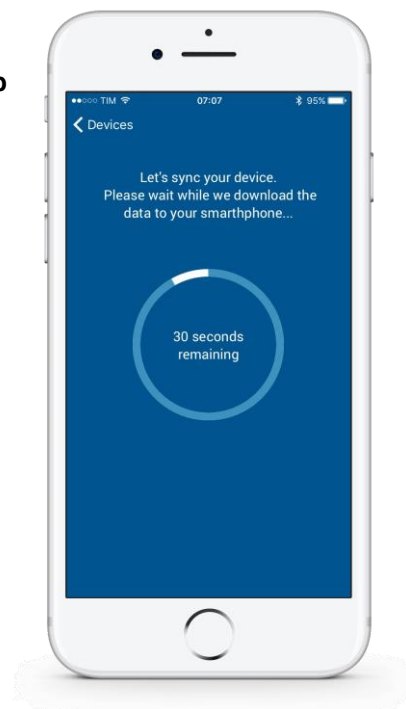
# Motors



DAY  
2017

# WMS - WEG Monitoring System

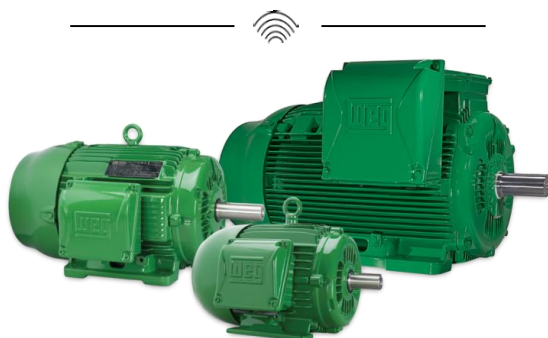
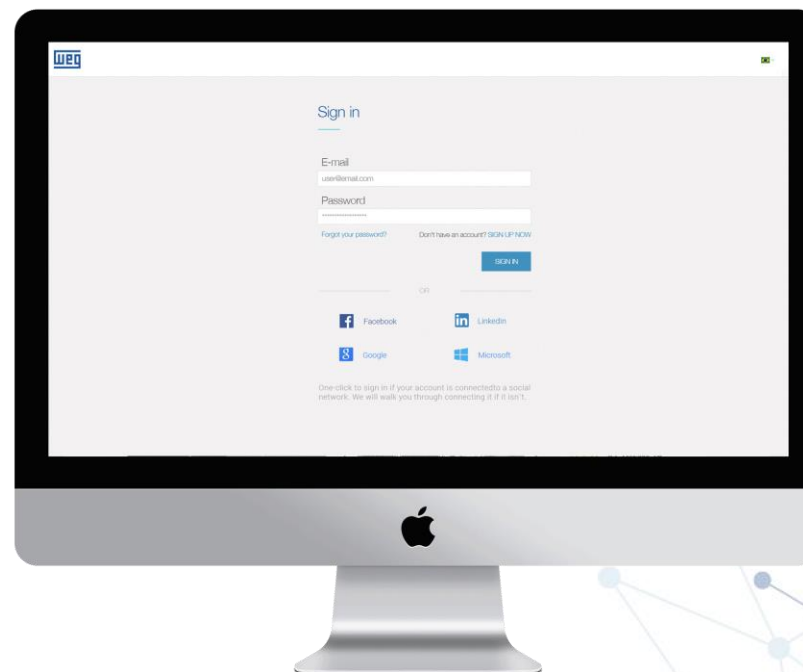
Mobile app



WEG IoT cloud



IoT website



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2017

# W22 General Purpose Motor Low Voltage

*Applications:  
Pumps, fans,  
compressors, mills,  
crushers, hoists, etc.*

**PATENTED**

**29**

**PATENTS**  
GRANTED /  
PENDING



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DAY  
2017



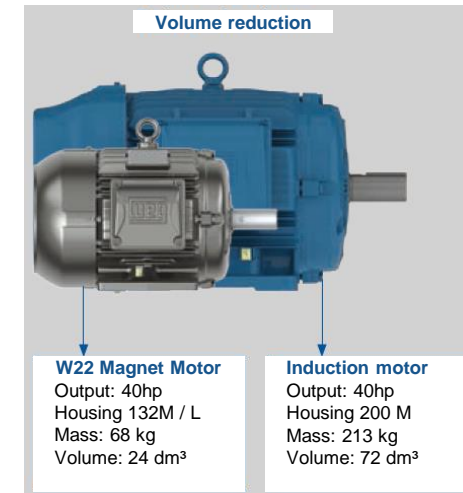
# W22 Magnet Permanent Magnet Motor

*Applications that require  
speed variation, high  
performance, low noise and /  
or reduced size.*

Higher levels of market efficiency:

- **IE4 Super Premium; e**
- **IE5 Ultra Premium.**

**PATENTED**

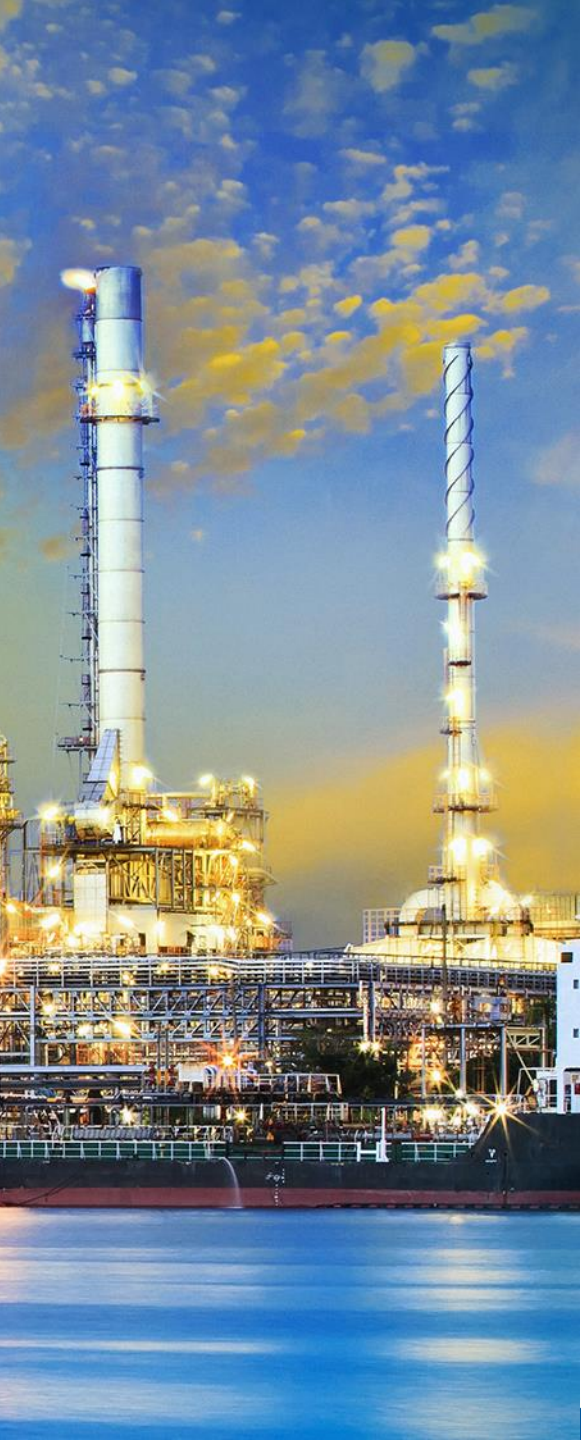


**2**

**PATENTS  
GRANTED /  
PENDING**

**WEG**  
**DAY**  
**2017**

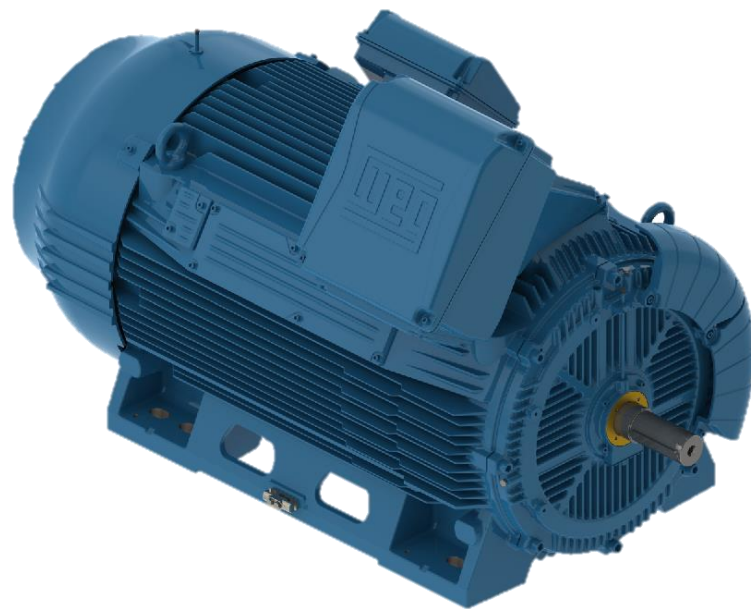




# W50 General Purpose Motor High Voltage

*Applications:  
Used in many industrial  
applications that require large  
and robust motors.*

**PATENTED**



**19**

**PATENTS**  
GRANTED /  
PENDING

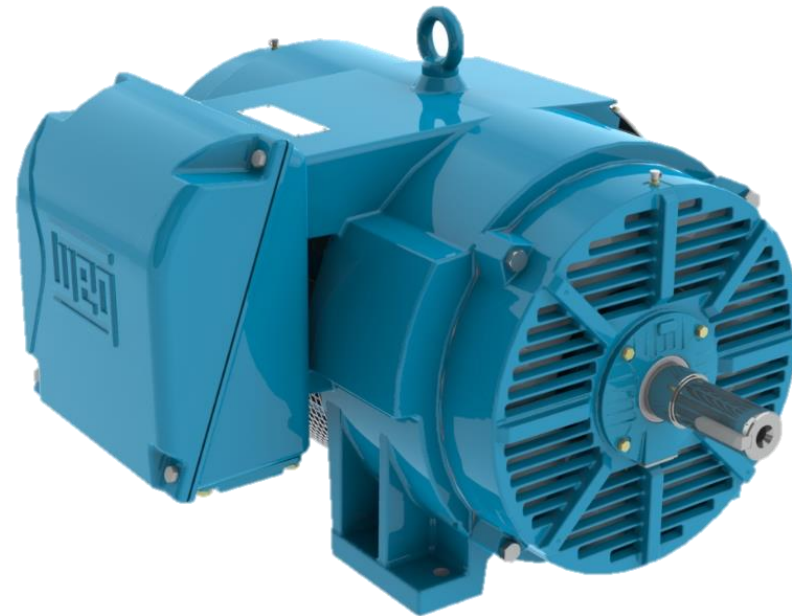
**WEG**  
DAY  
2017

# W40 Open Electric Motors

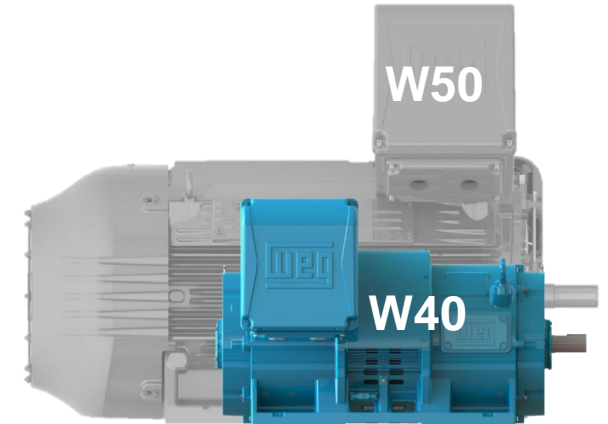
*Applications:*

*Compressors, pumps, fans, etc.*

High power, maximum cooling and thermal dissipation in a compact structure.



**PATENTED**



**13**

**PATENTS**  
GRANTED /  
PENDING

**WEG**  
DAY  
2017



# Water Cooled Motor

**PATENTED**

*Applications:*

*Compressors, injection machines, sanitation stations, textile industry and mining equipment.*

Compact, silent and high power/size ratio.



1

**PATENT**  
PENDING

**WEG**  
DAY  
2017

# W01 Rolled Steel Motors

*Main Applications:*

*Compressors, food industry, ventilation systems, pumps, etc.*

- New ventilation system
- Low noise level
- Low weight
- Robust

4

**PATENTS**  
GRANTED /  
PENDING



**WEG**  
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# Washing Machines Motors



semi automatic  
washing machines



Automatic  
washing machines



CIM 4P

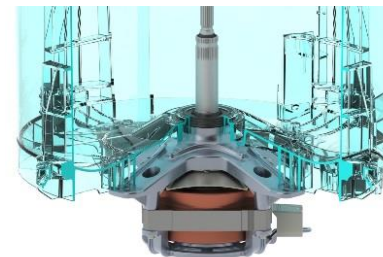


Universal



Midway  
direct drive

Plug & Play, Less noise,  
Higher efficiency and reliability



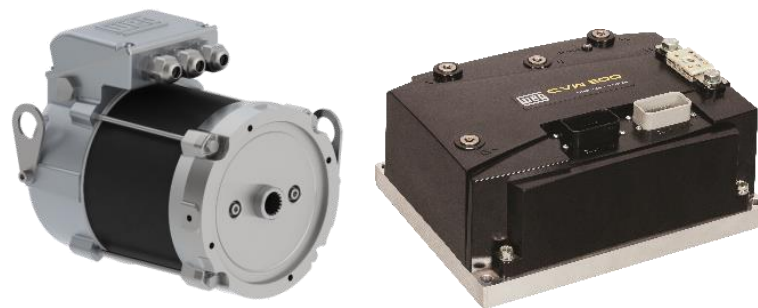
**PATENTED**

**100**  
**PATENTS**  
GRANTED /  
PENDING

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**DAY**  
**2017**



# Powertrain (motor + drive) For Electric Vehicles

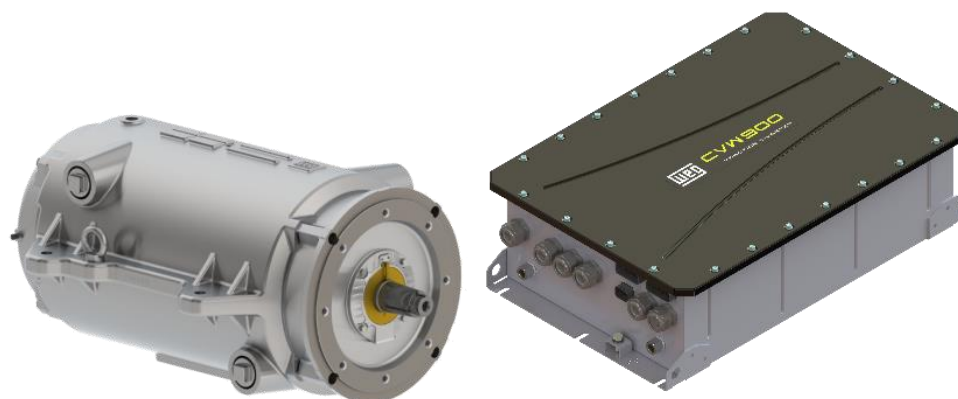


## Light vehicles

*Golf trolleys, industrial truck  
tug, electric forklifts and  
similar vehicles*

**PATENTED**

**1**  
**PATENT**  
PENDING



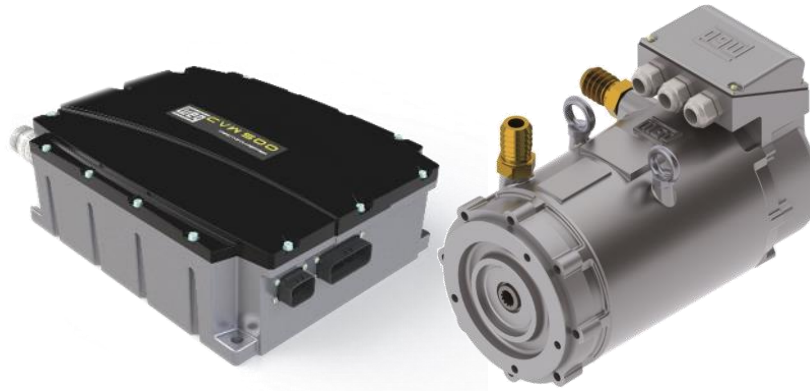
## Heavy vehicles

*Buses, trucks*

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**DAY**  
**2017**



# Powertrain (motor + drive) For Electric Vehicles



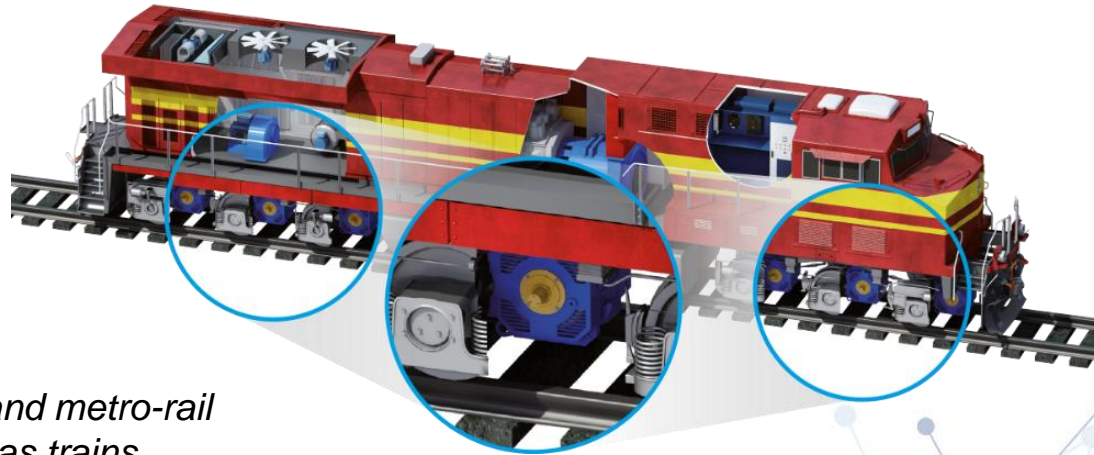
## Utility vehicles

*Delivery trucks,  
minibuses and vans*



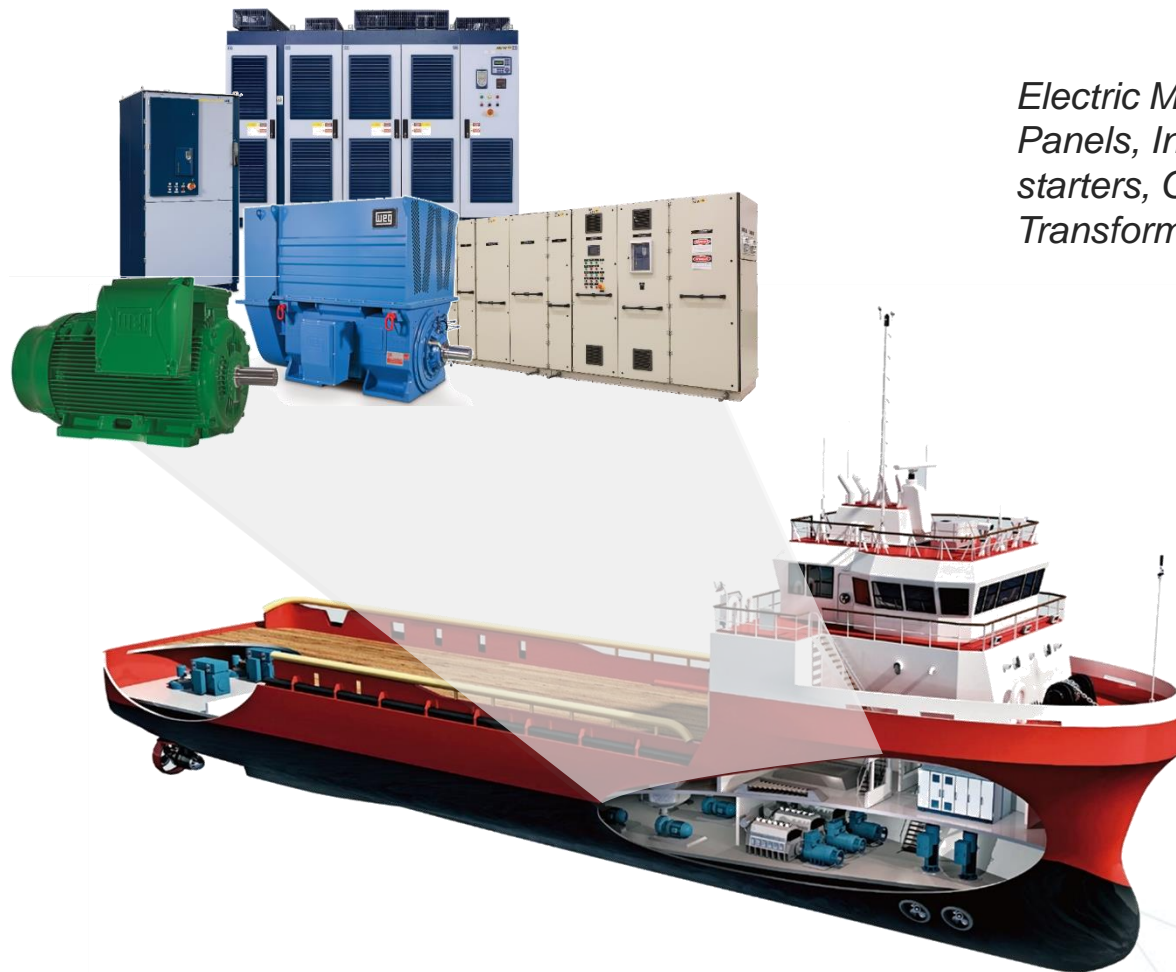
## Locomotives

*Locomotives and metro-rail  
vehicles such as trains,  
monorails, VLTs and trams*



# Complete Solution for Naval Propulsion

*Electric Motors, Electric  
Panels, Inverters and Soft-  
starters, Control Systems, Dry  
Transformers and Coatings*

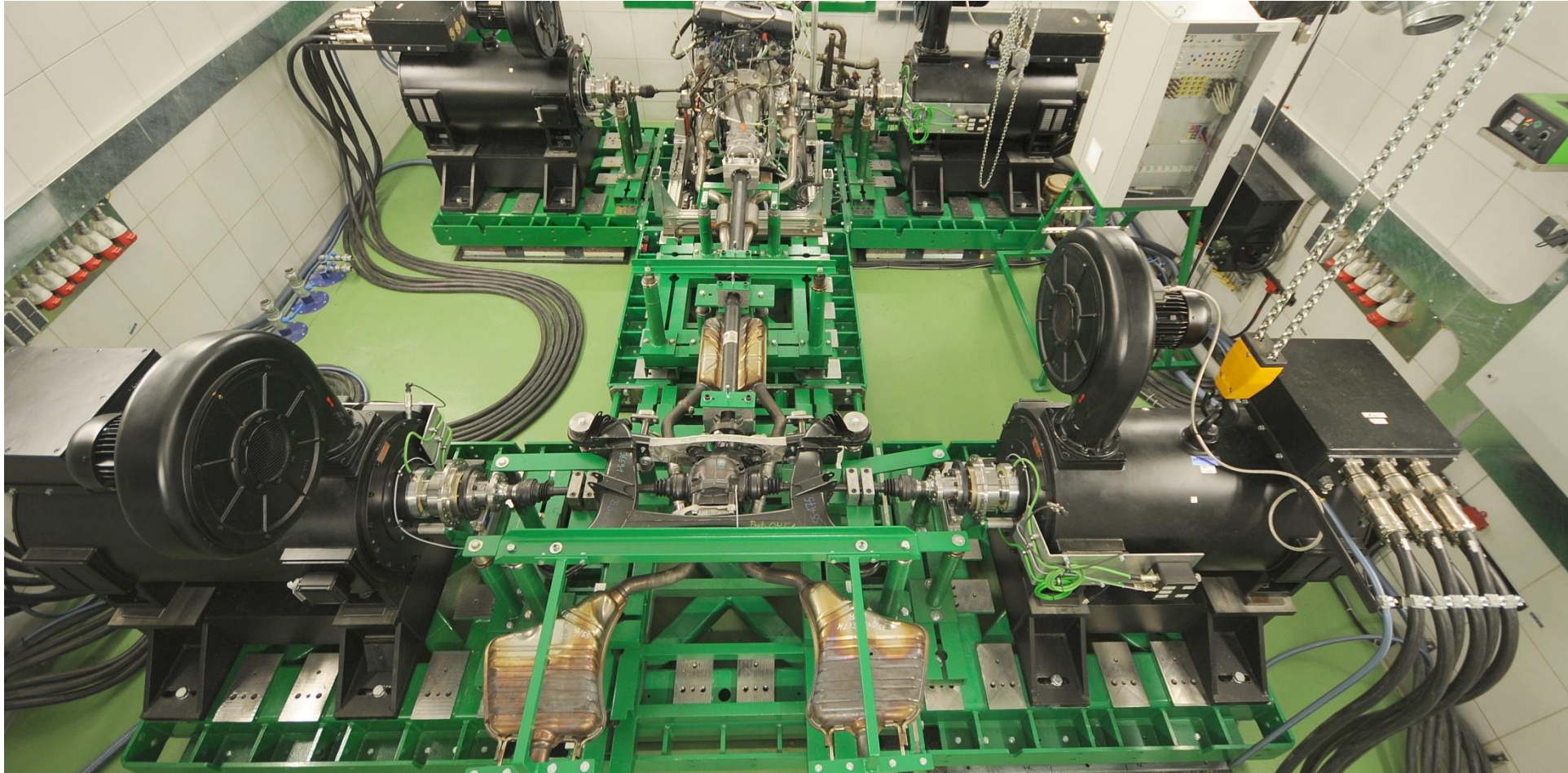


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DAY  
2017



# High Speed Motors

PowerTrain Test Bench (4X4)





# High Speed Motors

**Magnetic bearings and  
respective control.**



*Application:  
Compressors, Turbomolecular  
Pumps, etc.*

**WEG**  
**DAY**  
**2017**

# Hermetic Motors

*Main application:  
Compressor*

**PATENTED**



600HP - 4P

**1**  
**PATENT**  
PENDING

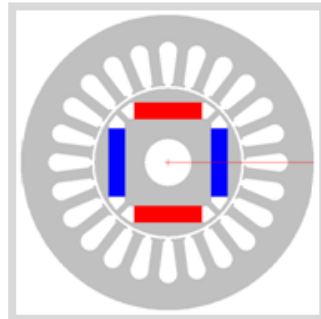
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2017



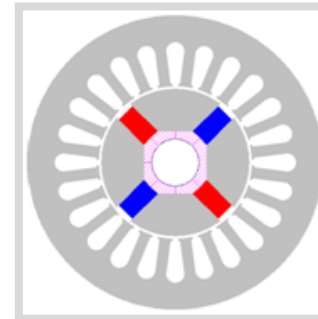
# Motor with Magnets inside the Rotor

Features:

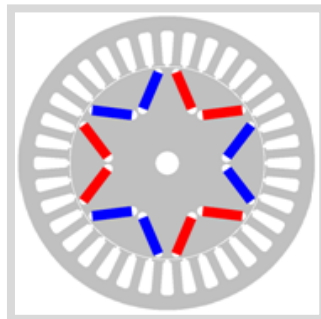
- BLAC or BLDC motors
- Most are distributed windings
- Rare earth or ferrite magnets
- Higher field weakening capacity
- Higher Leakage Flux
- Reluctance Torque
- More difficult to manufacture the rotor



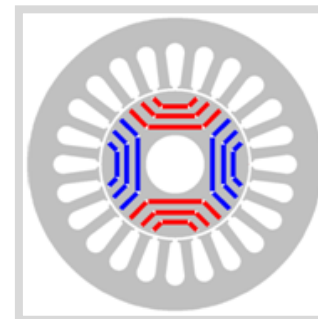
Tangential Magnets



Radial magnets



V-Magnets



Multi-Layer Magnets



# Axial Flow PM Motors for Electric Vehicles



Under development

Output  
80kW

- High Energy Permanent Magnets
- High power density [W/kg]
- High torque density [Nm/kg]
- Input voltage of the drive: 440 V
- Rated Torque: 212Nm
- Base rotation: 3600rpm
- Water cooled

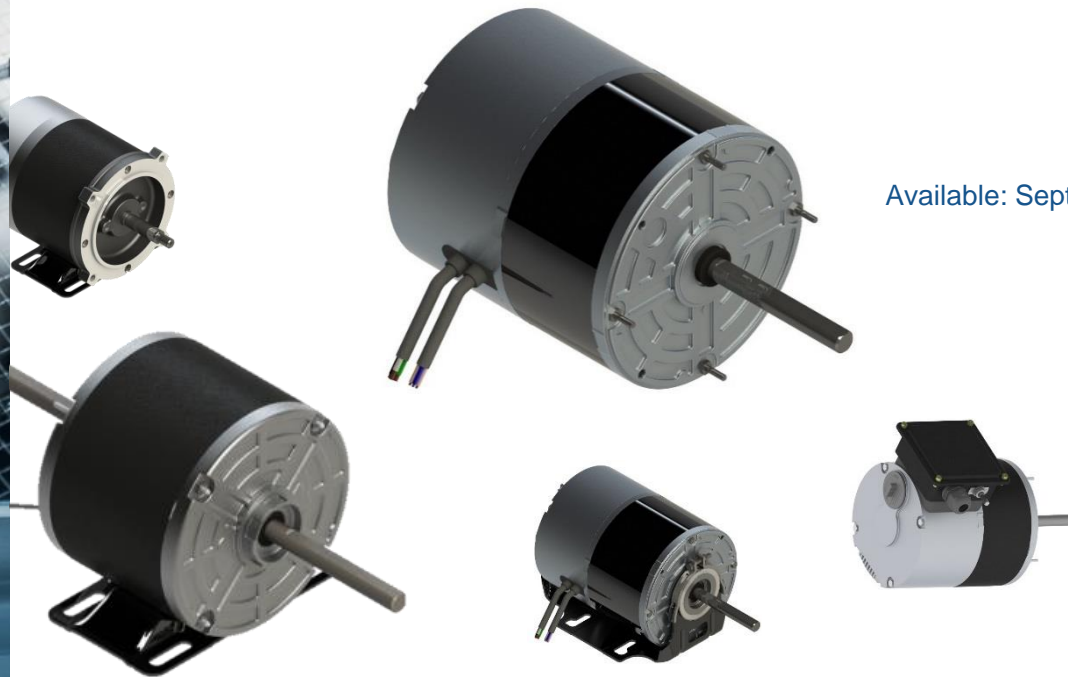
# EC motor (Electronically commutated motor)

*Applications:  
Commercial and Residential  
Ventilation Systems for HVAC*

**Permanent magnet motor with built-in electronic control**

**Power from 1/6 to 1 1/2 hp**

**NEMA 48 (IEC80 equivalent)**



Available: September 2017

**WEG**  
**DAY**  
**2017**



Product examples

# Energy



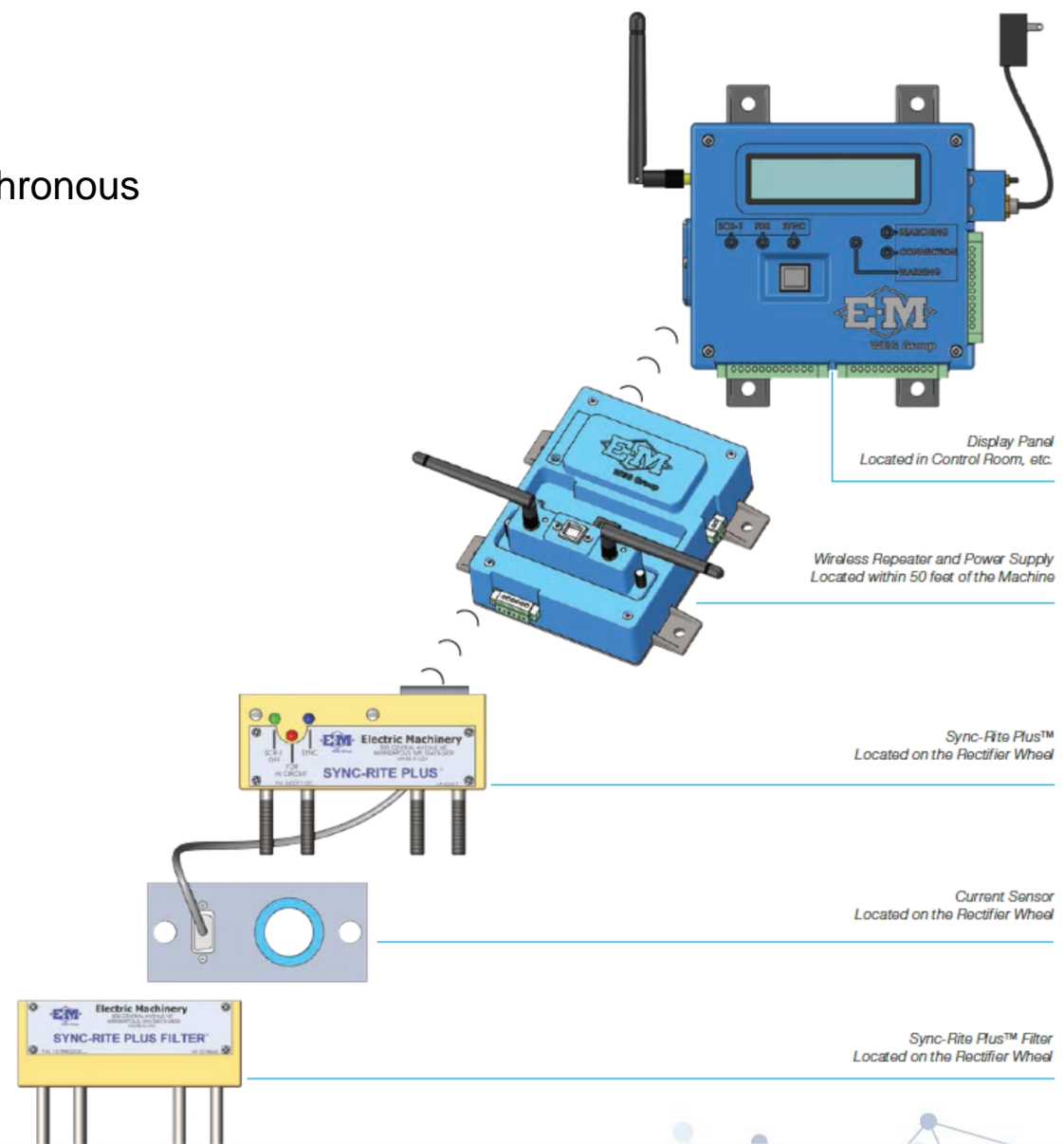
DAY  
2017

# Sync-Rite™ Plus

Synchronous Control Module for Synchronous Brushless Motors



- Data transmitted via Bluetooth to an external display or laptop
- External display monitors data from field winding and estimates temperature, timing status and generates alarms for users
- WEM Sync-Graph software shows the waveform, rotor telemetry and measured data from the starting
- The data monitored on critical machines allow rapid analysis of rotor conditions and help in rapid field diagnosis

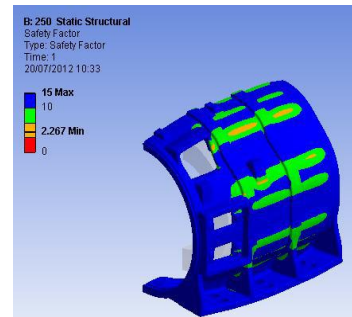
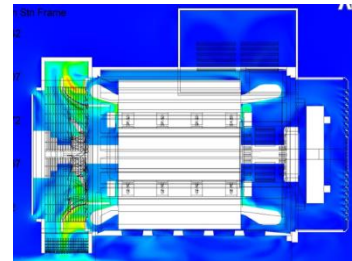
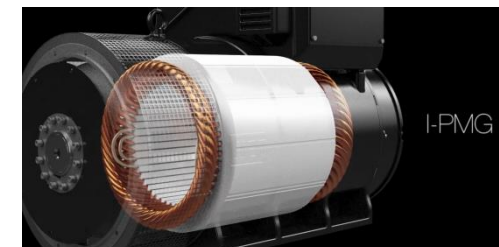
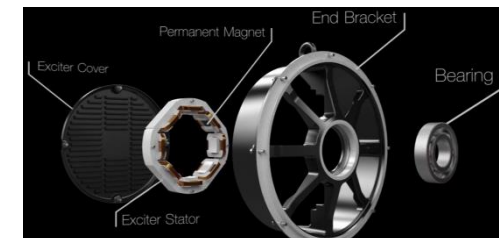
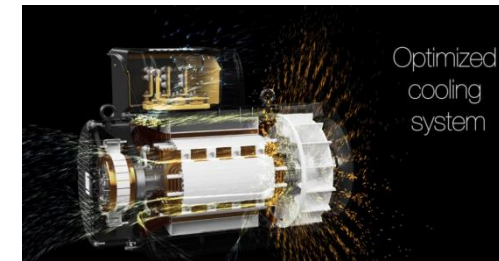




# AG10 Alternator Line Optimization

- Frames: 250 to 315
- Voltage: up to 600V
- Speed: 4 poles
- Cooling: IC01
- Application:
  - Diesel Engines

*Available:  
4Q / 2017*



**WEG**  
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2017

# Induction Motors W60

**PATENTED**

*Applications:  
Compressors, pumps, fans, etc.*

**Modular, compact, modern and efficient, reliable and compatible with frequency inverters.**



**2**  
**PATENTS**  
GRANTED /  
PENDING

**WEG**  
**DAY**  
**2017**

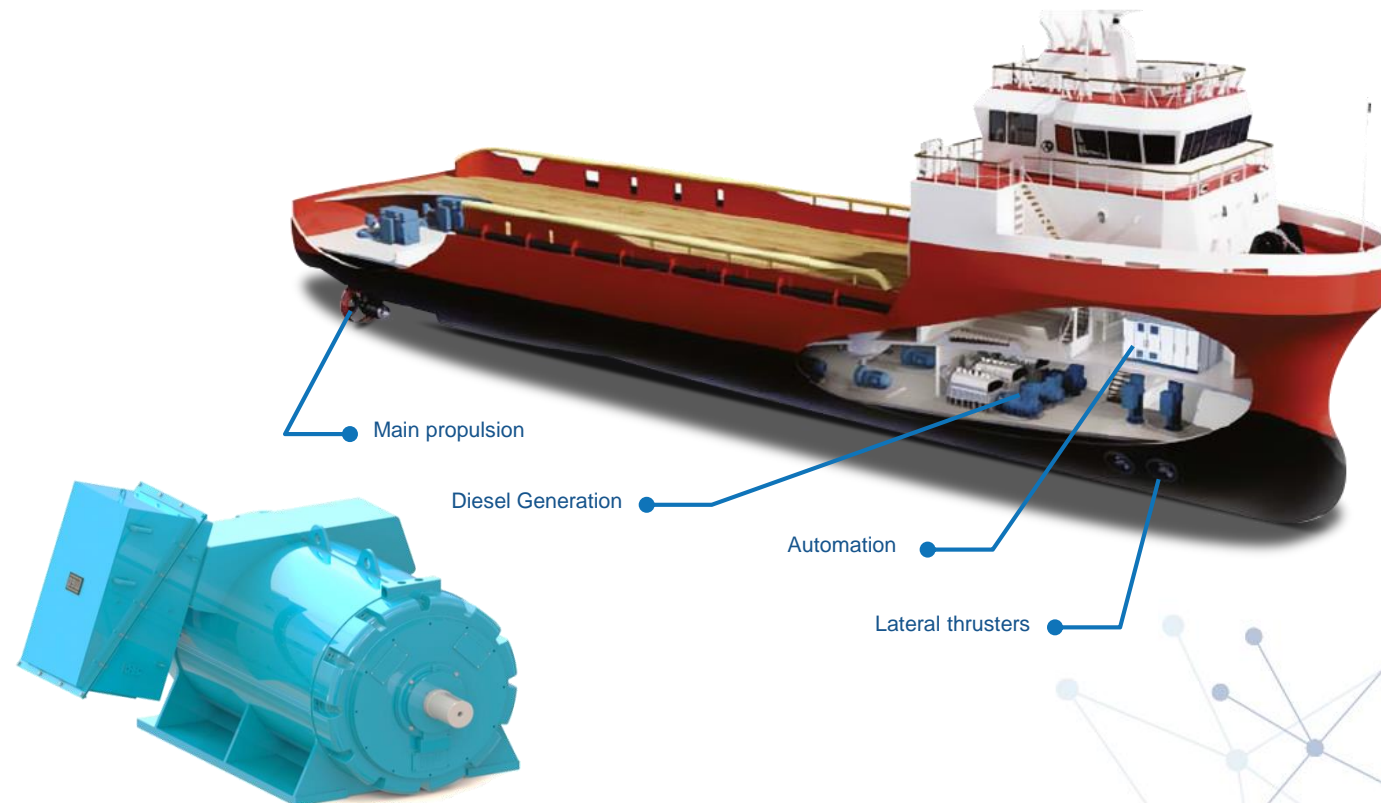


# WGM20 Water cooled Induction Motors

**Power:** 300 to 3000 kW  
**Voltage:** 400 to 4160 V  
**Speed:** 2 to 8 poles  
**Cooling:** IC71W

**Technical advantages:**  
**Compact**  
**Optimized noise levels**  
**High torque-to-speed ratio**

*Application:*  
*Naval propulsion*  
*Dredging*



**WEG**  
**DAY**  
**2017**



# Induction Motors

## Mining

Two brush holder systems:  
Fixed  
Liftable



**PATENTED**

1

**PATENT**  
PENDING

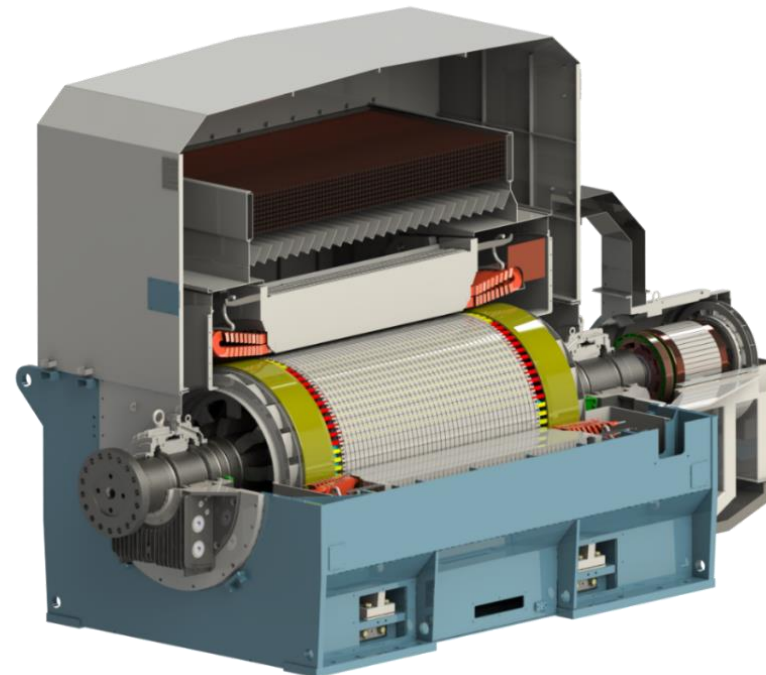
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DAY  
2017

# New 4P Turbogeneration Platform

Power: up to 62.5 MVA  
Voltage: Up to 15 kV  
Speed: 4 poles  
Cooling: IC81W  
Available: 4Q / 2017

Technical advantages:  
Non salient poles  
Compact  
Brushless Exciter

*Application:*  
*Steam turbines*  
*Gas Turbines*



1  
PATENT  
PENDING



**WEG**  
DAY  
2017



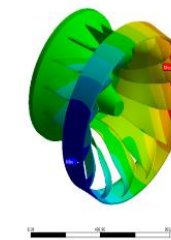


# HGP Hydroelectric Generator

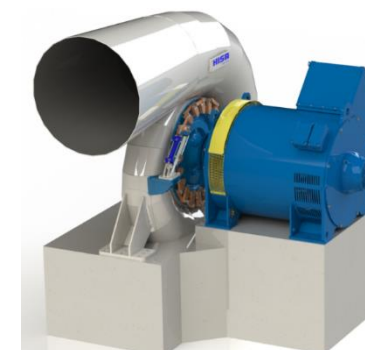
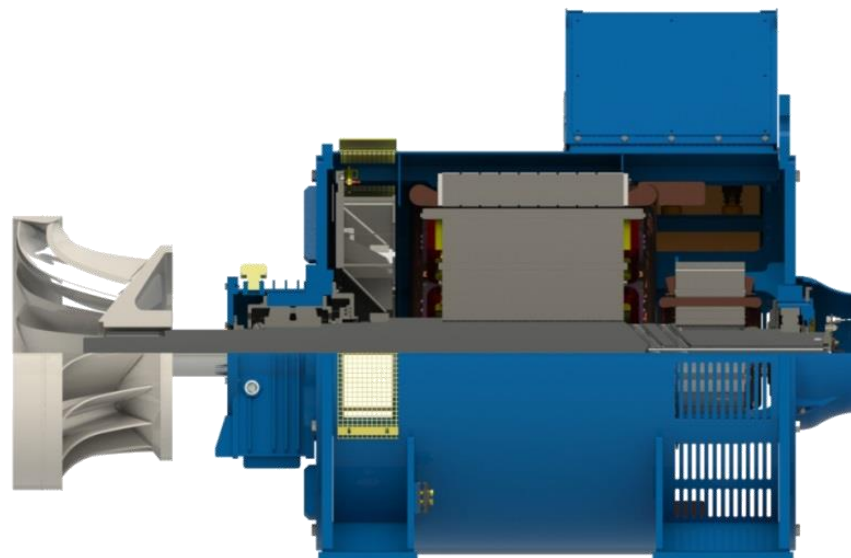
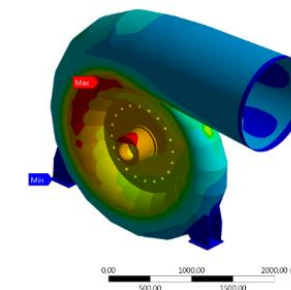
*Application:*  
*Hydroelectric*  
*Generating Plant*  
*(HGP)*

**Power: 300kVA to 3700 kVA**  
**Voltage: 480 to 4160 V**  
**Speed: 6 to 16 poles**  
**Construction: Horizontal**  
**Power factor: 0.9**  
**Available: 4Q / 2017**

Static Structural  
Total Deformation: 1  
Type: Total Deformation  
Unit: mm  
Time: 1  
Result: 1/16



Static Structural  
Total Deformation: 1  
Type: Total Deformation  
Unit: mm  
Time: 1  
Result: 1/16



**WEG**  
**DAY**  
**2017**



# Wind turbines

**Features:**

**2.1 and 3.3 MW**

**Direct coupling**

**Synchronous generator with permanent magnets**

**Full power converter**



**IEG**  
**DAY**  
**2017**

Product examples

# Automation



# MVW01 WEG Medium Voltage Inverter

*For control and speed variation of medium voltage electric machines.*

- Higher levels of market efficiency
- High power density
- High reliability
- Synergy with the WEG product line
- Complete system for the customer



**PATENTED**

**OPTIMIZED  
MODULATION  
(OPP)  
PATENT  
GRANTED**



**WEG**  
**DAY**  
**2017**



# Wind Inverter

*Application in WEG 2.1 MW Wind Turbine*

*Patented FlexPhase topology*

*Modular Design*

*Able to voltage sag*



**PATENTED**

**9**

**PATENTS**  
GRANTED/  
PENDING

**WEG**  
DAY  
2017

# Solar Electric Center

*3.4 MW Solar Electric center*

*Solution for Solar Photovoltaic Plants*

*DC / AC Conversion*

*Connection at 34.5 kV*

*Quick Commissioning*



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2017

# Solar String Inverter 20 kW

WEG Automation  
R&D Center Freiburg



Fraunhofer-Institut für Solare Energiesysteme ISE



Paper Presentation:  
Improved AC-Current Control  
Based on State Space Control  
Applied to Solar String Inverters

**PEDG 2017**

FLORIANÓPOLIS, BRAZIL - APRIL 17-20, 2017

WEG IoT cloud



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2017



# WMS - WEG Monitoring System

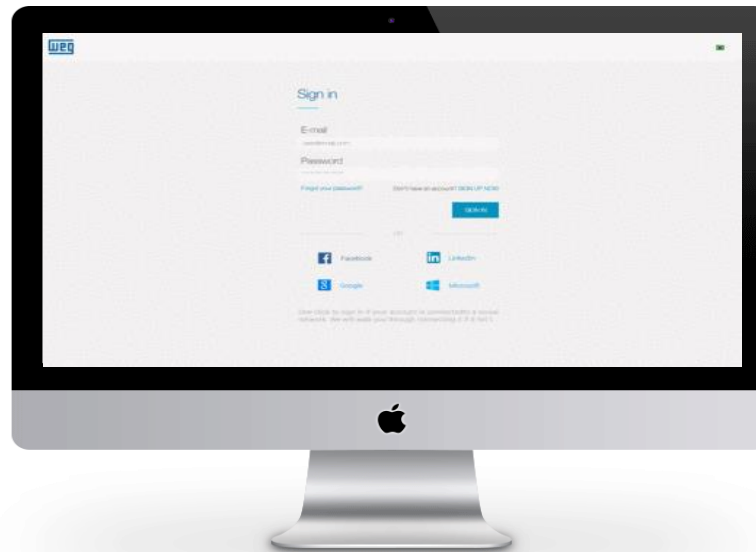
Solar String Inverter SIW600



WEG IoT cloud



IoT website



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# Contactor

*Compact solution for starting motors*

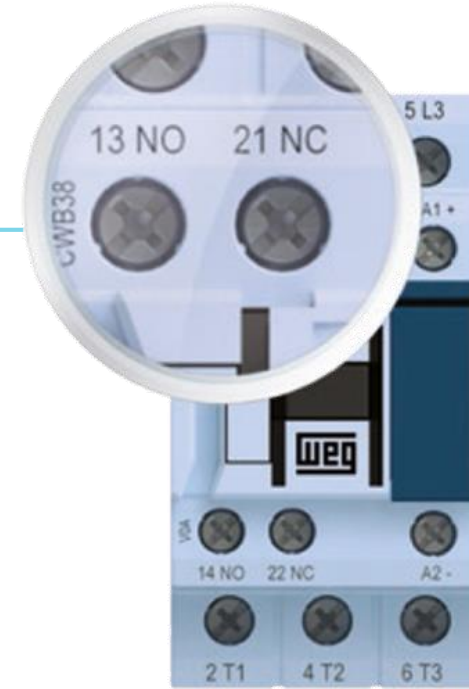
*Auxiliary Contacts 1NA + 1NF Embedded*

*Mechanical interlocking "zero"*

*Surge Suppressor Blocks*

*Connection buses*

*Mirrored and mechanically connected*



**PATENTED**

**17**  
**PATENTES**  
GRANTED /  
PENDING

**weq**  
**DAY**  
**2017**

# Intelligent Relay

*Reduced size*

*Control unit: 4 inputs and 4 digital outputs (6 inputs and 4 digital outputs for Ethernet version)*

*Ease to change the communication module via an exclusive donation system*

*Programming via free WLP software or operating interface (HMI)*

**PATENTED**

**6**  
**PATENTS**  
GRANTED/  
PENDING

PTC input or earth leakage  
current sensor

Reset

Modbus-RTU or Modbus-  
TCP Ethernet network  
connection

Modbus-RTU,  
DeviceNet or Profibus-  
DP network connection

Signaling LED for digital inputs

Mini USB Port

Network, disarming and status LEDs

Connection for operation interface  
(HMI) and accessories

LEDs for the digital outputs

Communication  
module

Merely illustrative image



**Application example**

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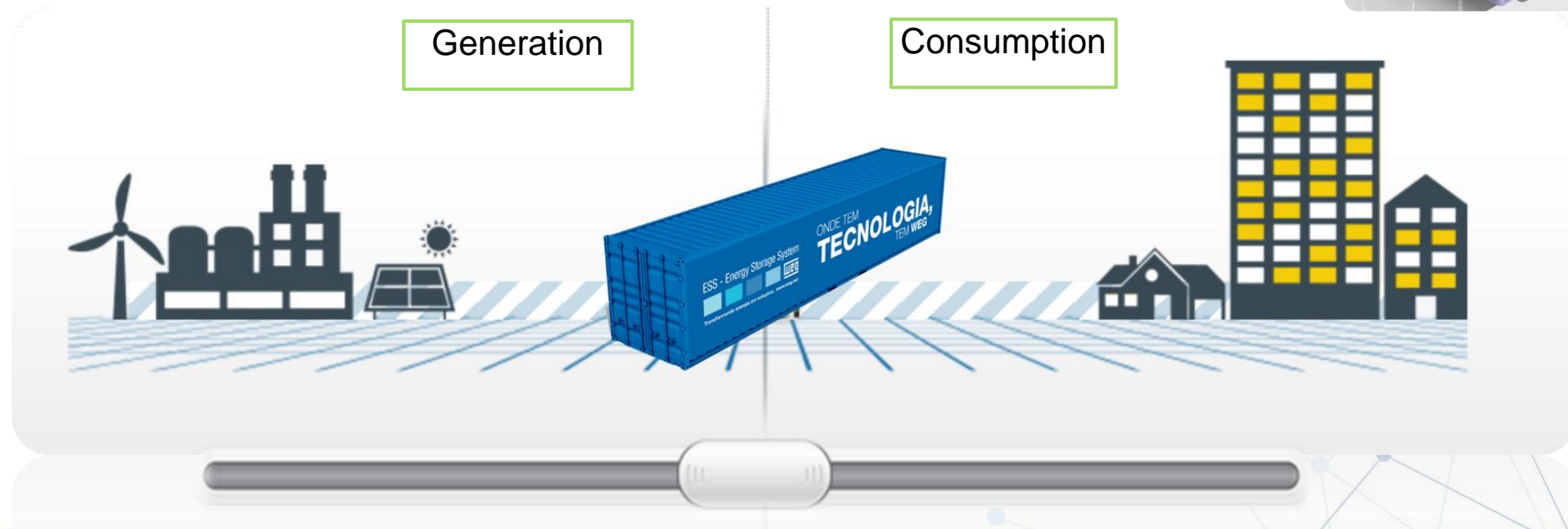
# Energy Storage System

## Power Storage System with Lithium Batteries

**High efficiency (bidirectional conversion)**  
**Silent and compact (multilevel technology)**  
**System with stationary or mobile operation**

Benefits:

- Increasing the efficiency of solar and wind generation (intermittent renewable energies)
- Reducing fuel consumption of generator sets
- Stabilizing network frequency and voltage
- Balancing generation and consumption
- Reducing energy expenditure by storing energy in the low-cost hours to consume at the higher cost hours



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**2017**

Product examples

# Transmission & Distribution



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2017



# Wind Power Transformer



*Transformer oil*

**Power: 2,310kVA  
34.5CST/0.69 and 0.4kV**

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2017



# Transformer with Vegetable Oil



Biodegradable



Safety fluid



High viscosity



Extended Life



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DAY  
2017

# Mobile Substations

## Main benefits of mobile substations and transformers:

- Mobility and flexibility in emergency
- Reduction of interruptions in power supply
- Reliability in the system
- Facilitates preventive and corrective maintenance
- Various transformation and switching ratios
- Reduction of investments in backup equipment
- Optimization of space and equipment weight
- Temporary service to seasonal loads, new consumption and events

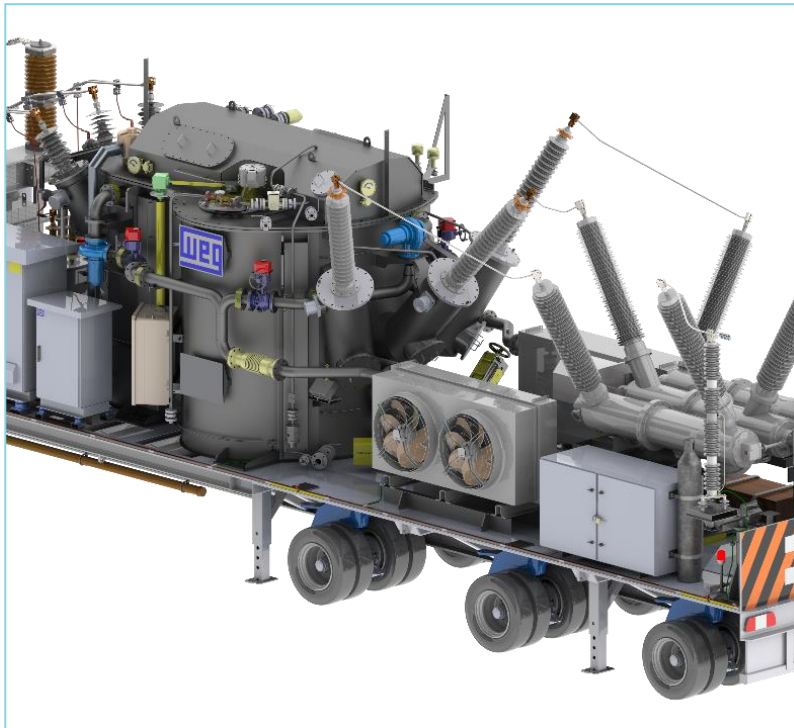


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# Compact Mobile Substation

- New constructive platform, more compact
- Better trafficability
- Fast and agile transportation set
- Optimized projects
- Compact and maneuverable equipment
- Maximization of the power-to-weight ratio carried
- Modular components





# Mobile Substation Divided into Modules



The division in modules facilitates the locomotion and installation in emergency situations.



# Disconnect switch 550 kV



## Disconnectors in 550 kV

Equipment designed to ensure the insulation of equipment, stretches of lines or substations with voltage levels of 550 kV. Innovative geometries applied to the product through numerical simulations and total certification based on the results of the dielectric tests carried out in the WEG high voltage laboratory.

Product examples

# Coatings

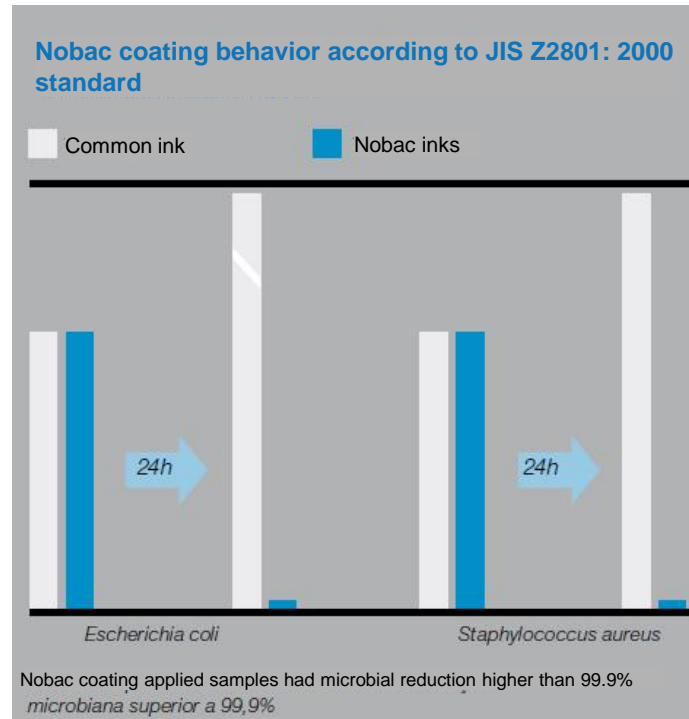




# NOBAC

## Antimicrobial paints

*Paints that inhibit the proliferation of fungi and bacteria.*



**PATENTED**

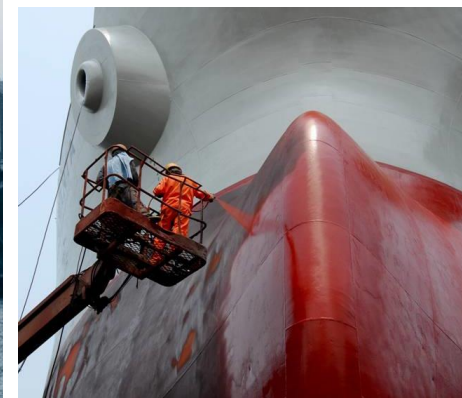
**1**  
**PATENT**  
GRANTED /  
PENDING

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**2017**

# Anti-fouling Paints

***WEGMARINE Super 2400*** - For pleasure craft, it provides up to 24 months of protection and energy savings.

***WEG Oceano Super 240*** - Self-polishing coating with excellent performance. Suitable for fishing vessels.



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# Weathering Resistant Paints

## **WEGTHANE HIDRO HPA 501**

*High resistance to weathering (color and brightness).*

*High waterproofing power.*



Ecologically  
correct



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# Anti flame coatings

## ***Politherm Anti flame***

*In cases of fire, the hybrid powder coating, slows the spread of flames, allowing the protection of structures and people in route to escape.*



**UNIQUE**  
AT  
BRAZIL

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# Varnishes and Resins

## Electro-insulators

- Wire enamel
- Polyester imide, polyamideimide and polyurethane
- High performance proven in application machines with high thermal class
- All wire gauges
- Various types of machines
- Impregnation Varnish
- Polyester and epoxy
- Excellent dielectric properties
- Flexibility
- Hardness
- Chemical resistance and adhesion
- Motors, transformers and generators of low and high voltage, all powers







**WMS**

WEG MANUFACTURING SYSTEM

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# WMS - WEG Manufacturing System

## Objectives

- ✓ Reduce the lead time
- ✓ Improve time to market
- ✓ Step up the company's global management
- ✓ Increase the performance visibility of the units
- ✓ Improve the supply chain
- ✓ Exceed customers expectations



## INCREASE COMPETITIVENESS

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# WMS - WEG Manufacturing System

## Foundations



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# WMS - WEG Manufacturing System

## Guidelines

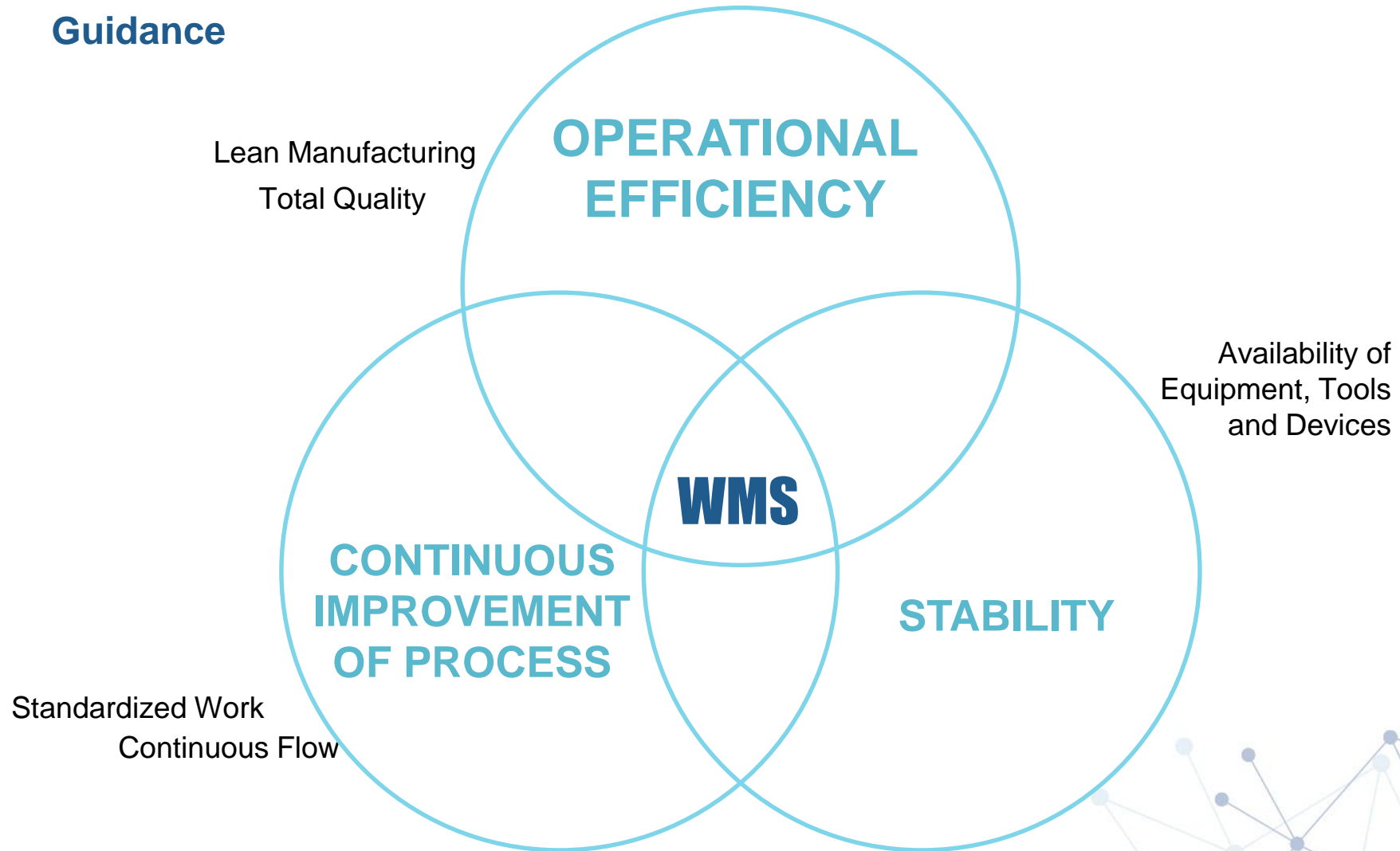


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# WMS - WEG Manufacturing System

## Guidance



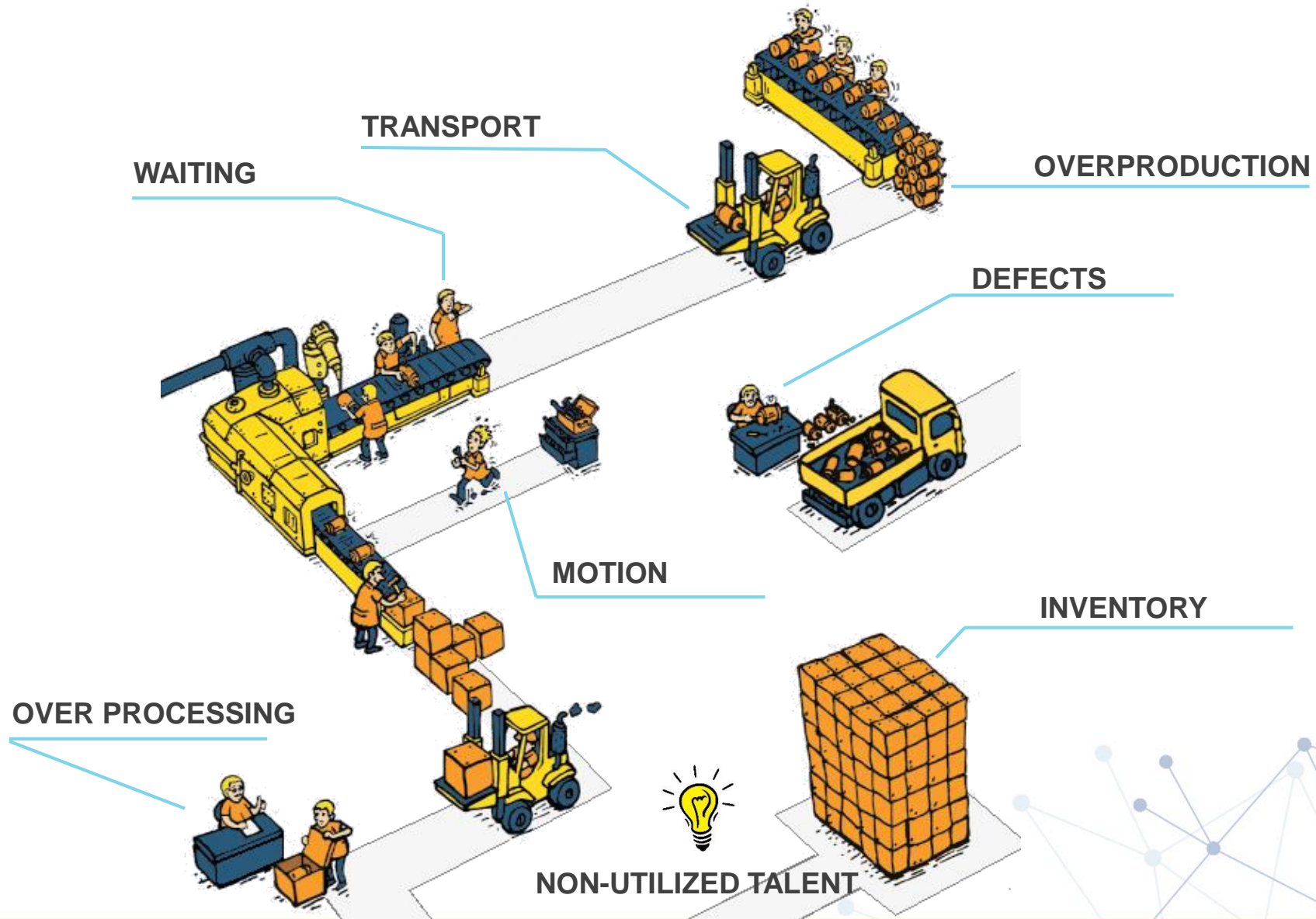
# WMS - WEG Manufacturing System

## Drivers



# WMS - WEG Manufacturing System

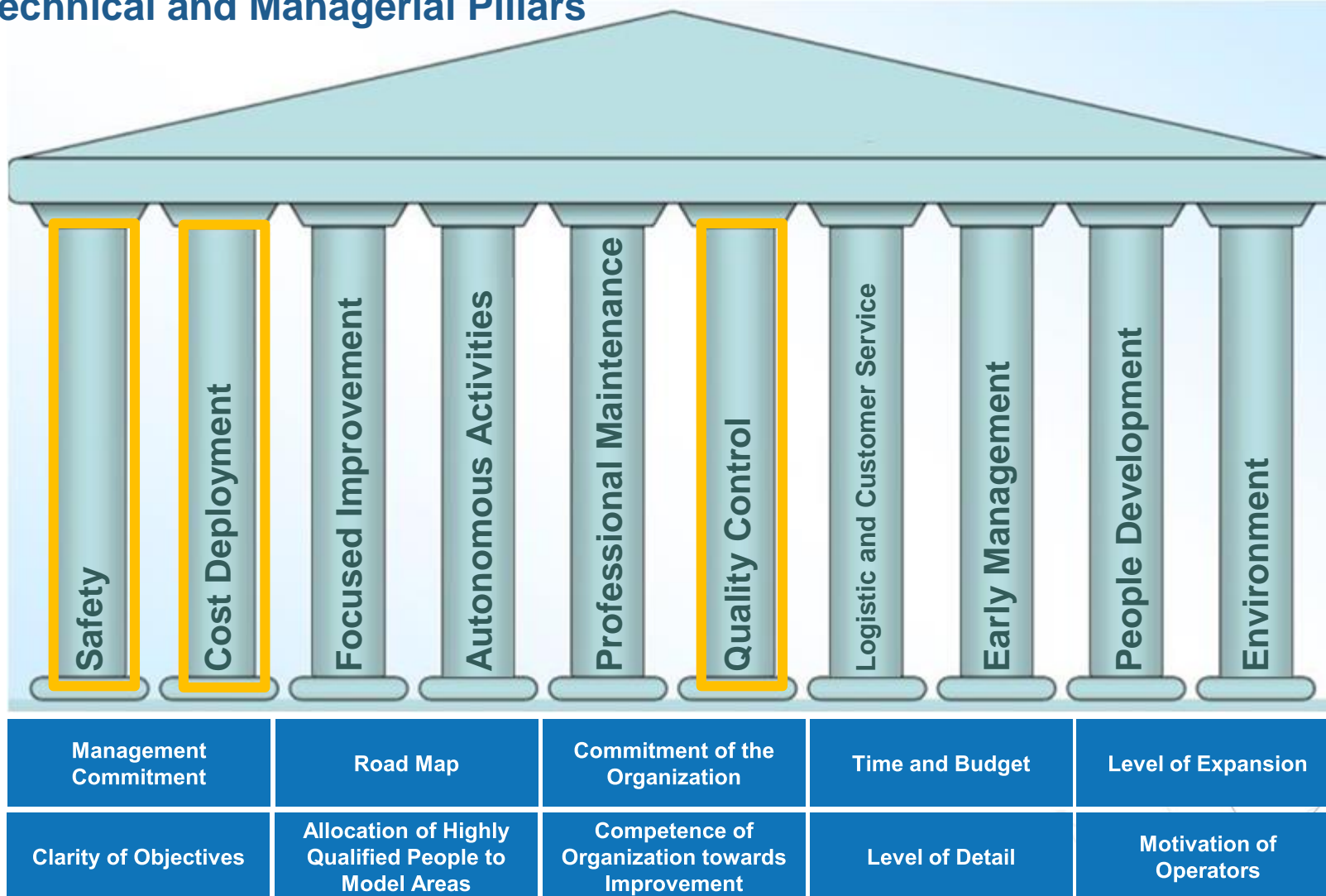
The EIGHT wastes





# WMS - WEG Manufacturing System

## Technical and Managerial Pillars



# WMS - WEG Manufacturing System

## Methodology

Cost Deployment

### CONVERSION COSTS

#### OEE Losses

- Setup
- Breakdown (Maintenance)
- GCF Stoppage

#### Non-Quality Losses

- Scrap / Rework
- Scrap / Internal Customer Rew.
- Warranties (DM / EM)

#### Production Flow Losses

- Unbalanced line
- Uneven production planning
- Non-value added activities

#### Operational Losses

- Absenteeism
- Overtime
- Accidents

#### Material/Energy Losses

- Supply chain delays

### WASTES AND LOSSES EVALUATION

### DIRECTED BY PILLARS

Safety

Quality Control

Logistics

Professional Maintenance

Environment

People Development

Autonomous Activities

Early Management

Focused Improvement

### PRIORIZATION BY ICE (IMPACT / COST / EASYNES)

## IMPROVEMENT TEAMS

### Complexity

High

Medium

Low

Advanced Kaizen

Major Kaizen

Standard Kaizen

Kaizen WEG

### Ferramentas

6 Sigma ; DOE

QFD ; FMEA ; SMED ; HERCA

PDCA ; 5 PQs; SIPOC ; VSM

5W2H ; Ishikawa ; TWTP

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# WMS - WEG Manufacturing System

## Cost Deployment

| Losses identified in the Cost Deployment of WMO (Million of R\$) - 2016 |                   |                 |                 |                    |                     |                  |             |              |                   |
|---|-------------------|-----------------|-----------------|--------------------|---------------------|------------------|-------------|--------------|-------------------|
| Department  | Logistic          | Quality         | Maintenance     | People Development | Focused Improvement | Early Management | Safety      | Other Losses | TOTAL             |
| Stamping  | \$\$\$\$          | \$\$\$          | \$              | \$                 | \$\$\$\$\$          | \$\$             | \$          | \$           | \$\$\$\$\$        |
| Shaft Machining   | \$\$\$\$\$        | \$              | \$\$\$          | \$                 | \$\$\$\$            | \$               | \$          | \$           | \$\$\$\$\$        |
| Foundry IV  | \$                | \$\$            | \$\$\$\$\$      | \$                 | \$\$\$\$            | \$               | \$          | \$           | \$\$\$\$          |
| Factory IV  | \$\$\$\$          | \$\$            | \$              | \$                 | \$\$\$              | \$               | \$          | -            | \$\$\$\$          |
| Factory III   | \$\$\$\$          | \$\$            | \$              | \$                 | \$                  | \$               | \$          | -            | \$\$\$\$          |
| Factory VI  | \$\$\$\$          | \$\$            | \$\$            | \$\$               | \$\$                | -                | \$          | -            | \$\$\$\$          |
| Casting Machining II  | \$\$              | \$              | \$              | \$                 | \$\$\$\$            | -                | \$          | \$           | \$\$\$\$          |
| Foundry II  | \$\$              | \$\$\$\$        | \$\$            | \$                 | \$\$                | -                | \$          | -            | \$\$\$\$          |
| Factory I   | \$\$\$\$          | \$              | \$              | \$                 | \$                  | -                | \$          | -            | \$\$\$\$          |
| Casting Machining I   | \$                | \$\$            | \$              | \$                 | \$\$\$              | -                | -           | \$           | \$\$\$\$          |
| Aluminum Injection  | \$\$\$            | \$              | \$              | \$                 | \$\$\$              | -                | \$          | -            | \$\$\$            |
| Foundry III   | \$                | \$\$            | \$\$\$          | \$                 | \$\$                | -                | -           | \$           | \$\$\$            |
| Factory VII   | \$\$\$            | \$              | \$              | \$                 | \$                  | -                | \$          | -            | \$\$\$            |
| Foundry I   | \$                | \$              | \$              | \$                 | \$                  | -                | \$          | -            | \$\$              |
| Wires Factory   | \$                | \$              | \$              | \$                 | \$                  | -                | \$          | \$           | \$\$              |
| Other   | -                 | -               | -               | -                  | -                   | -                | \$          | -            | \$                |
| <b>Total</b>  | <b>\$\$\$\$\$</b> | <b>\$\$\$\$</b> | <b>\$\$\$\$</b> | <b>\$\$</b>        | <b>\$\$\$\$\$</b>   | <b>\$\$</b>      | <b>\$\$</b> | <b>\$\$</b>  | <b>\$\$\$\$\$</b> |



# WMS - WEG Manufacturing System

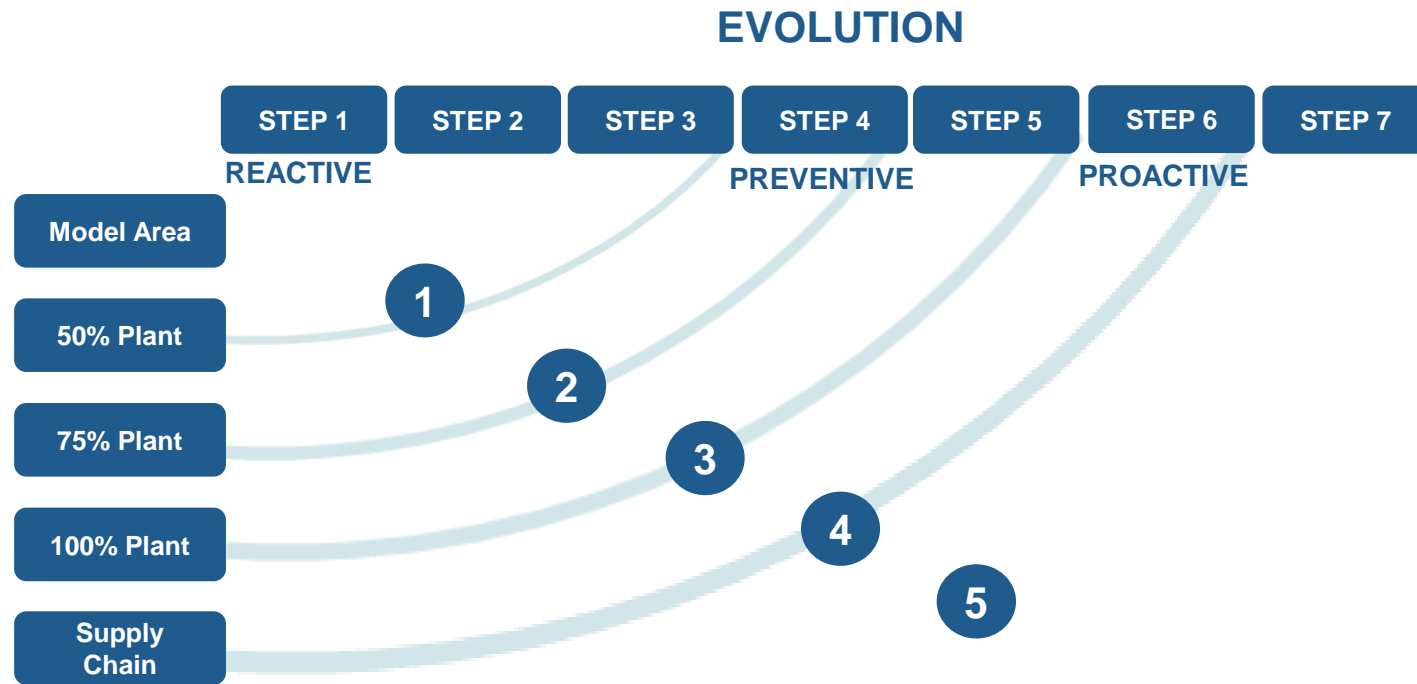
## Routine Management

| ROUTINE MANAGEMENT |   |  |  |  |   |   |  |   |   |  |                         |  |   |  |  |  |   |  |  |  |
|--------------------|---|--|--|--|---|---|--|---|---|--|-------------------------|--|---|--|--|--|---|--|--|--|
| OUR OBJECTIVES     |   | SAFETY   |  |  | QUALITY   |   |  | PRODUCTIVITY                                |   |  | COSTS                   |  |   | PEOPLE   |  |  |   |  |  |  |
| OUR TARGET         |   | ZERO ACCIDENT  |  |  | ZERO DEFECT   |   |  | ZERO DELAYS                                 |   |  | ZERO WASTES             |  |   | ZERO ABSENTEISMO   |  |  |   |  |  |  |
| WHERE WE ARE?      |   | _____ accidents<br>_____ days without accidents  |  |  | _____ parts   |   |  | _____ delayed parts<br>_____ delayed orders |   |  | _____ Kaizens Performed |  |   | _____ absenteeism  |  |  |   |  |  |  |
| INDEX              | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>Pirâmide de Heinrich Fábrika I</div> <div><div><div>Acidente 100% (Acidentes &gt; 15 dias)</div><div>Quase acidente</div><div>Não conformidade (Checklist SEBMT)</div><div>Condição insegura</div><div>Atto Inseguro</div></div><div><div>Mês</div><div>Ano</div><div>2017</div></div></div> |  |  |  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>ÍNDICE DE QUALIDADE Usinagem de Fundidos I</div> <div><div>SOMA DE PEÇAS COM DEFETO POR ANO</div><div>SOMA DE PEÇAS COM DEFETO POR MÊS</div><div>■ DETEITO ■ CANCELADO</div></div> |   |  |   | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>ATRASO / ATENDIMENTO Usinagem de Fundidos I</div> <div><div>Atraso (diário de peças)</div><div>Atraso (por peça)</div></div>                           |  |                         |  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>PRINCIPAIS PERDAS - DESDOBRAMENTO DE CUSTOS Usinagem de Fundidos I</div> <div><div>TOTAL DE PERDAS R\$ 10.000.000,00</div><div>ANO BASE 2016</div></div> |  |  |  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>ÍNDICE DE FALTAS Usinagem de Fundidos I</div> <div><div>SOMA DE FALTAS POR ANO</div><div>SOMA DE FALTAS POR MÊS</div></div>                            |  |  |  |
|                    | DATA  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>CRUZ DA SEGURANÇA Usinagem de Fundidos I</div> <div><div>2017</div><div>Jan</div><div>Fev</div><div>Mar</div><div>Abr</div><div>Mai</div><div>Jun</div><div>Jul</div><div>Ago</div><div>Sep</div><div>Out</div><div>Nov</div><div>Dez</div></div> |  |  |   | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>CONTROLE DIÁRIO - DEFECTOS Usinagem de Fundidos I</div> <div><div>DEFECTOS DE USINAGEM - DIÁRIO</div><div>DEFECTOS DE FORNecedorES</div></div> |  |   |   | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>ALICERCE DE PRODUÇÃO Usinagem de Fundidos I</div> <div><div>ALICERCE DE PRODUÇÃO</div><div>ALICERCE DE PRODUÇÃO</div></div> |                         |  |   | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>KAIZEN: Melhoria Contínua Usinagem de Fundidos I</div> <div><div>Ganhos (x R\$ 1000)</div><div>Kaizen Avançado</div><div>Kaizen Padrão</div><div>Kaizen WEG</div></div> |  |  |   | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>CONTROLE DIÁRIO DE FALTAS Usinagem de Fundidos I</div> <div><div>Faltas (número de colaboradores faltando)</div><div>2017</div></div> |  |  |
| ACTIONS            | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>PLANO DE AÇÃO - SEGURANÇA Usinagem de Fundidos I</div> <div><div>Plano de Ação</div><div>Responsável</div><div>Prazo</div><div>acompanhamento</div></div>  |  |  |  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>PLANO DE AÇÃO - QUALIDADE Usinagem de Fundidos I</div> <div><div>Plano de Ação</div><div>Responsável</div><div>Prazo</div><div>acompanhamento</div></div>                          |   |  |   | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>PLANO DE AÇÃO - ATRASO Usinagem de Fundidos I</div> <div><div>Plano de Ação</div><div>Responsável</div><div>Prazo</div><div>acompanhamento</div></div> |  |                         |  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>PLANO DE AÇÃO - CUSTO Usinagem de Fundidos I</div> <div><div>Plano de Ação</div><div>Responsável</div><div>Prazo</div><div>acompanhamento</div></div>    |  |  |  | <div>WMS</div> <div>Sistema de Manufatura WEG</div> <div>PLANO DE AÇÃO - FALTAS Usinagem de Fundidos I</div> <div><div>Plano de Ação</div><div>Responsável</div><div>Prazo</div><div>acompanhamento</div></div> |  |  |  |
|                    |   |  |  |  |   |   |  |   |   |  |                         |  |   |  |  |  |   |  |  |  |

# WMS - WEG Manufacturing System

Evaluation Systematics / Audits

## 7 STEPS OF EVOLUTION



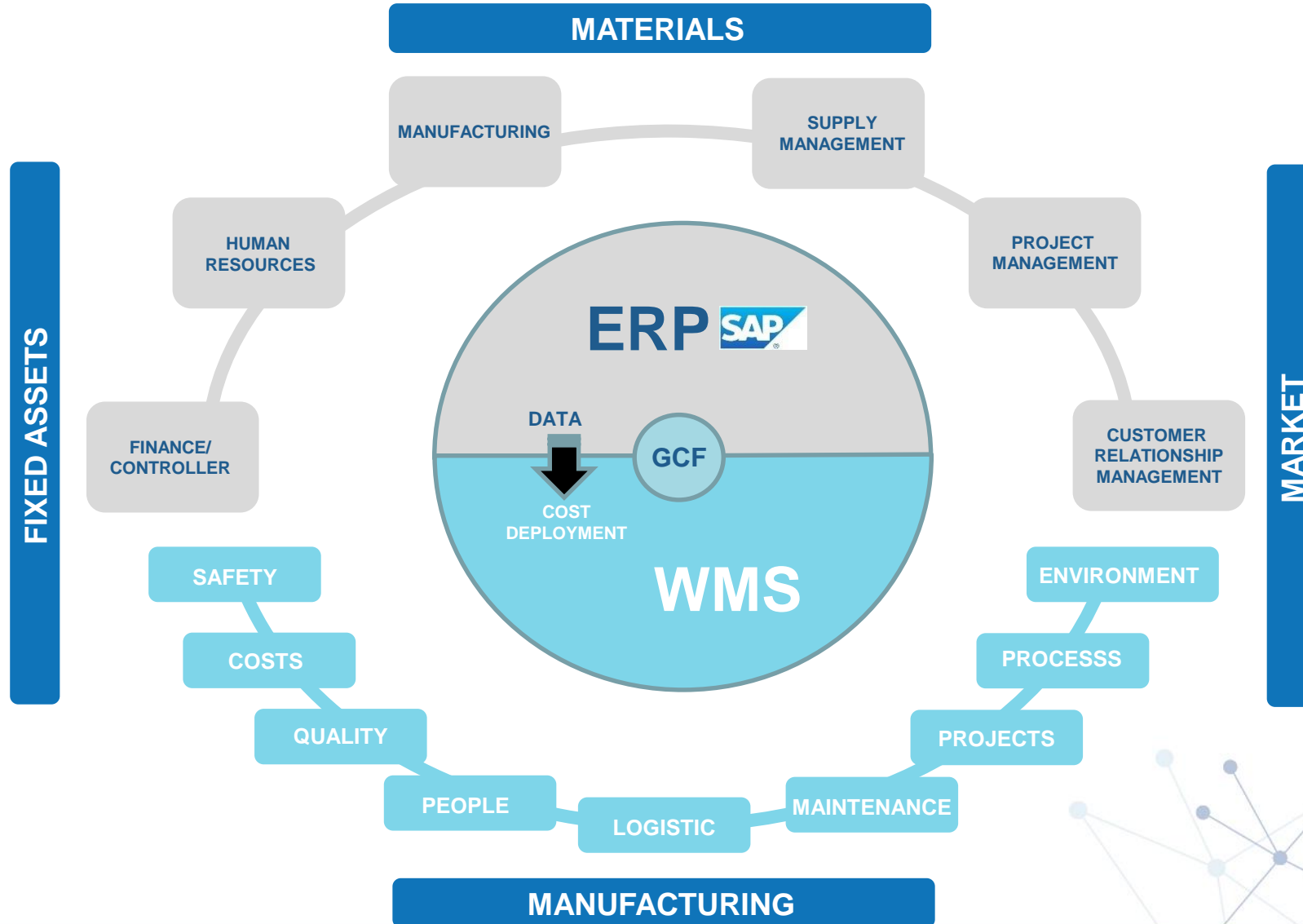
## EXPANSION

Each one of the 20 pillars is classified in 5 levels  
The global evaluation of the Plant is summarized in one index

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2017

# WMS - WEG Manufacturing System

## Management Innovation



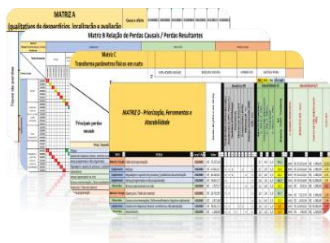


# WMS - WEG Manufacturing System

## The WEG Manufacturing System path

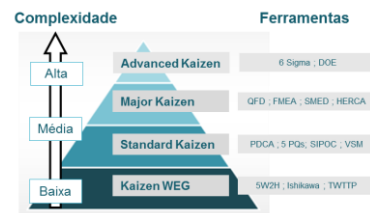
### LOGIC

Cost Deployment



### METHODS AND TOOLS

#### 10 Pillars

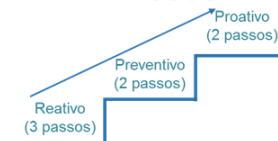


### RIGOR

Model Area



#### 7 PASSOS



### RHYTHM

Routine Management



### RESULTS



STANDARDIZATION

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DAY  
2017